

Replicable Model for Controlled Nuclear Reaction using Metal Nanoparticles

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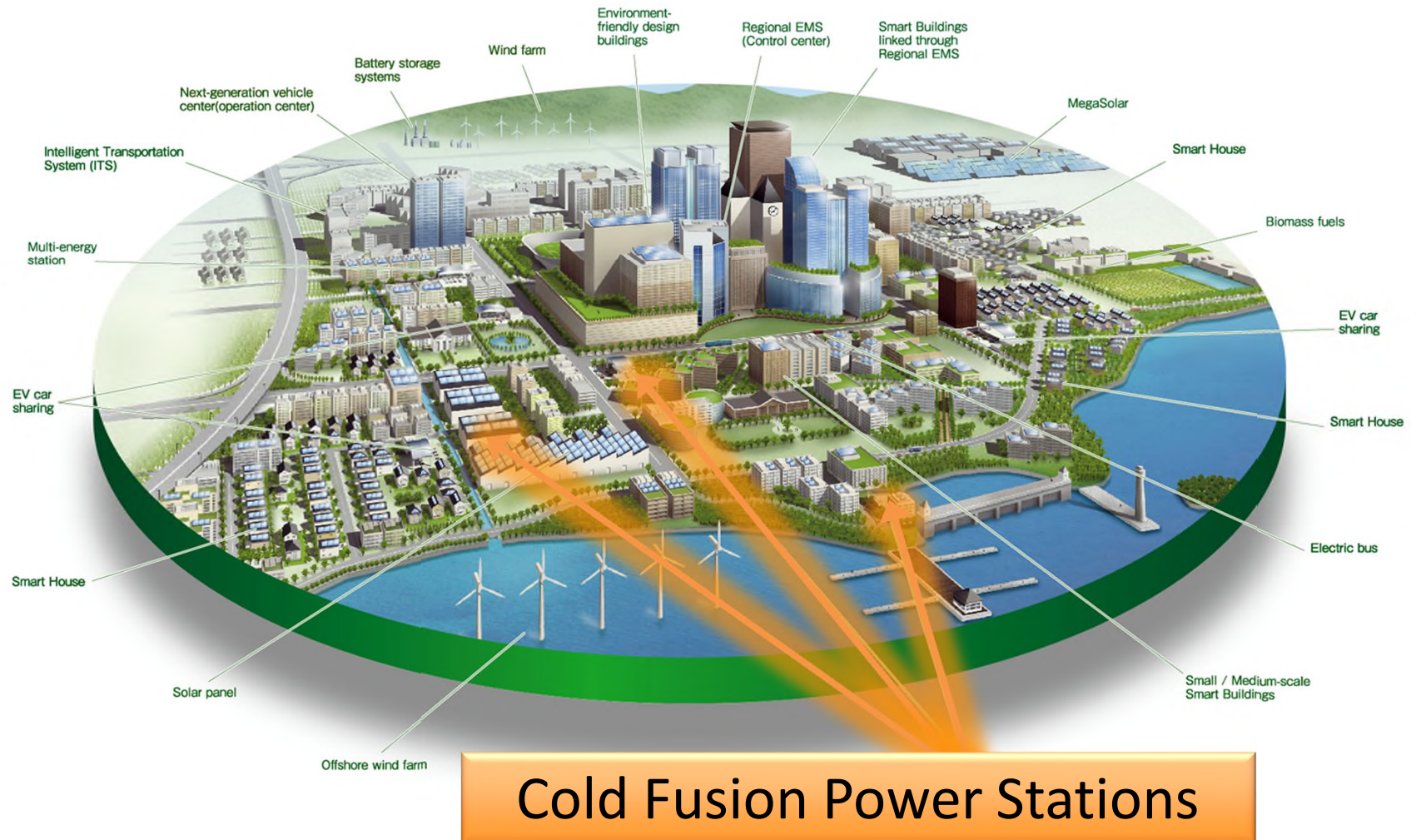
Fukushima



Effects of Fukushima



Cold Fusion Energy Solution



10 kW Domestic Home Units Design-Ideas



Building a Replicable Model

3 Purposes of this Report

1. **Formalize a replicable CF methodology with Ni and D₂ Gas:** Derive a formula based on test results only using Ni nanoparticles as metal and D₂ gas, which generated the best results.
2. **Analyze the Gas Composition during the Test:** Accurately analyzed the changes of gas composition during the test, which we believe hasn't been reported before.
3. **Find CF Reaction Kinetics:** Aim to find the reaction kinetics.

Testing with Various Metals and Gas

Metal:
Ni, Pd



Gas:
H₂, D₂, H₂O, D₂O

73 Test Results in total (Jan. – Dec. 2013)

No.	Gas		Power in/W				Time	Heat out/W		Hout/Hin	
	Component	Pressure	Heat Watt	Plasma		Total	ks	Estimated by Electrode temp.	Estimated by reactor temp.	Estimated by Electrode temp.	Estimated by reactor temp.
	Significant	Pa	W	V	W						
1	D ₂ O	70	30.7	0	0	30.7	7	51	33	1.65	1.08
2	D ₂ O	70	30.7	780	13.9	44.6	2.8	61	48	1.37	1.08
3	D ₂ O	275	31	0	0	31	58	58	35	1.87	1.13
4	D ₂ O	50	31	0	0	31	78	46	34	1.48	1.07
5	D ₂ O	50	31	0	0	31	13	43	31	1.38	0.997
6	D ₂ O	100	45.7	0	0	45.7	65	53	55	1.15	1.19
7	D ₂ O	20	44.6	0	0	44.6	1.2	36	50	0.82	1.13
8	D ₂ O	50	45.8	790	16.6	62.4	2.48	62	62	1	1.2
9	D ₂ O	50	46.6	772	14.6	61.2	1.44	60	60	1	1.3
10	D ₂ O	50	47	0	0	47	1.17	55	55	1.28	1.43
11	D ₂ O	145	45.9	0	0	45.9	150	67	60	1.3	1.31
12	D ₂	330	45.8	0	0	45.8	62.5	68	69	1.48	1.51
13	H ₂ O	20	46	0	0	46	8.2	46	70	1	1.09
14	D ₂	400	49	770	12	61	6.5	66	70	1.08	1.15
15	D ₂	200	49	0	0	49	1.3	61	60	1.24	1.22
16	D ₂	300	25	0	0	25	6.5	41	30	1.64	1.2
17	D ₂	300	36	0	0	36	1.5	54	48	1.5	1.33
18	D ₂	330	36	0	0	36	2.8	54	44	1.5	1.22
19	D ₂	330	51.2	0	0	51.2	8	58	80	1.13	1.56
20	H ₂ O	20	35.5	0	0	35.5	60	42	42	1.18	1.18
21	H ₂ O	150	0	825	15.6	15.6	16	4.3	10.3	0.275	0.66
22	H ₂ O	145	0	800	16	16	9.4	3.1	10.4	0.192	0.655
23	H ₂ O	180	61.8	0	0	61.8	63.2	78	110	1.26	1.78
24	H ₂ O	25	61	0	0	61	64.3	45	78	0.73	1.28
25	D ₂	140	61	0	0	61	18.2	70	110	1.15	1.8
26	D ₂	200	61.3	0	0	61.3	143	85	111	1.39	1.81
27	D ₂	300	62.4	0	0	62.4	11	100	65	1.6	1.04
28	D ₂	370	62.4	821	22.7	85.1	4.5	120	95	1.41	1.12
29	D ₂	365	62.4	846	22.7	85.1	3.6	120	105	1.41	1.23
30	D ₂	310	0	852	24.4	24.4	4.2	9	24	0.37	1
31	D ₂	430	81.5	0	0	81.5	22.5	100	91.5	1.22	1.12
32	D ₂	260	80.5	0	0	80.5	2.08	105	87.5	1.3	1.09
33	D ₂	140	0	0	0	0	2	0.04			
34	D ₂	222	45	0	0	45	17.5	61	46	1.36	1.02
35	D ₂	427	46.2	0	0	46.2	62	80	50	1.58	1.08
36	D ₂	425	45.9	0	0	45.9	27	79	53.5	1.72	1.17
37	D ₂	438	46.2	0	0	46.2	62	79	58	1.71	1.26
38	D ₂	408	46.2	0	0	46.2	93.4	79	55	1.71	1.19
39	D ₂	391	46	0	0	46	85.9	79	55	1.71	1.2
40	D ₂	382	46	0	0	46	162	79	53	1.71	1.2
41	D ₂	367	45.9	0	0	45.9	62	80	56.5	1.74	1.23
42	D ₂	348	45.9	0	0	45.9	81.4	80	58.5	1.74	1.27
43	D ₂	348	45.4	0	0	45.4	2.2	79	52.5	1.74	1.16
44	D ₂	260	81	0	0	81	13.1	120	110	1.48	1.36
45	D ₂	170	81	0	0	81	67	105	96	1.29	1.19

Testing with Various Metals and Gas

Some Test Results with Ni and H₂

No.	Gas	Pressure (Pa)	Input Watt	Time/ks	Electrode Temperature	Reactor Temperature	COP (Electrode Temperature)	COP (Reactor Temperature)
1	H ₂	20	44.6	1.2	36	50	0.82	1.1
2	H ₂	20	46	8.2	46	70	1	1.1
3	H ₂	20	35.5	60	42	42	1.2	1.2
4	H ₂	25	61	64.3	45	78	0.73	1.3

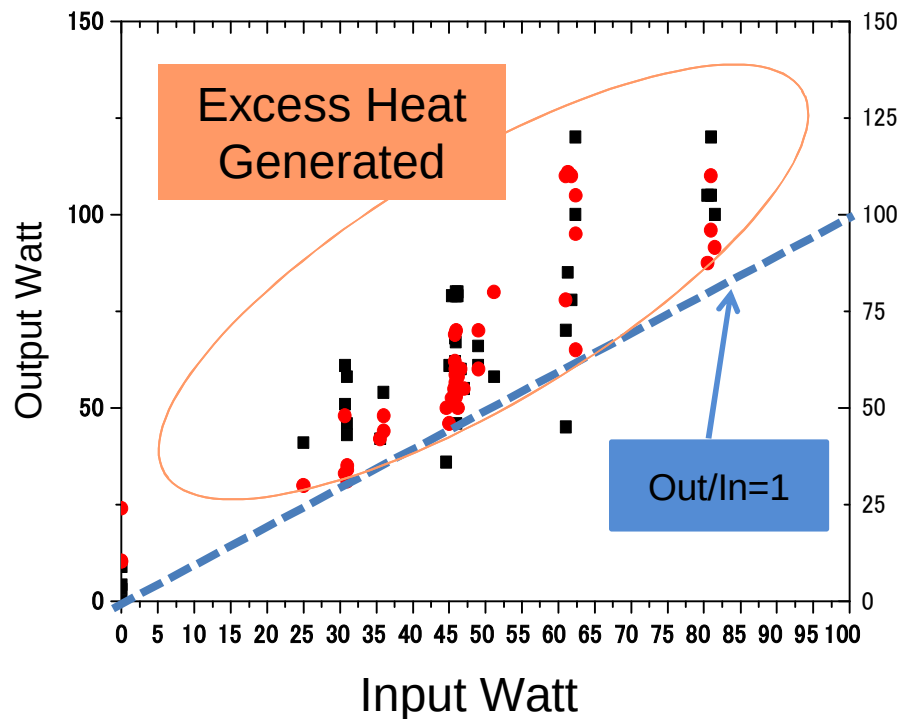


Produced excess heat;

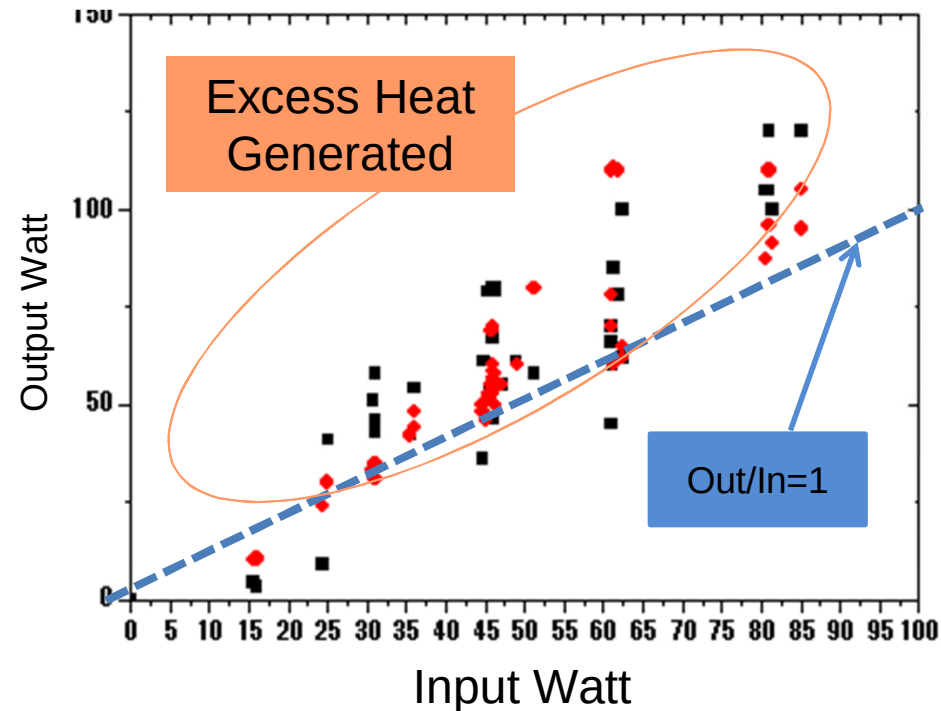
- Using Nickel Nano-particles and D₂ gas
- For over 1 month
- Excess Heat = 75watt (COP = 1.9)
- Excess Energy = 108MJ

Input Dependence of Heat Generation (All the results; Ni with D_2 , H_2 , H_2O , D_2O)

Electrode Temperature

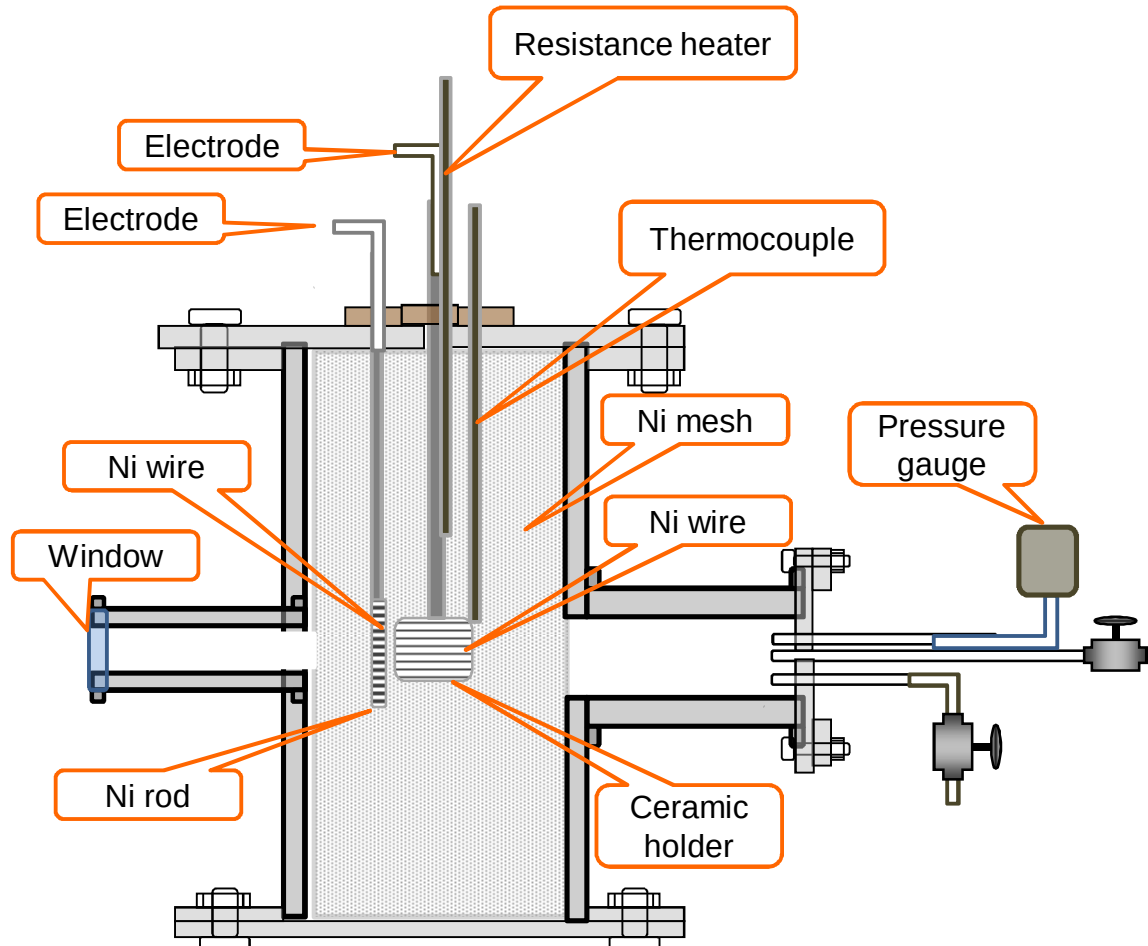
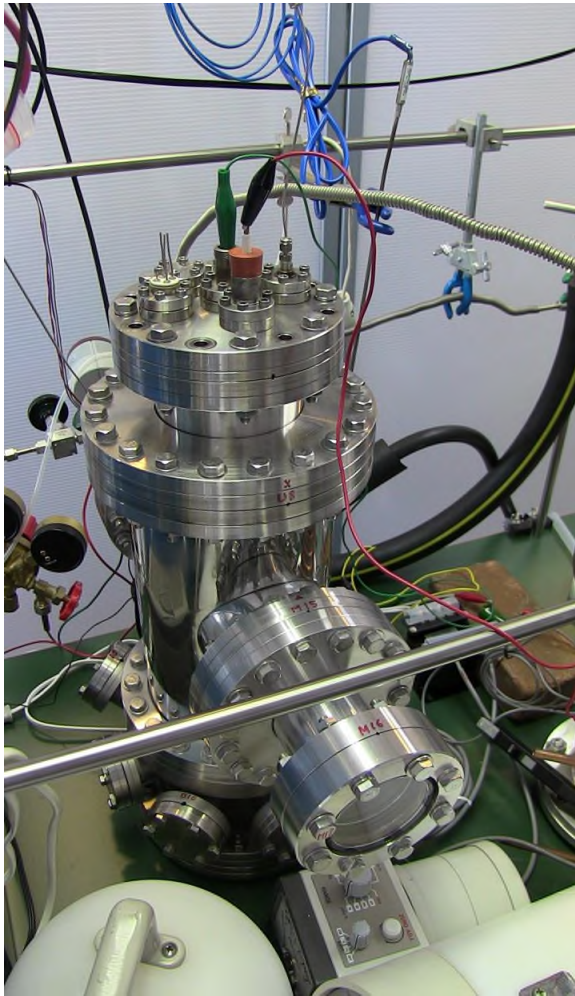


Reactor Temperature



Set-up & Preparation

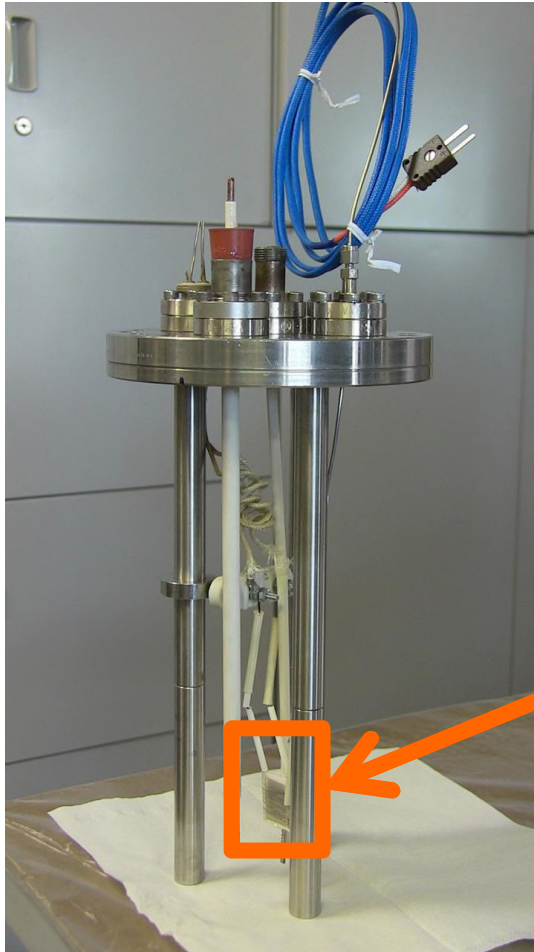
Reactor with Resistance Heater



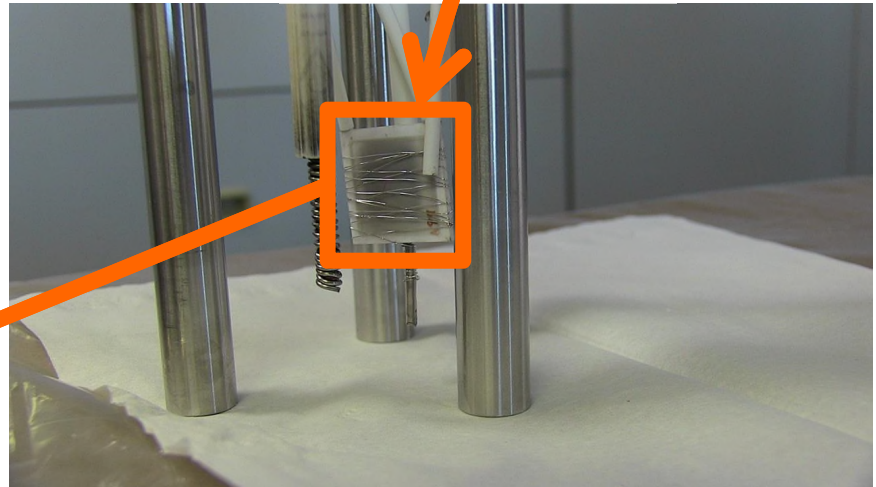
Key Components

- Reactive metal : Ni mesh
- Reactant : D₂ Gas
- Temperature : 200°C +
- Pressure : 100~300 Pa

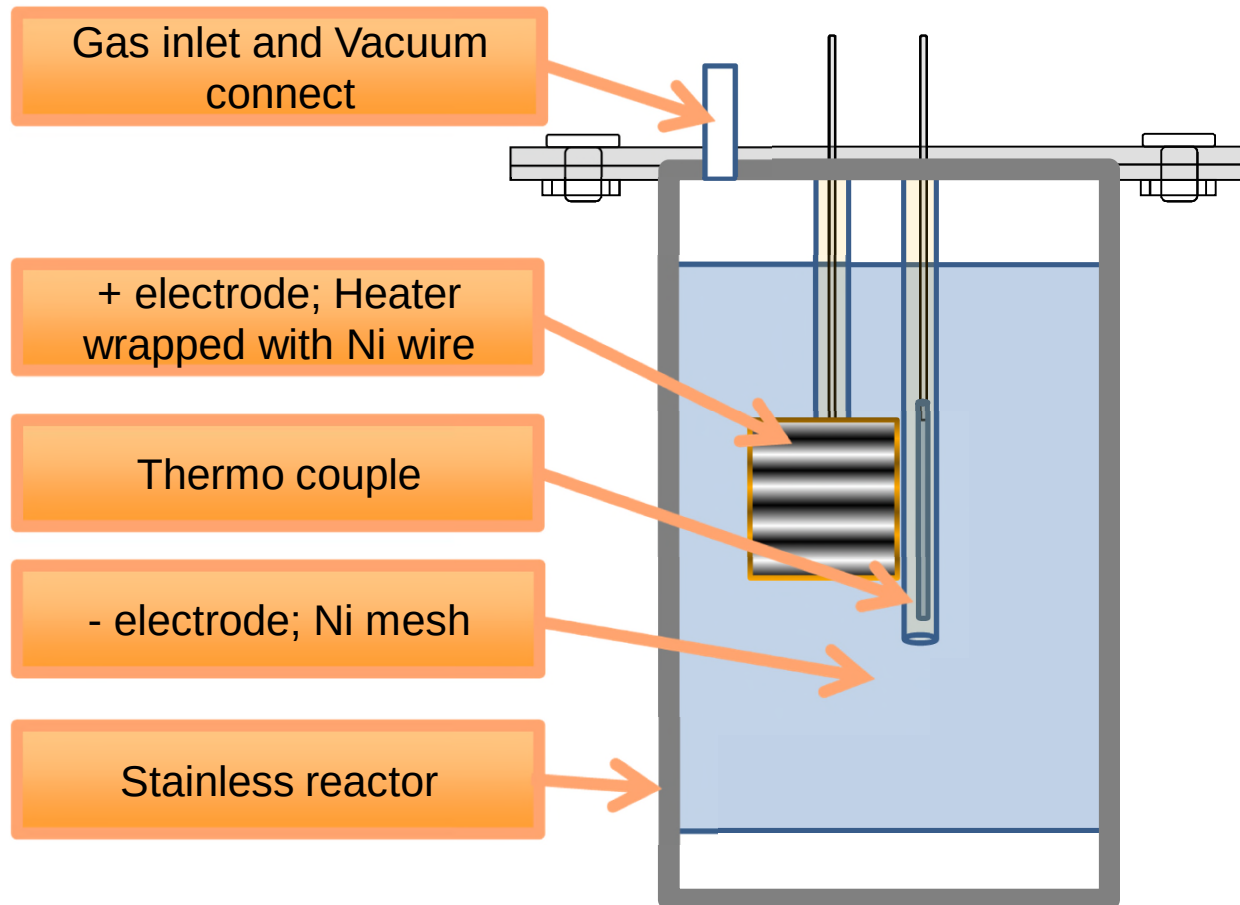
Reactor Lid with Electrode



Ni Wire



Reactor Core (aka: Dorothy)

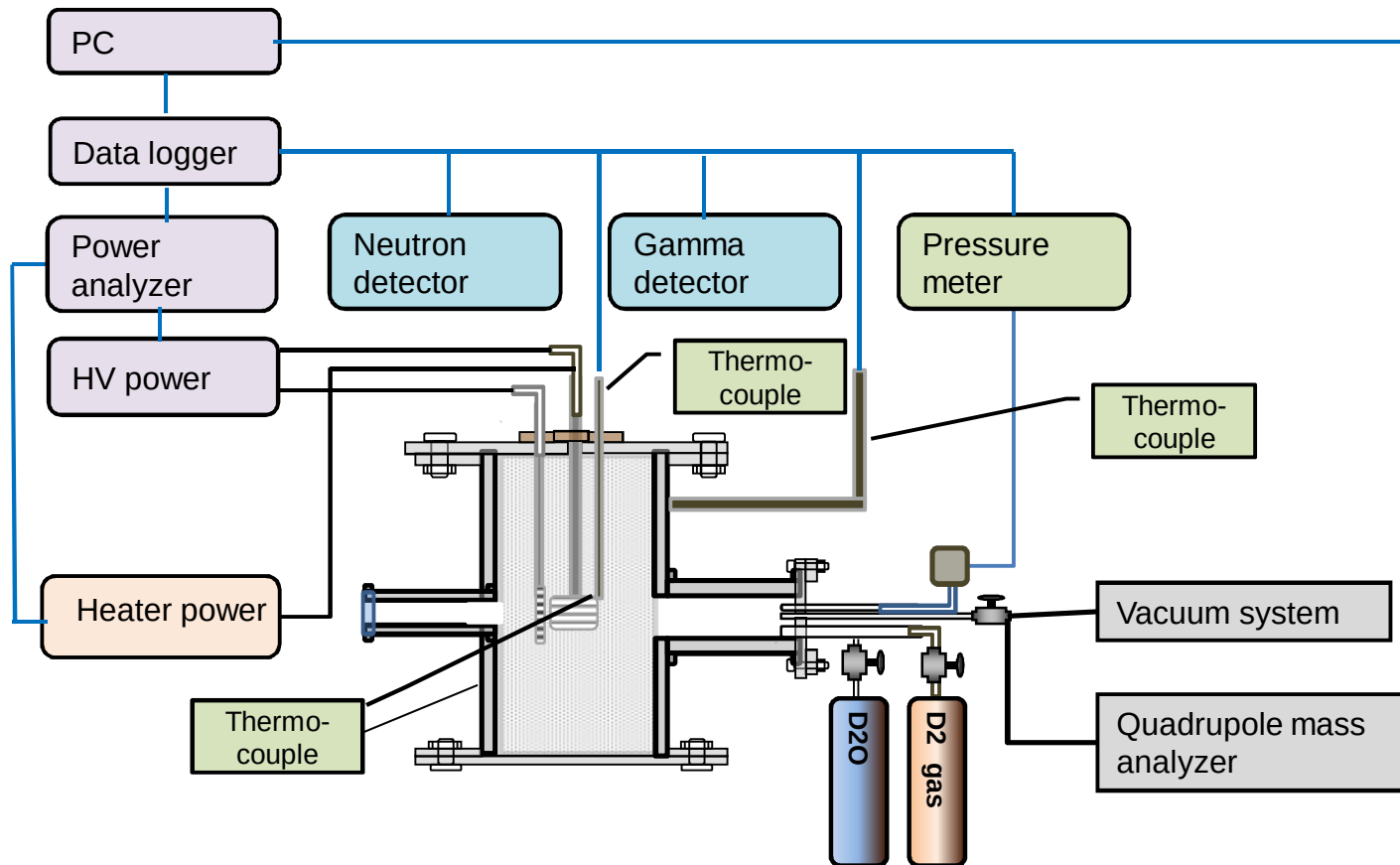


Measuring Data

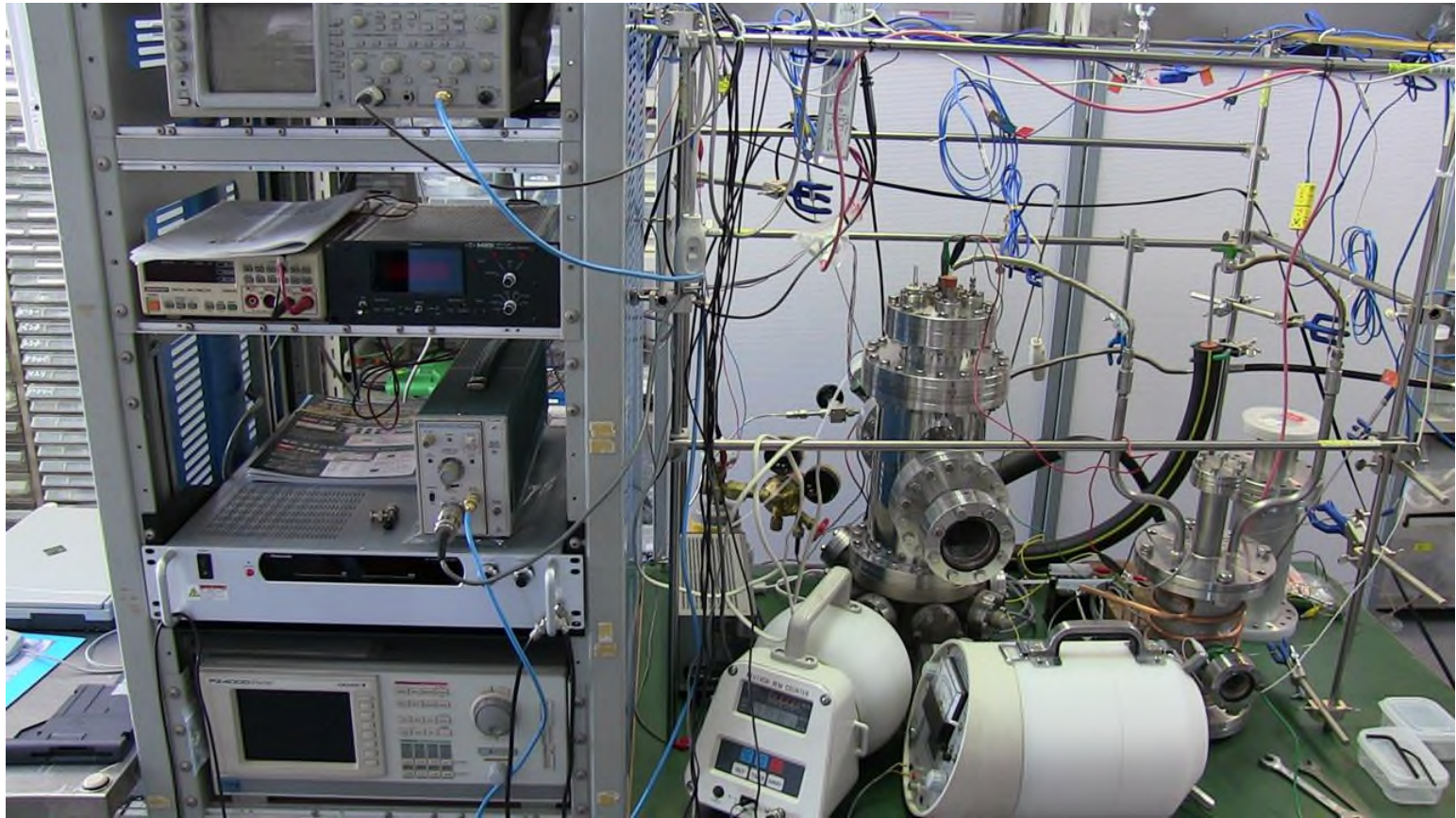
- Temperature
- Gas Pressure
- Gas Components
- Radiations; Neutron, γ -ray

Measurement Devices Configuration

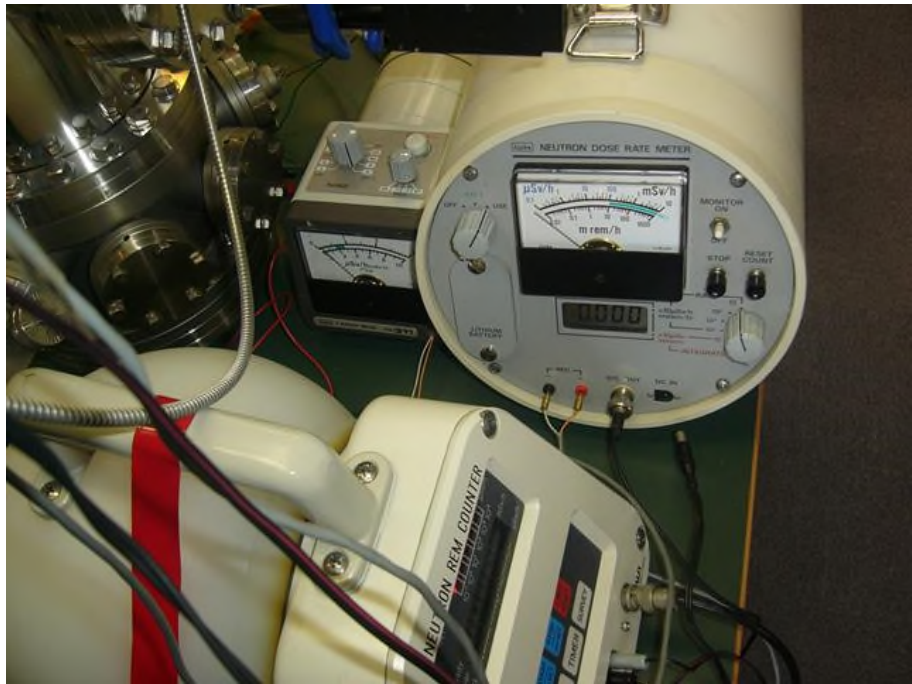
Reactor is shown along with Vacuum system, Gas supply, and the Radiation detectors, etc.



Measuring Devices Setup



Measuring Devices Setup

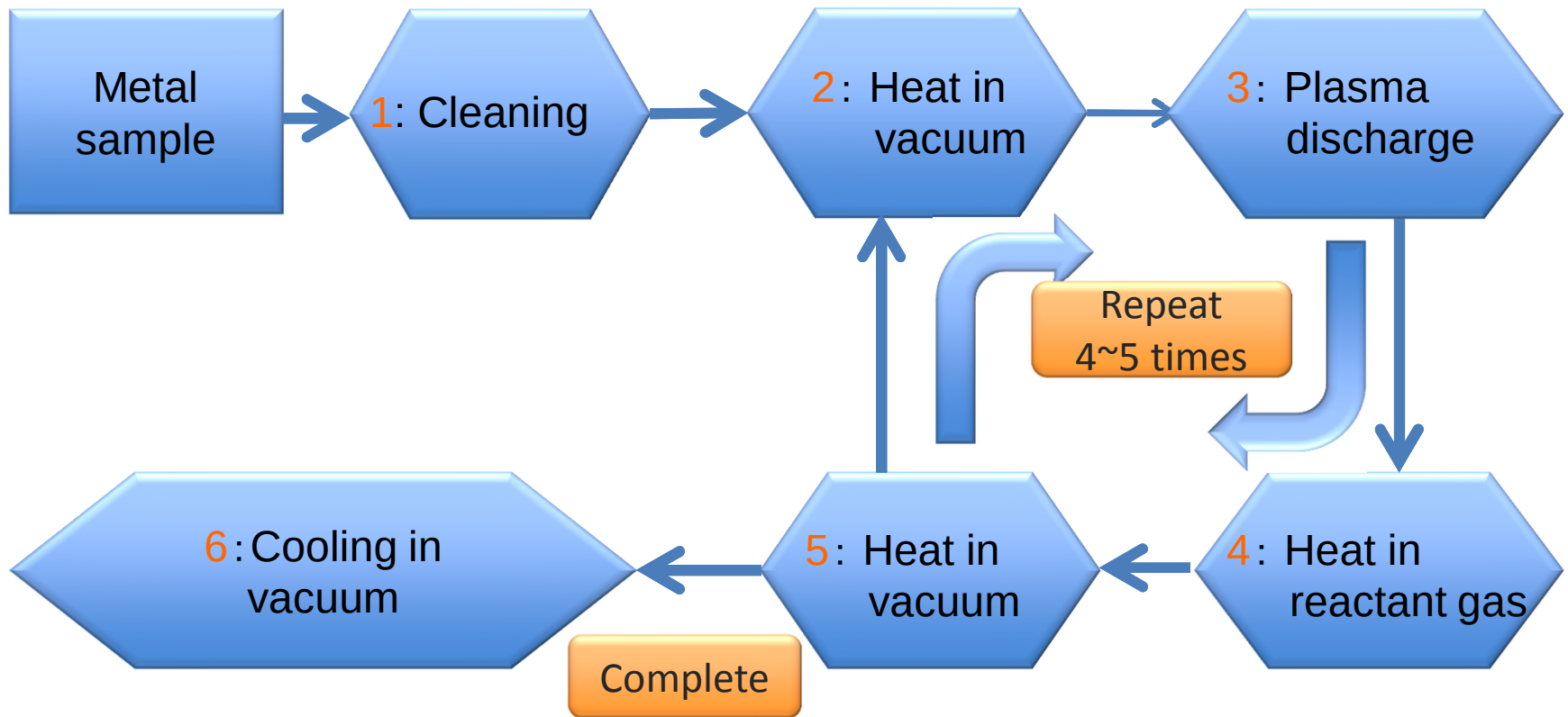


Radiation Detectors

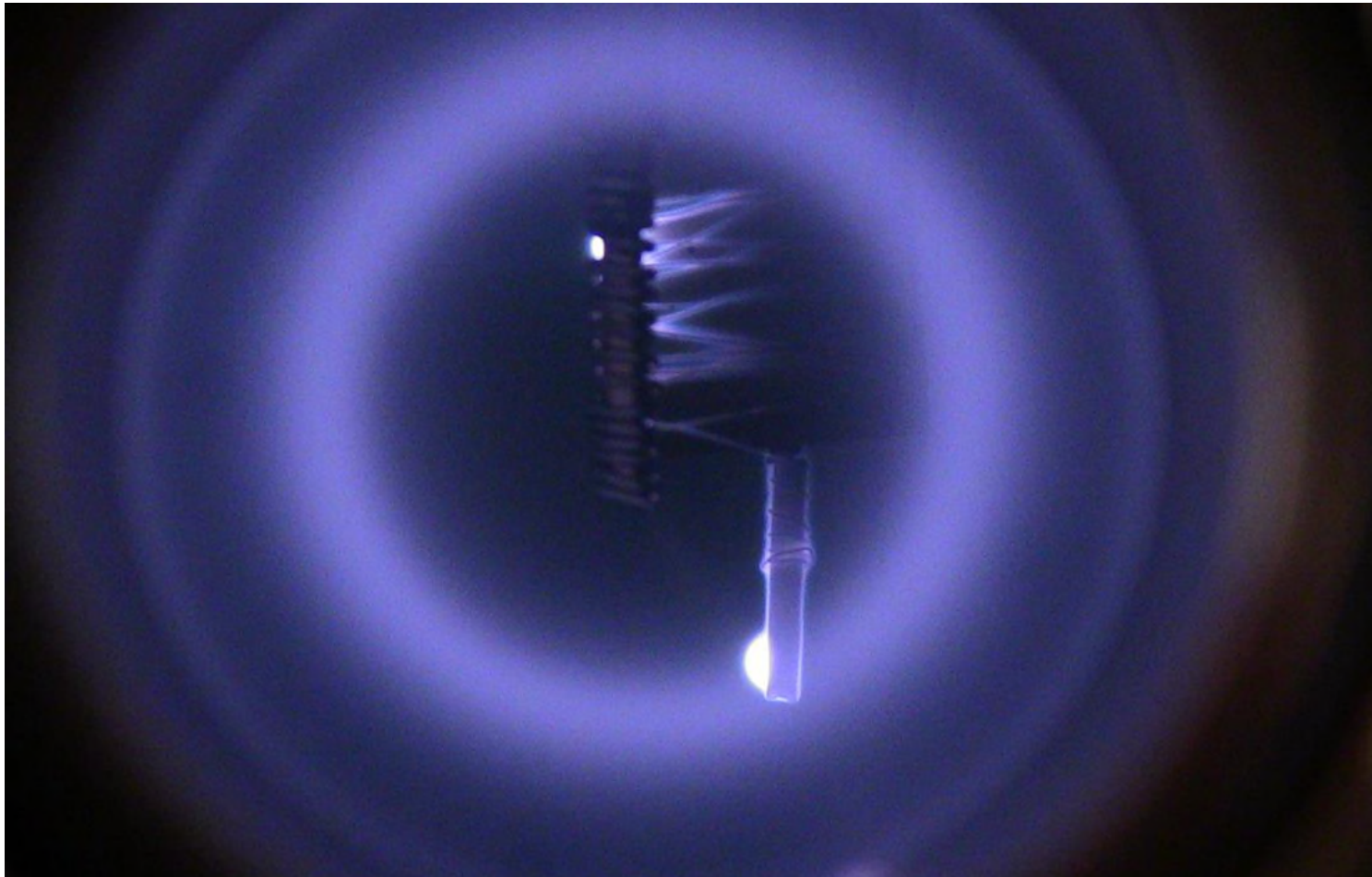


Quadrupole Mass Analyzer

Preparation of the Reactant Metal

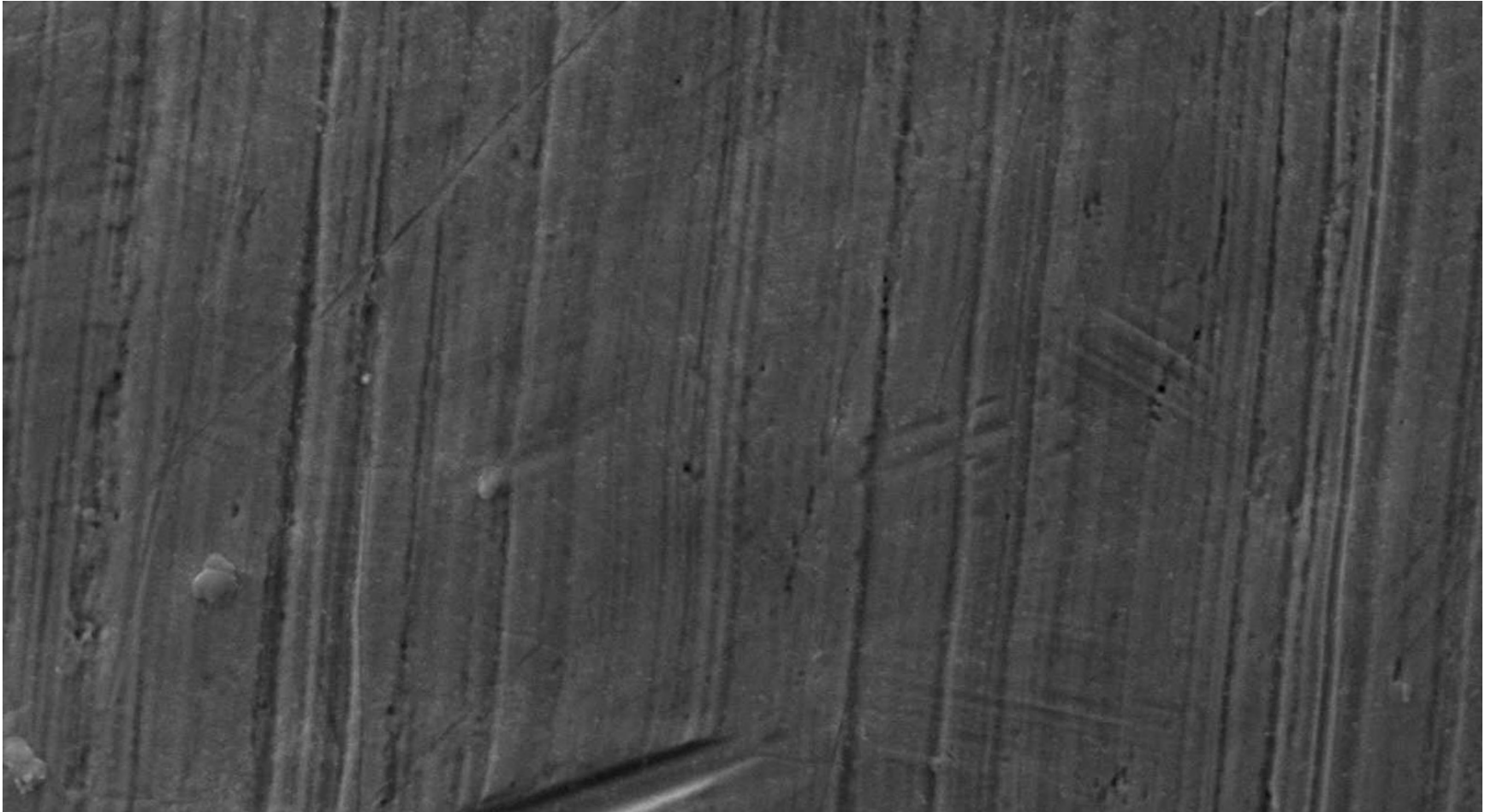


Activation with Plasma Discharge



[Video Clip](#)

SEM of Ni Mesh **BEFORE** Activation

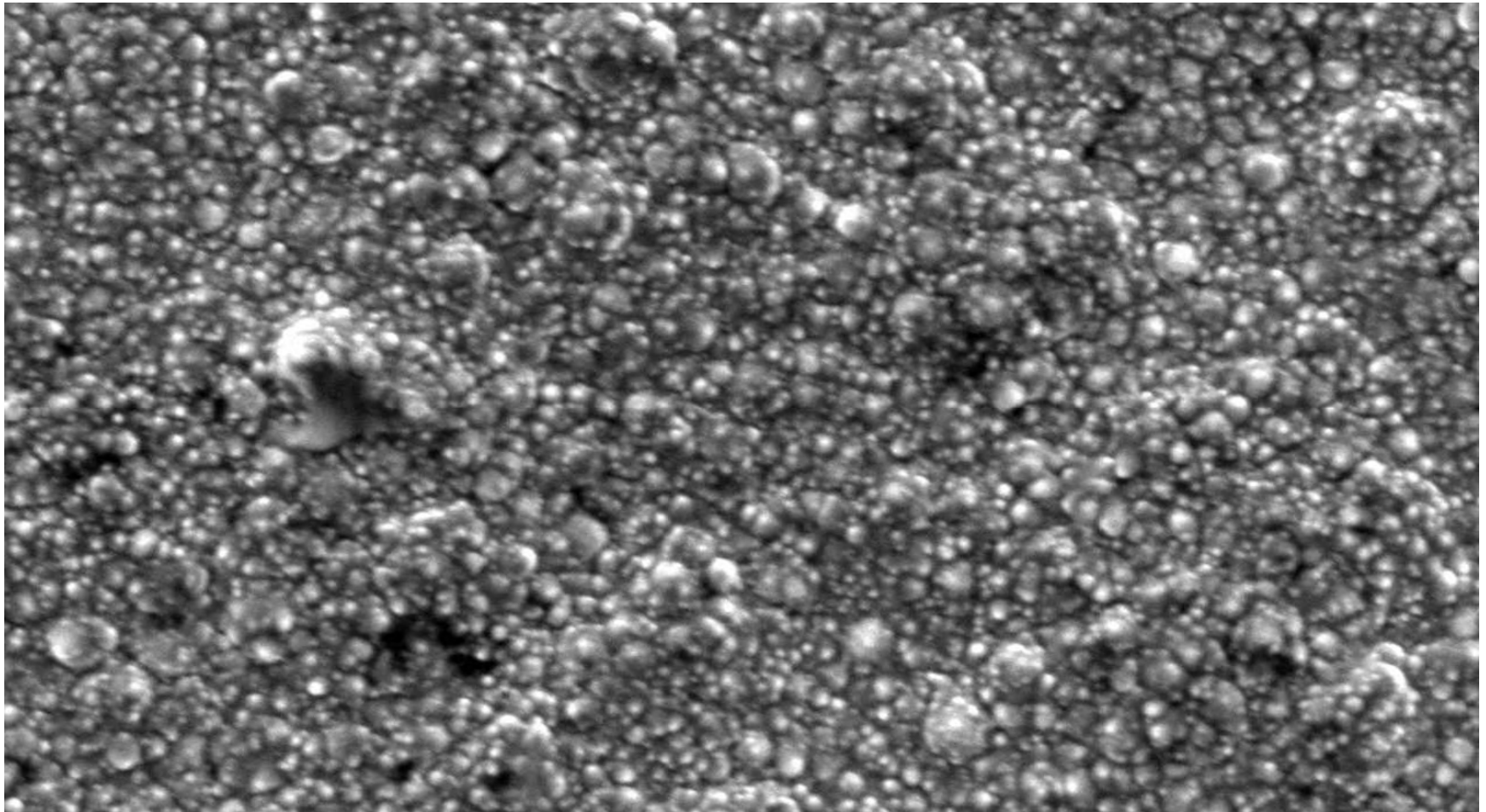


10 micron meter



x2000

SEM of the Ni Mesh **AFTER** Activation

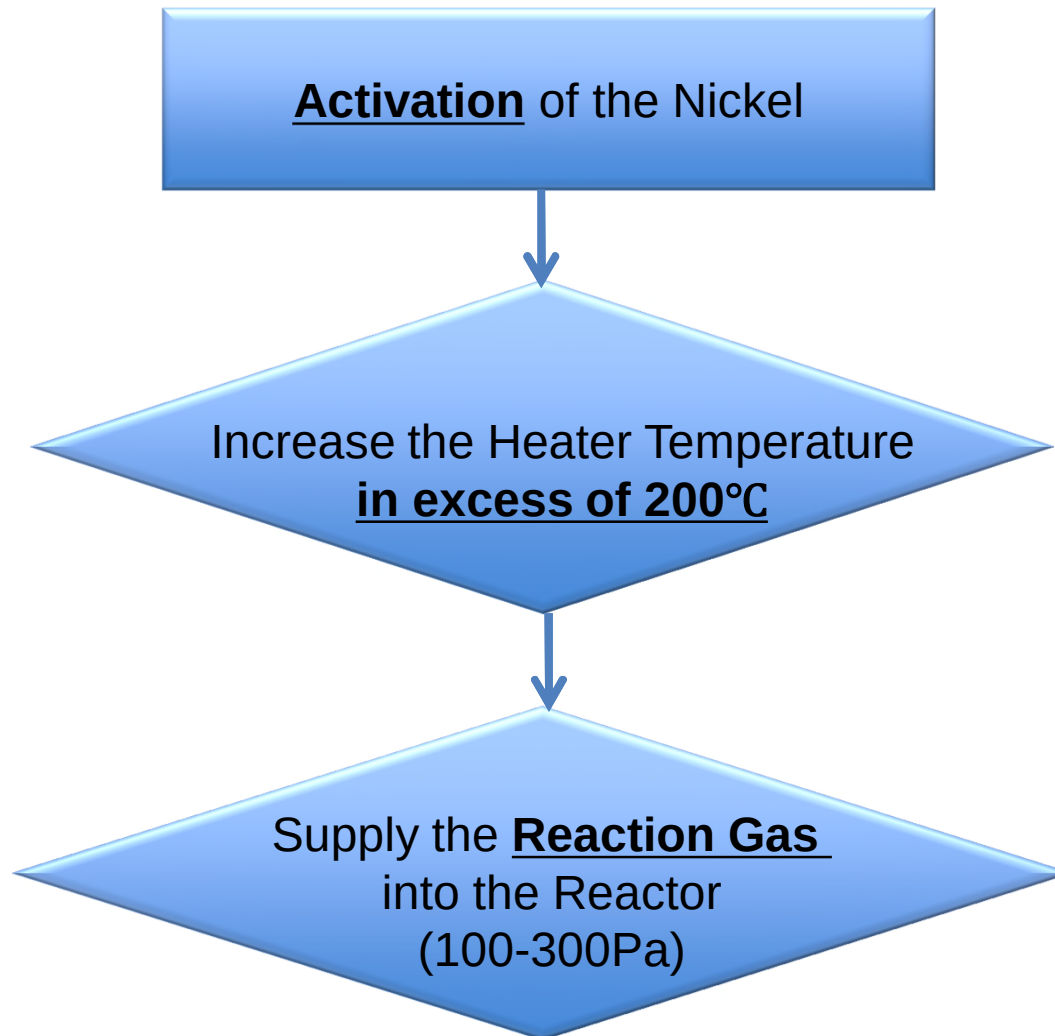


10 micron meter
└──┘

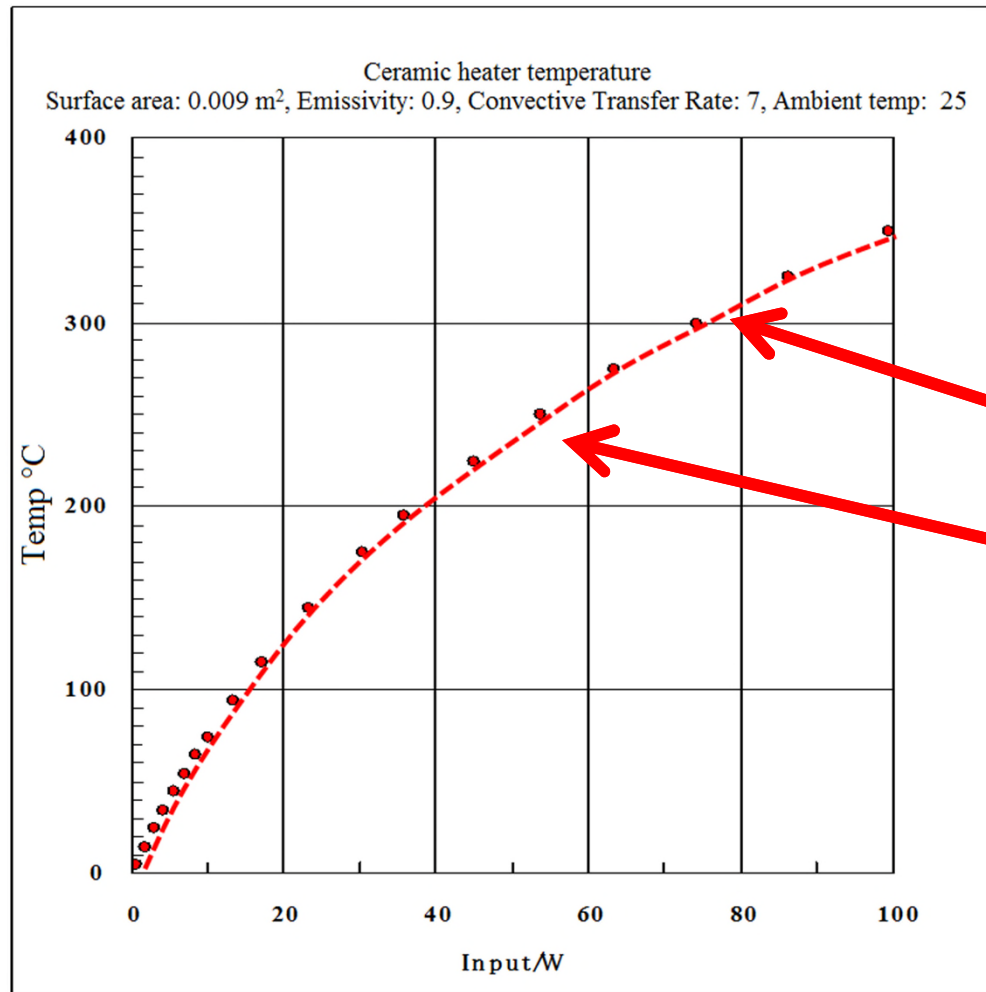
x2000

Excess Heat Generation

Method for Excess Heat Generation



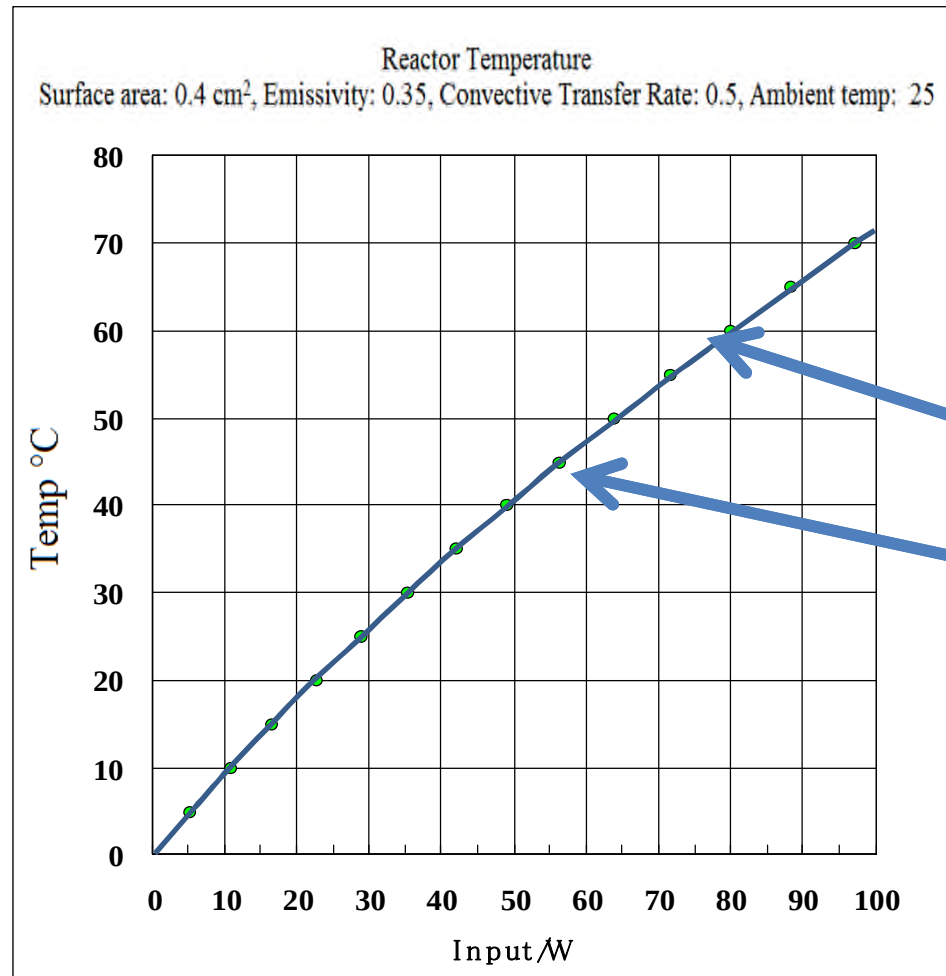
Input Dependence for the Electrode Temperature (Absent Reactant Gas and Metal)



Experimental (Line)

Calculation (Dots)

Input Dependence for the Reactor Temperature (Absent Reactant Gas and Metal)

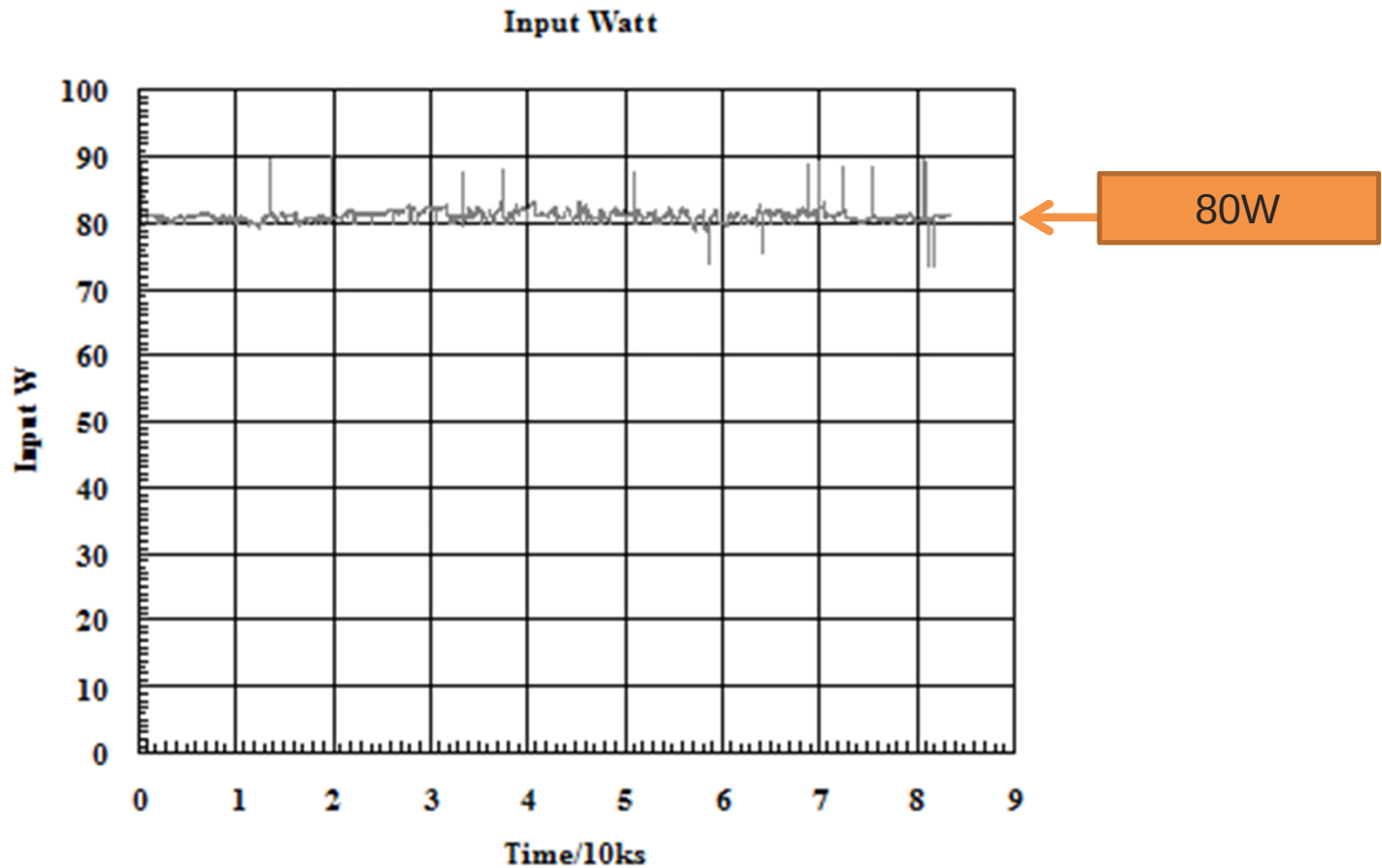


Experimental (Line)

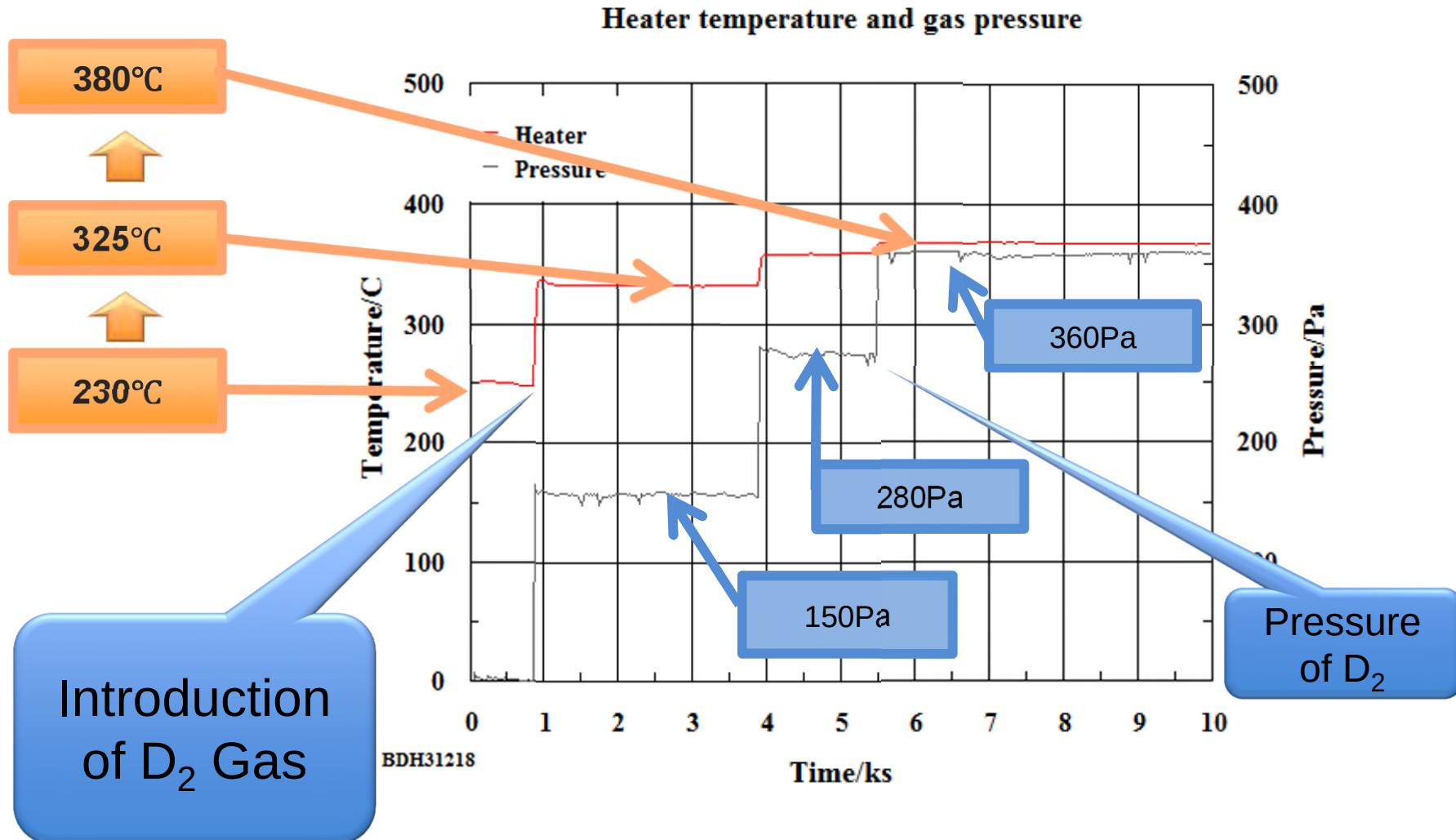
Calculation (Dots)

Example 1: Excess Heat Generation

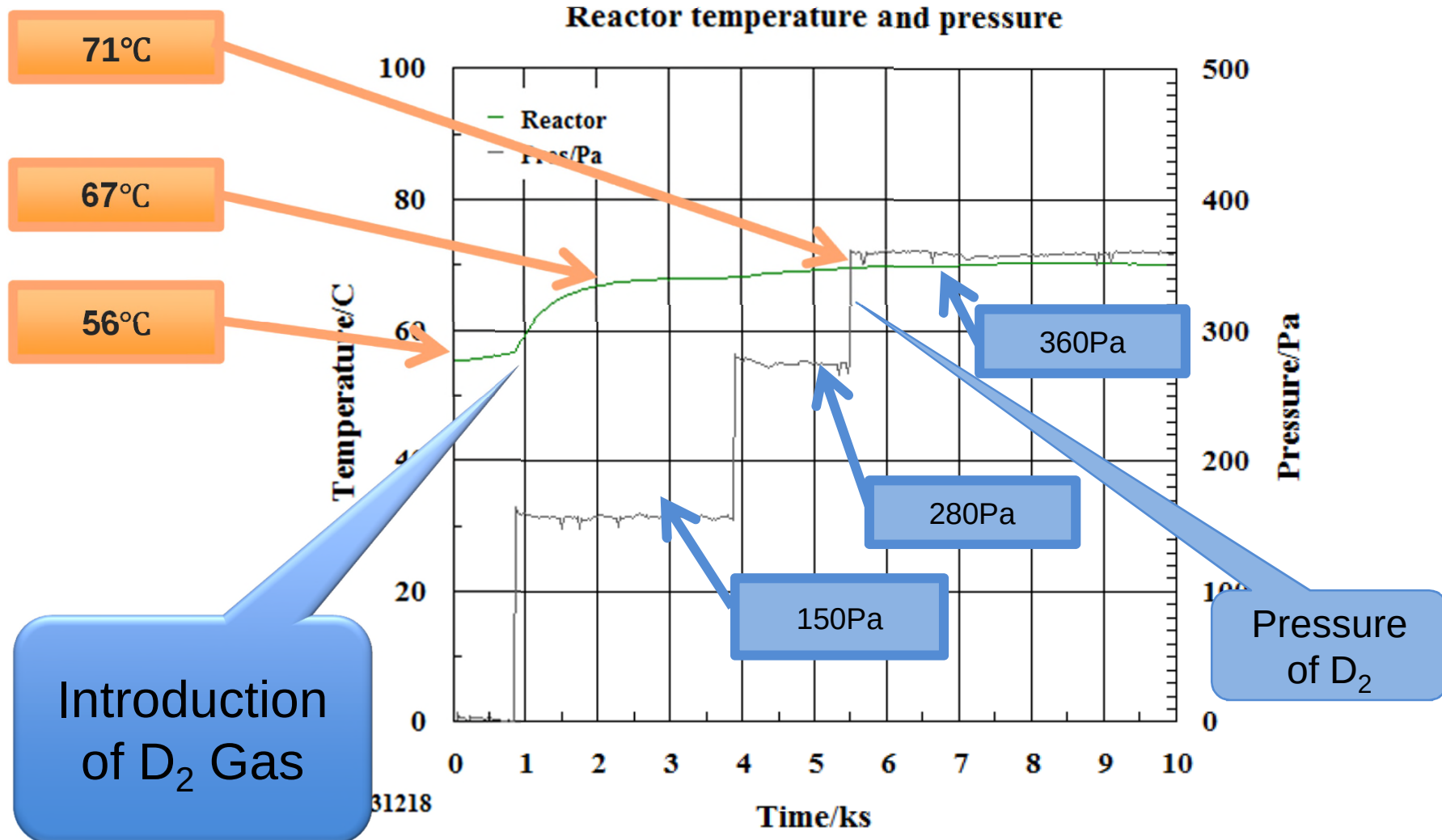
Input power = 80W



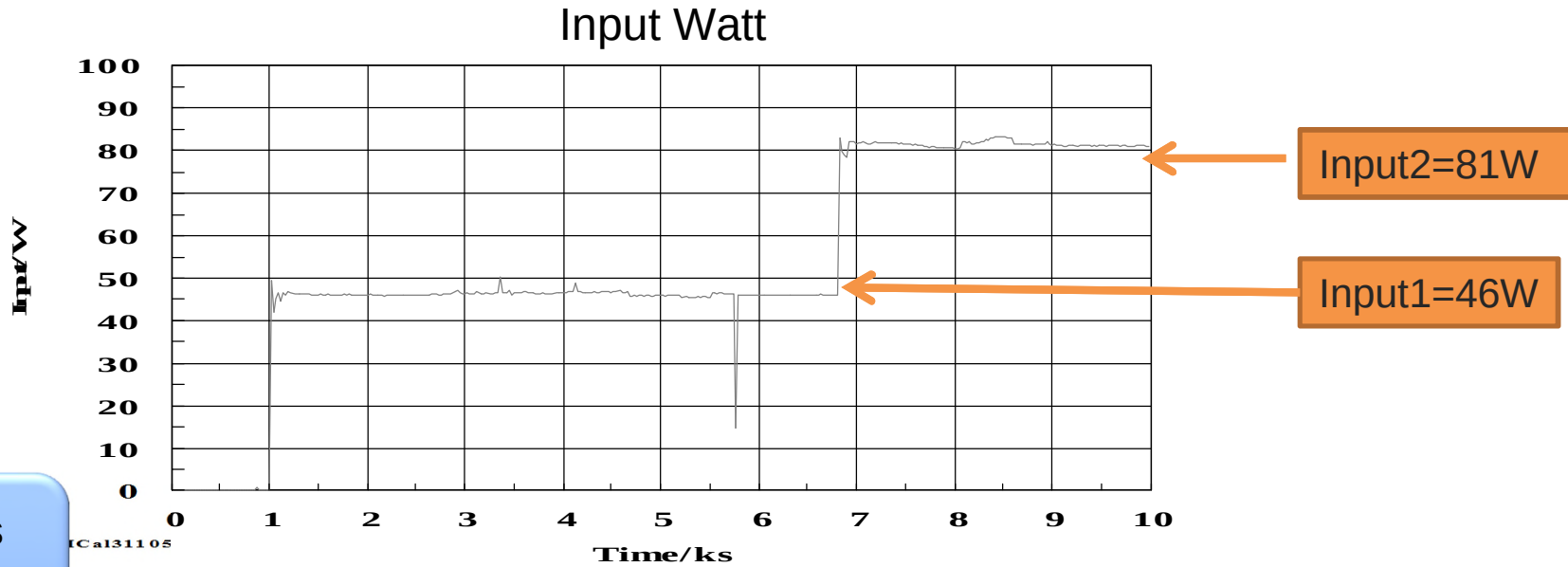
Example 1: Excess Heat Generation (Electrode Temperature)



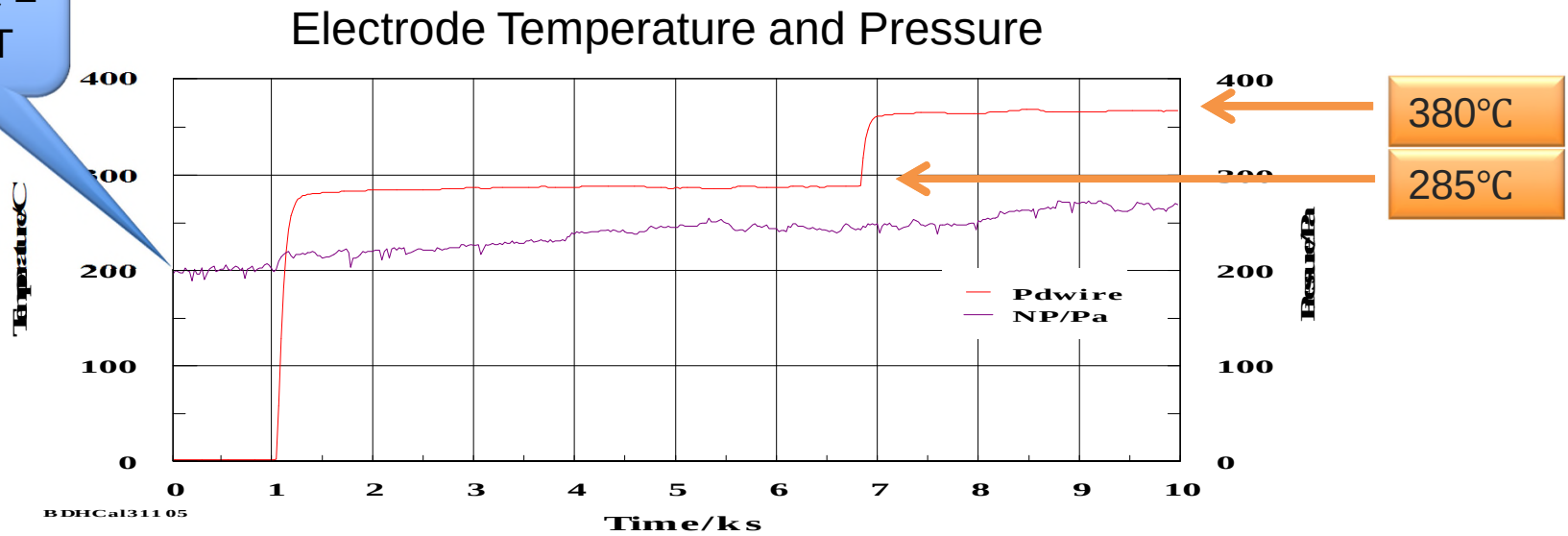
Example 1: Excess Heat Generation (Reactor Temperature)



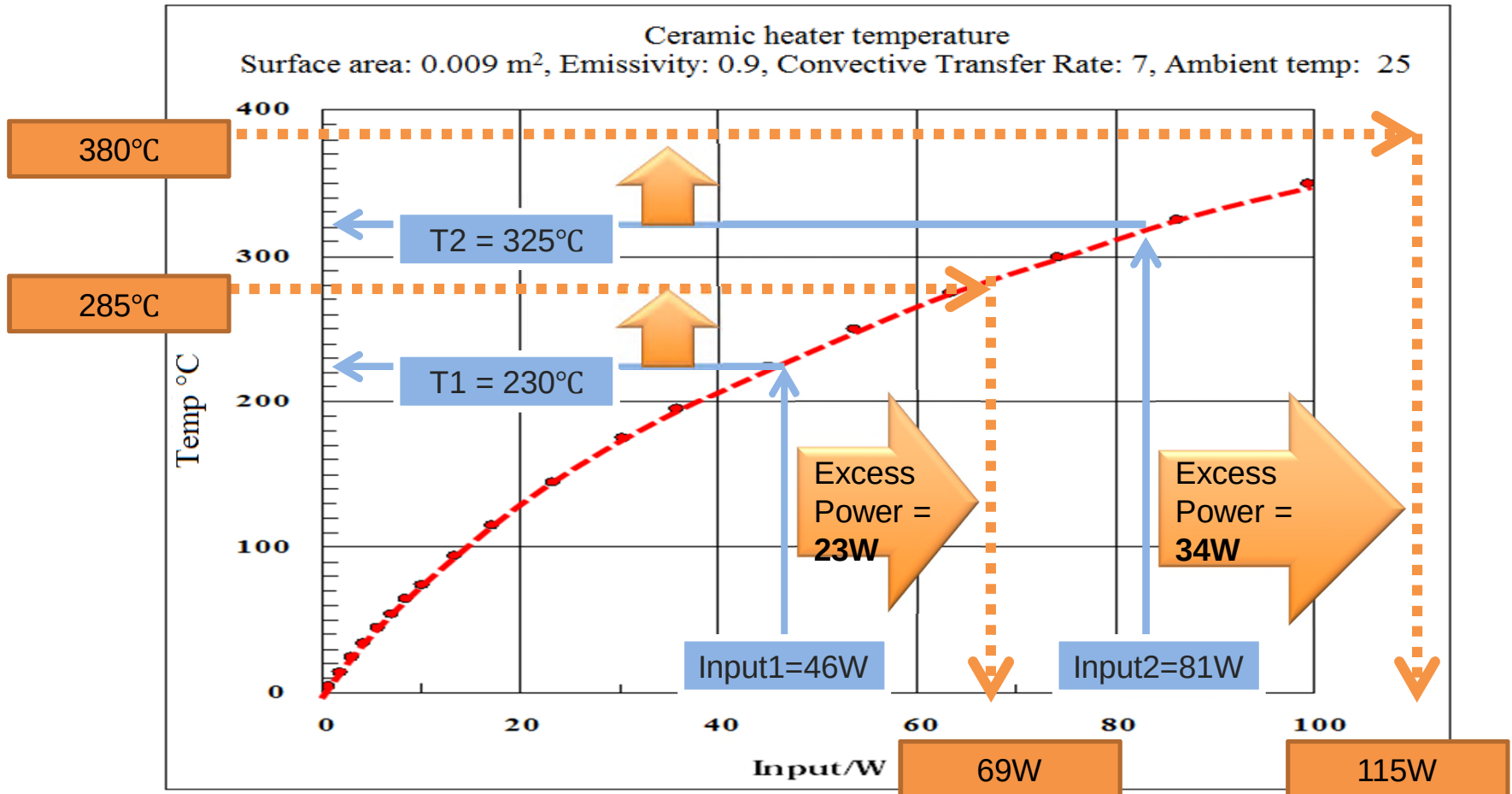
Example 2: Excess Heat Generation



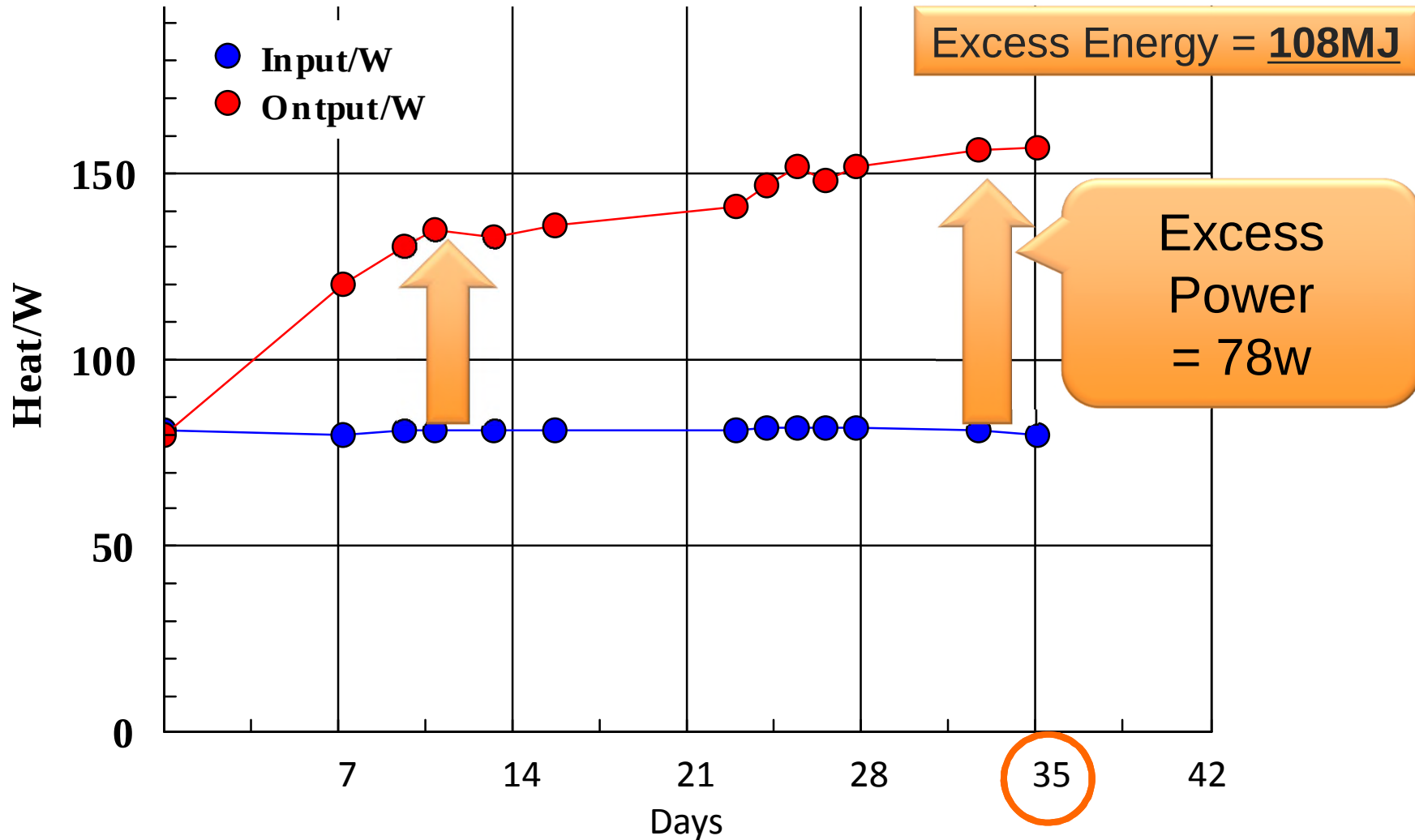
D₂ Gas
Pressure =
200NPT



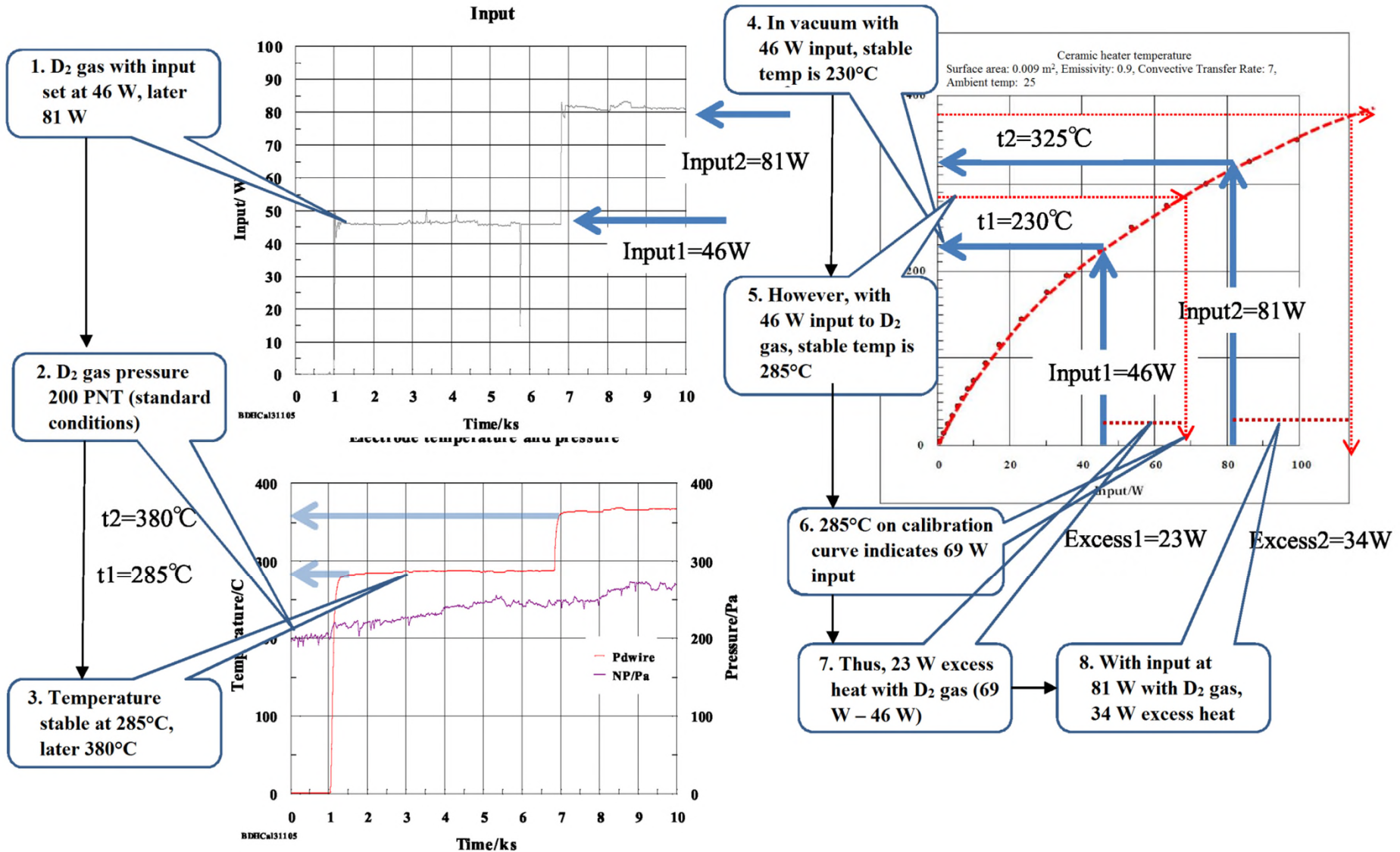
Example 2: Excess Heat Generation (Electrode Temperature)



Example 3: Input-Watts and Output-Watts during D₂ Gas Test



Example from Mizuno



Gas Analysis

Analyses of the Reaction Gas

Purpose:

Estimation of the reaction kinetics.



Analyses:

1. The raw material gas.
2. Change of composition during test.
3. Gas in the reaction metal.

Gas Analysis during the Test with $\underline{\underline{D_2O}}$

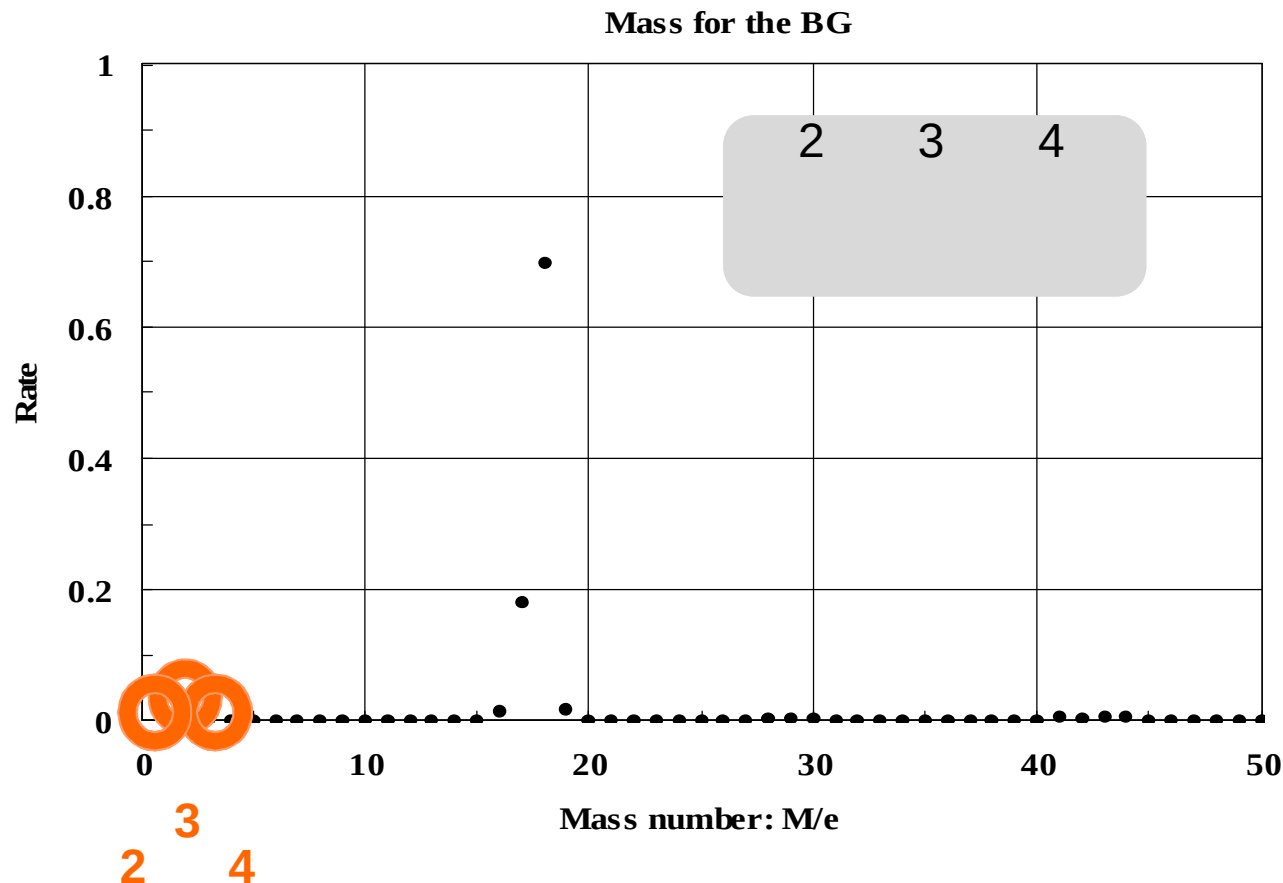
1. Vacuum



2. Introduction of D_2O Vapor



3. After the Test



Gas Analysis during the Test with $\underline{\underline{D_2O}}$

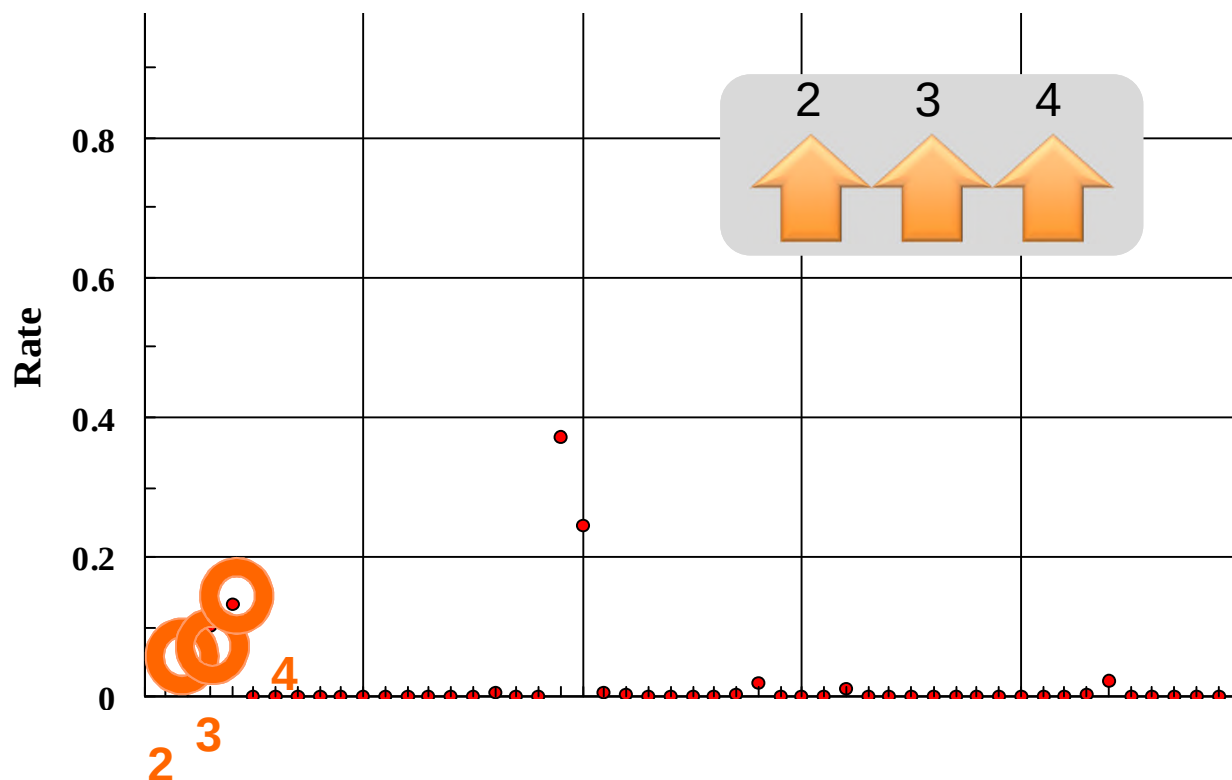
1. Vacuum



2. Introduction of D_2O Vapor



3. After the Test



Gas Analysis during the Test with $\underline{\underline{D_2O}}$

1. Vacuum

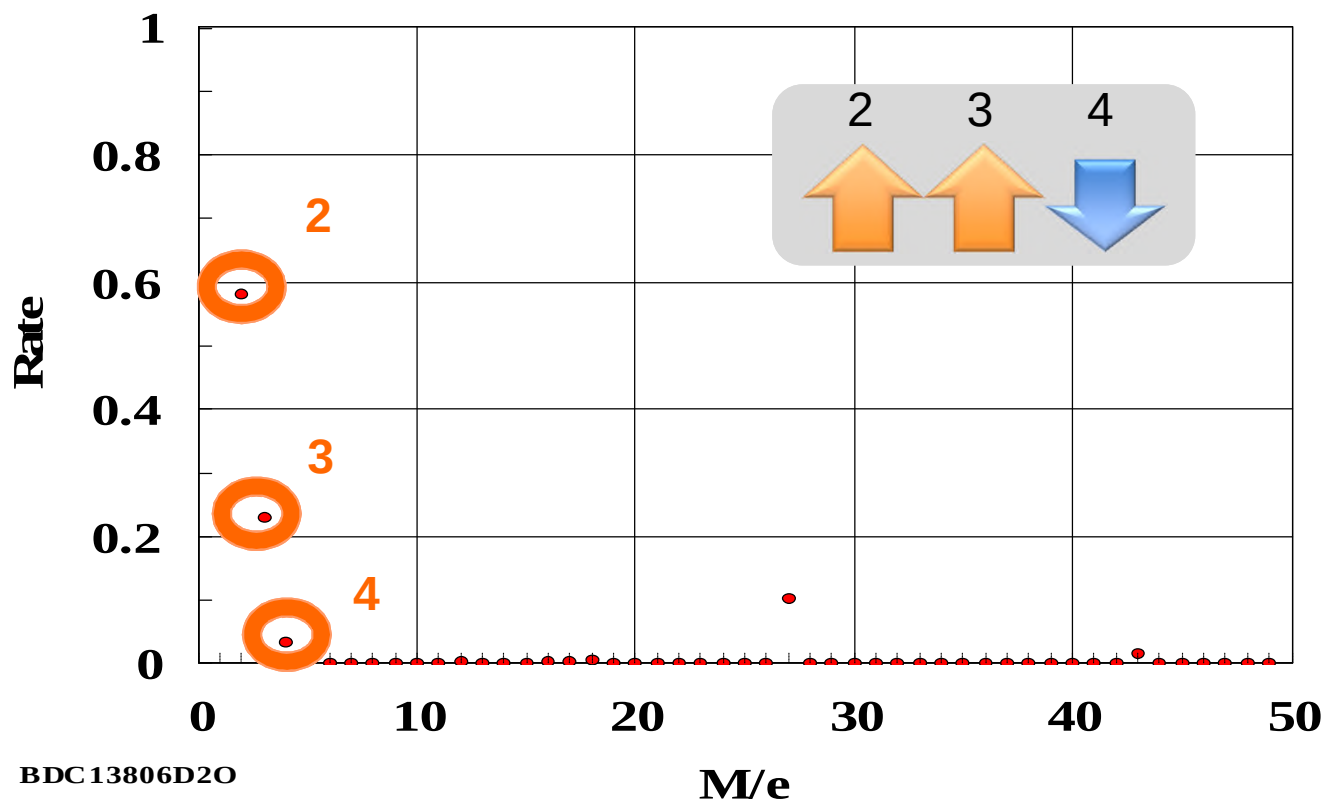


2. Introduction of D_2O Vapor



3. After the Test

Mass for the gas



BDC13806D2O

Gas Analysis with D₂ (Excess Heat Generated)

1. D₂ gas intro



2. 520ks after



3. 700ks after



4. 770ks after



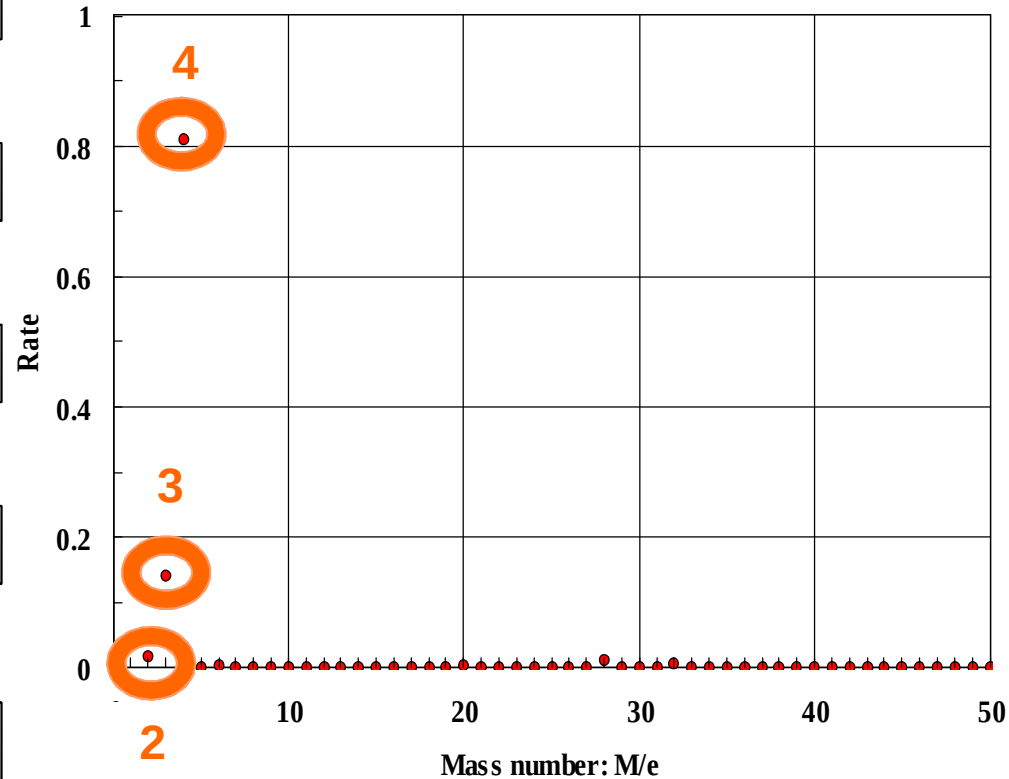
5. 1.6Ms after



6. 2.5Ms after

2 3 4

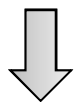
D₂ gas



2: D⁺, H₂⁺
3: HD⁺, ³He⁺, H₃⁺
4: D₂⁺, H₂D⁺, ⁴He
5: HD₂⁺
6: D₃⁺
17: OH⁺,
18: H₂O⁺, OD⁺
19: OHD⁺
20: OD₂⁺
27: C₂H₃⁺
28: CO⁺, N₂⁺
44: CO₂⁺

Gas Analysis during Excess Heat Generated Test with D₂

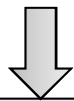
1. D₂ gas intro



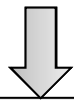
2. 520ks after



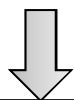
3. 700ks after



4. 770ks after



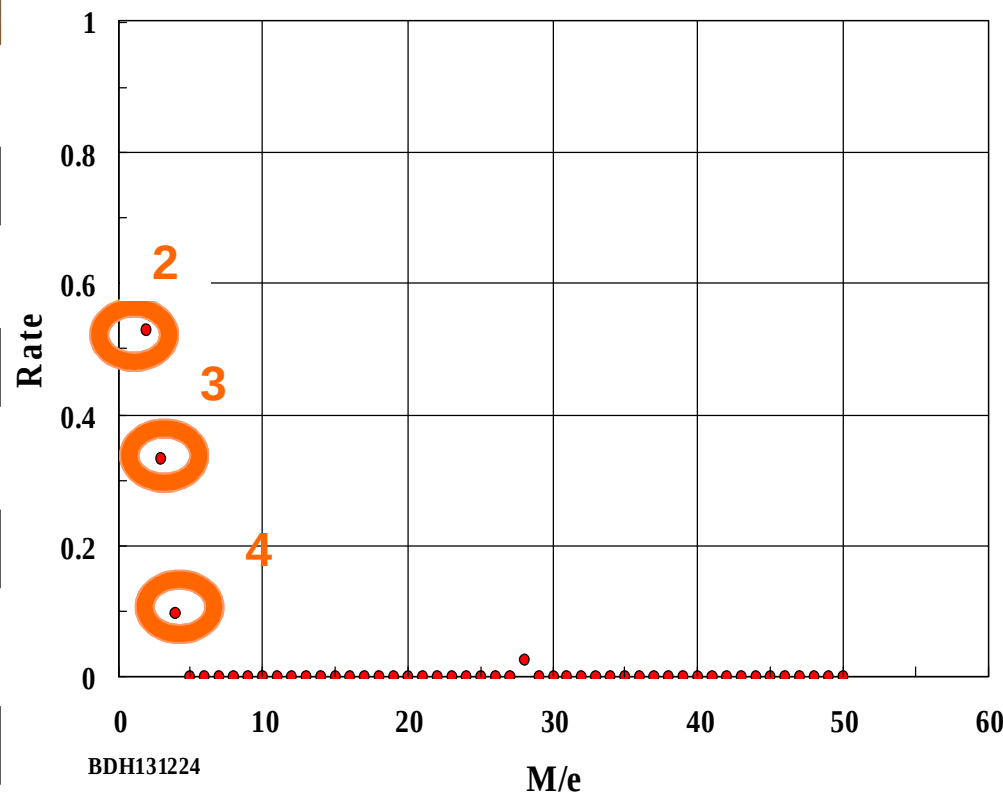
5. 1.6Ms after



6. 2.5Ms after



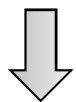
Rate of Mass



2: D⁺, H₂⁺
3: HD⁺, ³He⁺, H₃⁺
4: D₂⁺, H₂D⁺, ⁴He
5: HD₂⁺
6: D₃⁺
17: OH⁺,
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Gas Analysis during Excess Heat Generated Test with D₂

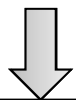
1. D₂ gas intro



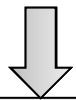
2. 520ks after



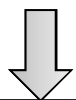
3. 700ks after



4. 770ks after



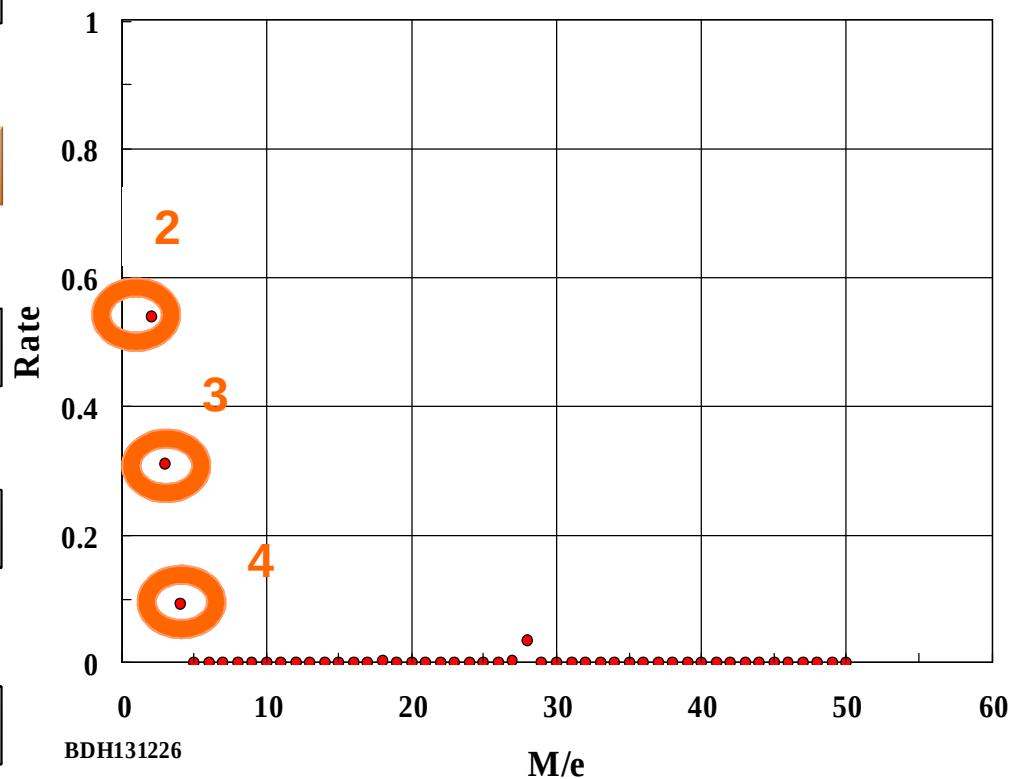
5. 1.6Ms after



6. 2.5Ms after



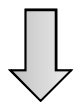
Rate of Mass



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- 44: CO₂⁺

Gas Analysis during Excess Heat Generated Test with D₂

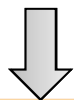
1. D₂ gas intro



2. 520ks after



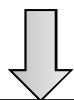
3. 700ks after



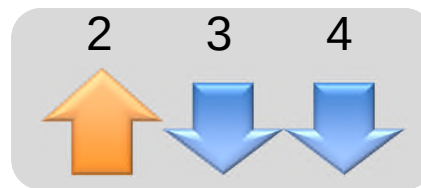
4. 770ks after



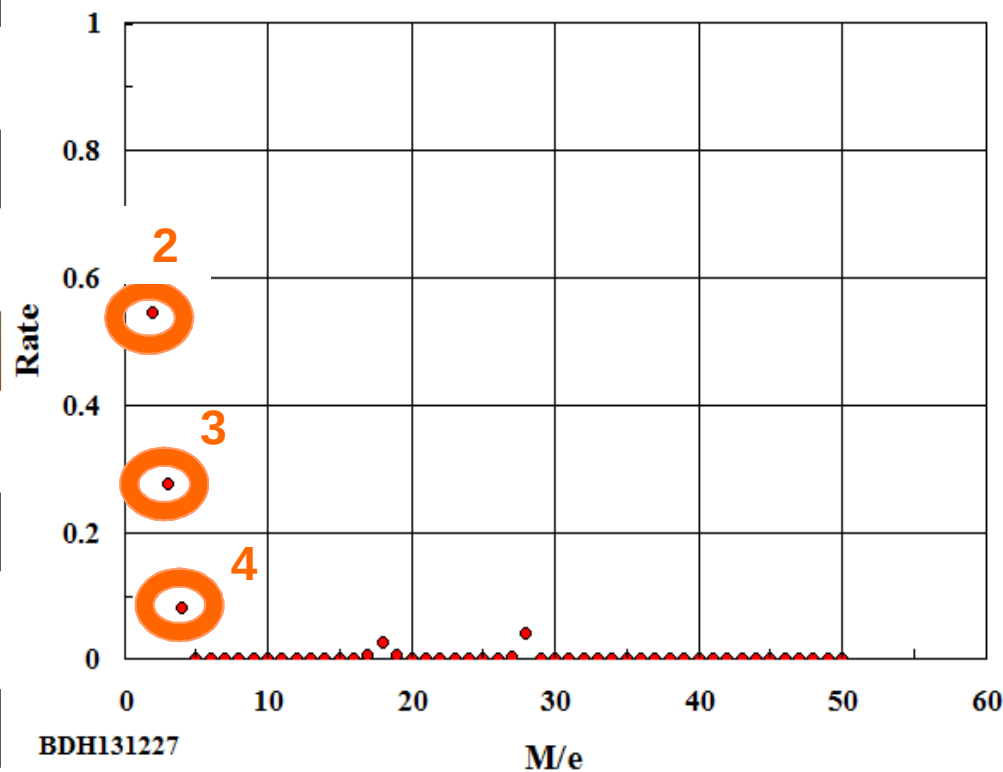
5. 1.6Ms after



6. 2.5Ms after



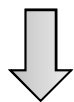
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Gas Analysis during Excess Heat Generated Test with D₂

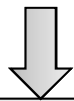
1. D₂ gas intro



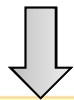
2. 520ks after



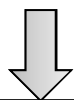
3. 700ks after



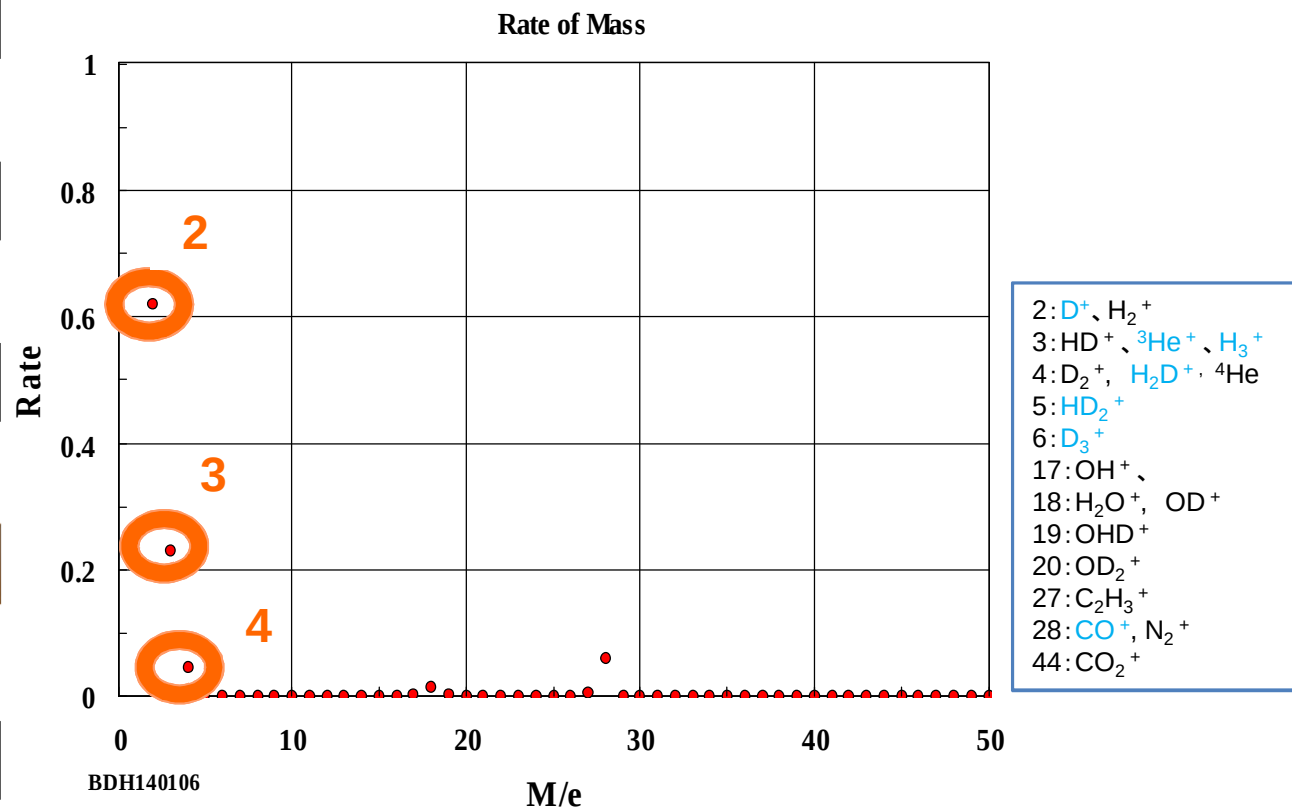
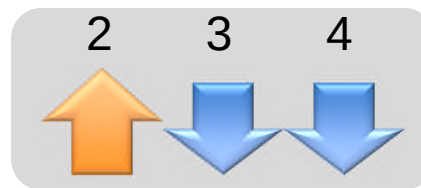
4. 770ks after



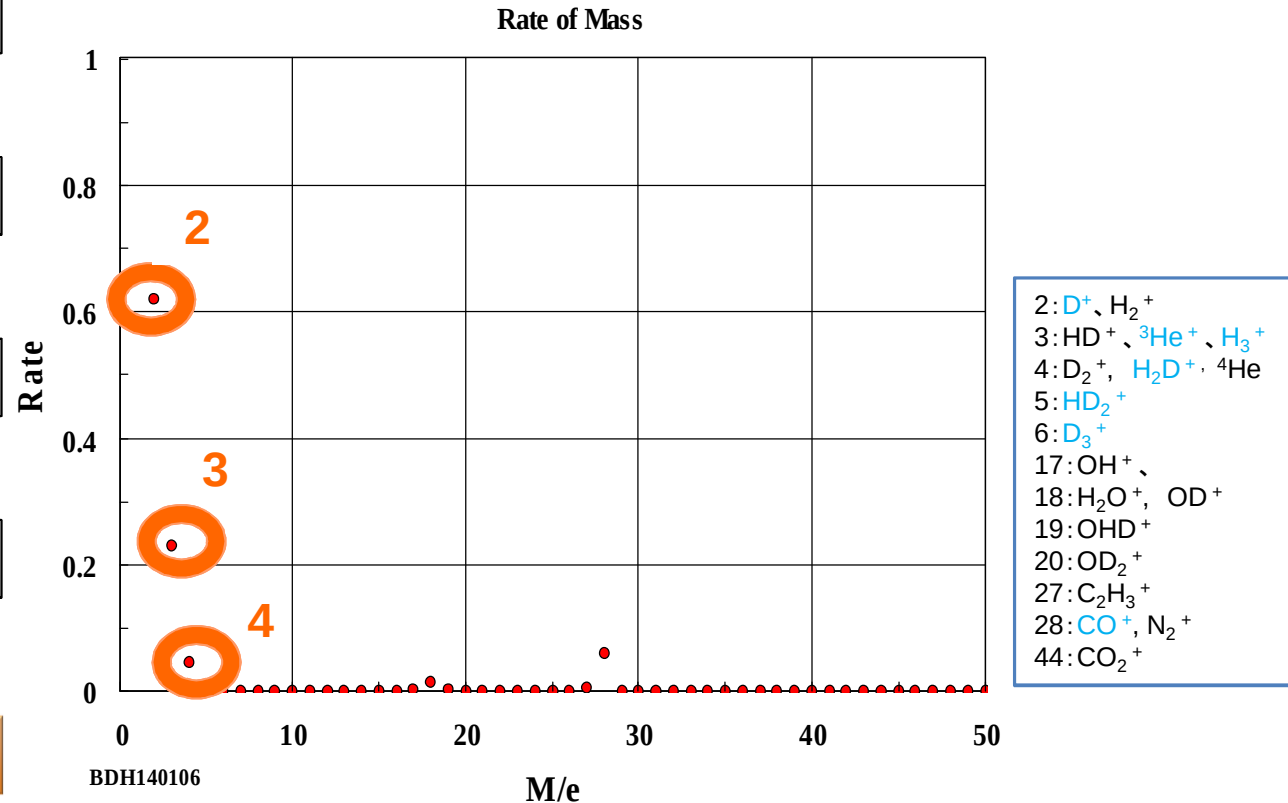
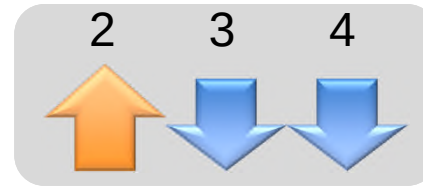
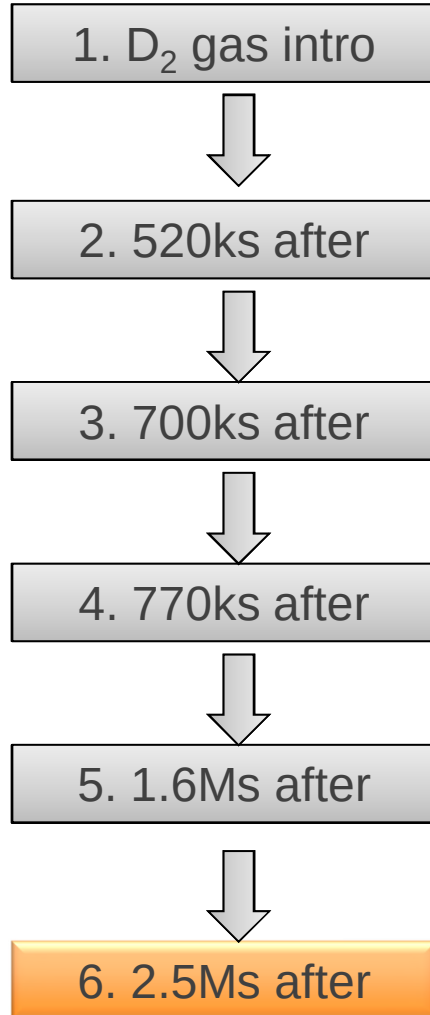
5. 1.6Ms after



6. 2.5Ms after



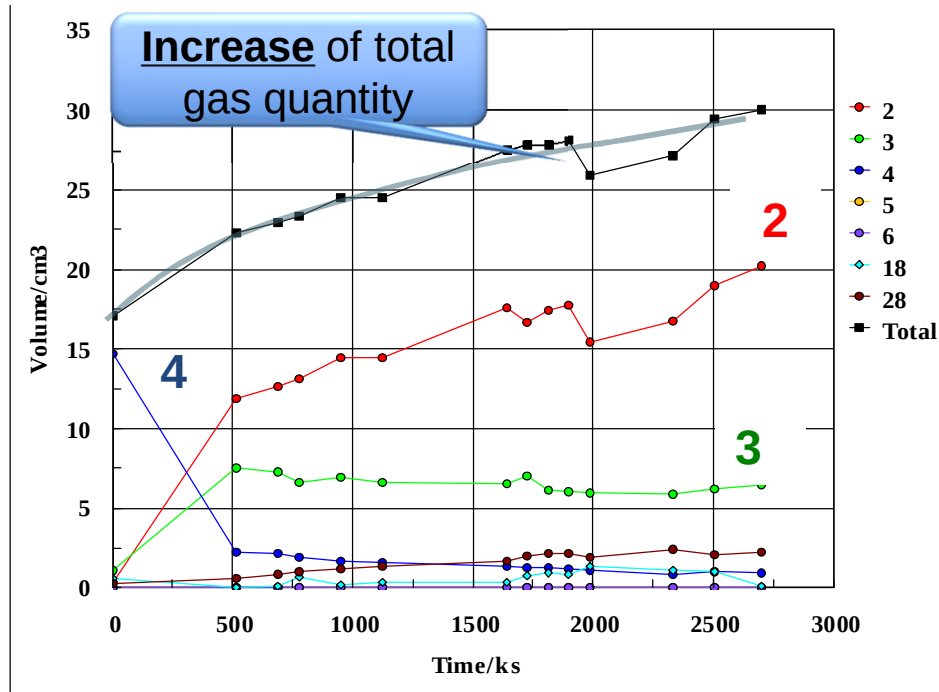
Gas Analysis during Excess Heat Generated Test with D₂



Changes of Gas Quantity

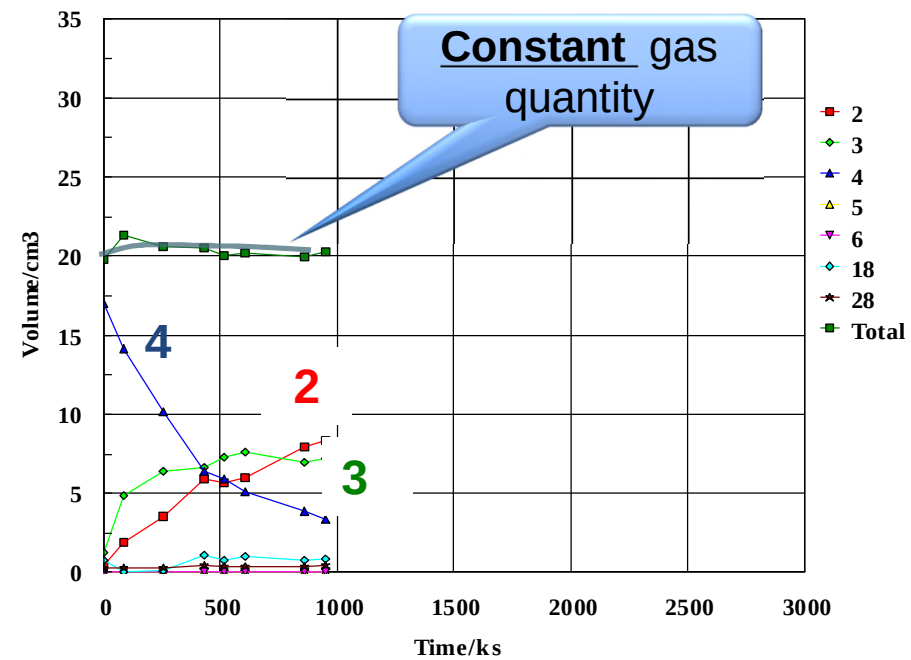
Excess Heat Generation

Volume / cm^3



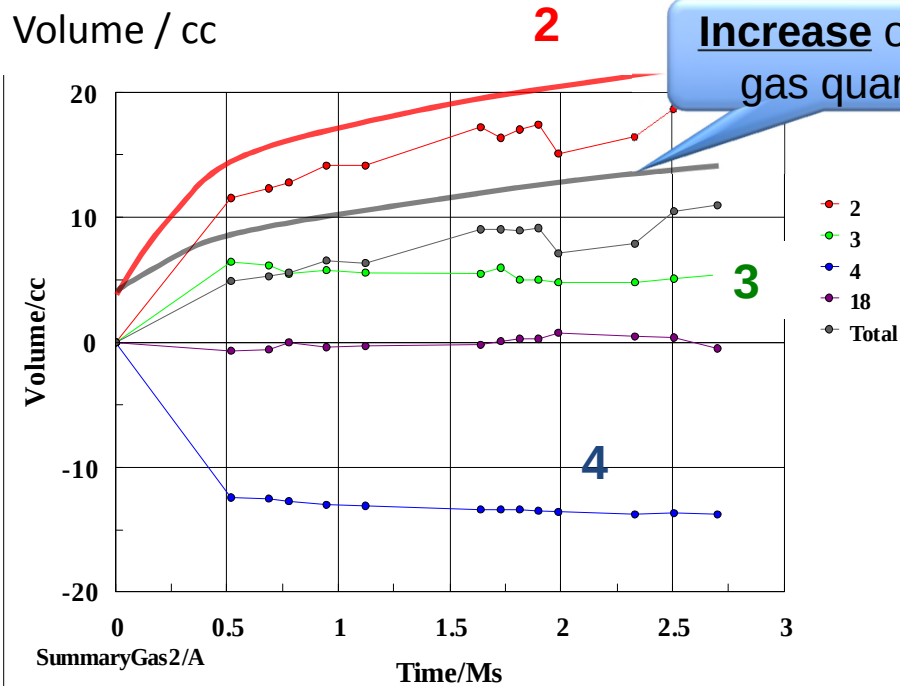
Control (NO Excess Heat)

Volume / cm^3

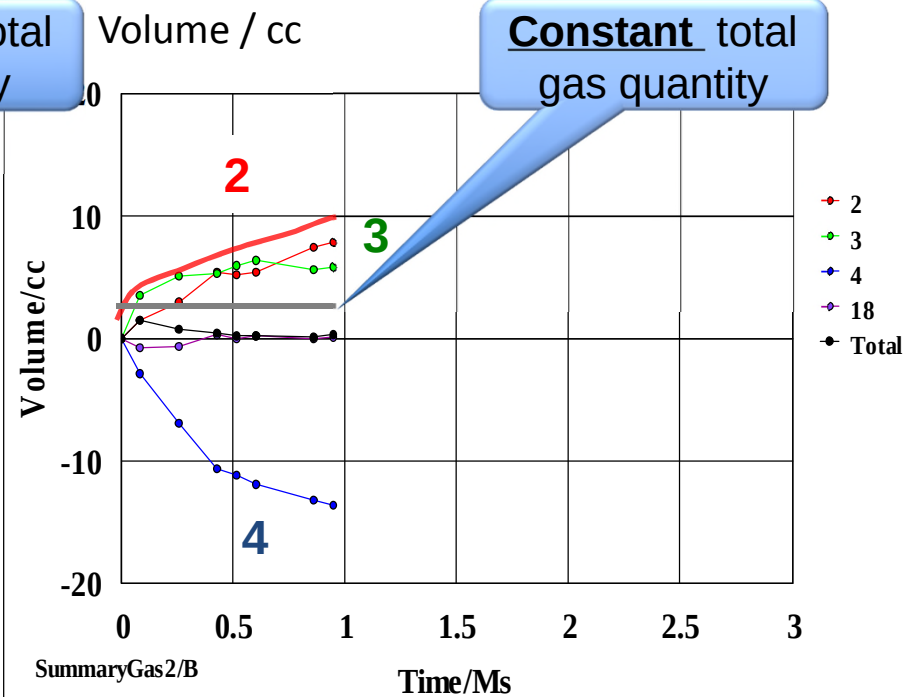


Change of Gas Volume

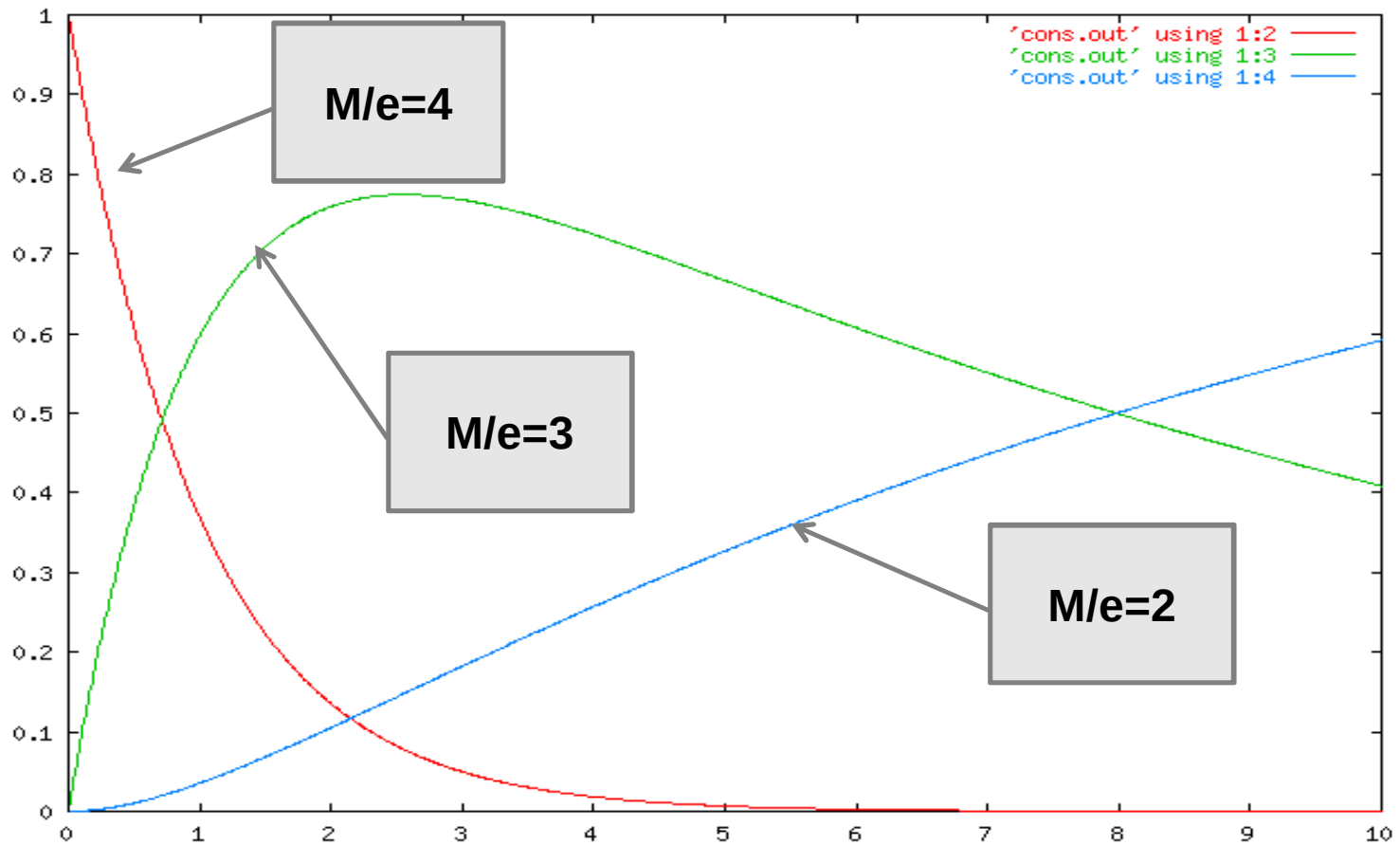
Excess Heat Generation



Control (NO Excess Heat)



Gas Calculation Result (D2, Excess Heat Generated)



M/e=4 → M/e=3 → M/e=2

Estimation of Heat Generation with a Fusion Reaction Model (Our speculation)

Estimated reaction formulas from heat production and gas emission.

- ${}_1^2\text{D} + {}_1^2\text{D} \rightarrow {}_1^3\text{T}(1.01\text{MeV}) + \text{P}^+(3.02\text{MeV}) \rightarrow 4.03\text{MeV}$
- ${}_1^2\text{D} + {}_1^2\text{D} \rightarrow {}_2^3\text{He}(0.82\text{MeV}) + \text{n}(2.45\text{MeV}) \rightarrow 3.27\text{MeV}$

←We will use these 2 initial reactions for argument sake.

Calculating the number of atoms of $\text{T}+{}_2^3\text{He}$ produced,

Assumption; the gas produced in the test are T and ${}_2^3\text{He}$.

The volume produced was $\approx 5\text{cm}^3$

Hence, the number of atoms of ($\text{T}+{}_2^3\text{He}$) are;

$$5/22,414 \text{ cm}^3 \rightarrow 2.23 \times 10^{-4} \text{ mol} \rightarrow 2.23 \times 10^{-4} \times 6.022 \times 10^{23}$$

$$= 1.34 \times 10^{20} \text{ (the number of atoms of } \text{T}+{}_2^3\text{He)}$$

Estimation of Heat Generation with a Fusion Reaction Model (Our speculation)

The thermal calculation is as follows;

Assumptions;

- the gas produced in the test are T and ${}_2^3\text{He}$.
- $1\text{MeV}=1.602 \times 10^{-13}\text{J}$
- The average energy output of DD Reactions = 3.65MeV

Hence;

- If all the heat are from nuclear reactions: **78.35MJ** (Thermal energy generated when $\text{T}+{}_2^3\text{He}$ was produced is $3.65 \times 1.34 \times 10^{20} \times 1.602 \times 10^{-13}\text{J} = 78.35\text{MJ}$)
- Actual heat generated was $34 \times 3.6 \times 10^3 \times 881 = 108\text{MJ}$. (Total energy produced in the test was **115W** (Input = 81W, Excess Energy = 34W) The reactions lasted for **881hrs.**)

**108MJ is 137% of the energy generation
when the reactions are to be nuclear reactions.**

Summary

Summary: Excess Heat

Produced excess heat;

- Using Nickel Nano-particles and D₂ gas
- For over 1 month
- Excess Heat = 75watt (COP = 1.9)
- Excess Energy = 108MJ

Summary: Gas

- The composites of the gas in the reactor changed during the reactions.
- Gas of **M/e=4: (D_2^+) decreased** in the tests when excess heat was generated.
- Gas of **M/e=3: (HD^+ or T^+ or $^3He^+$) increased** at the beginning of the reaction and decreased later.
- Gas of **M/e=2 (D^+ or H_2^+) increased** virtually consistently, in the tests when excess heat was generated.
- In the tests when excess heat was **NOT** produced, the increase of gas **M/e=2 (D^+ or H_2^+) was only 50%**.

Additional Research Required

■ Gas of $M/e=3$ (HD^+ or T^+ or ${}^3\text{He}^+$) appears to be the intermediate product.

→ Gas analysis is required to identify.

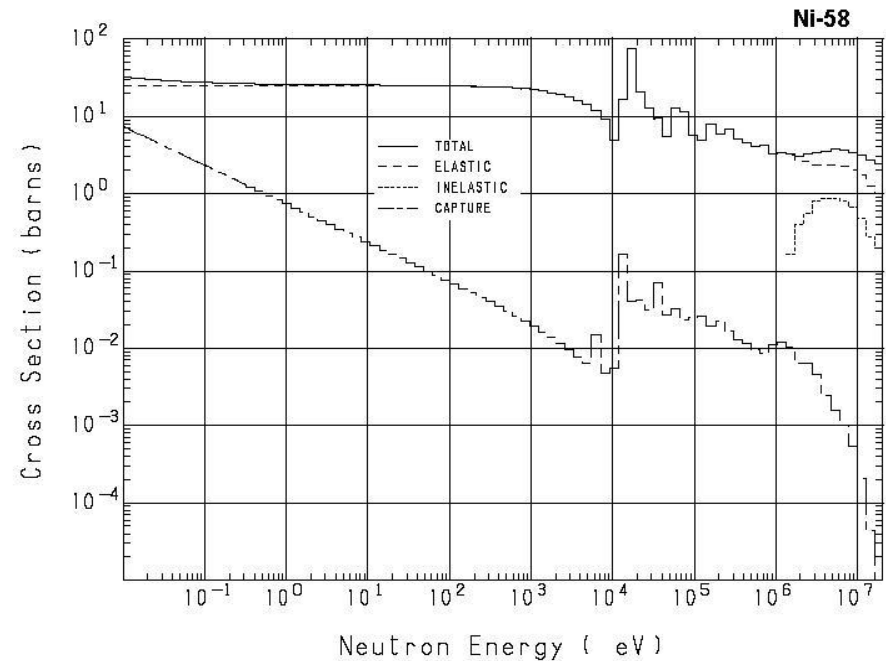
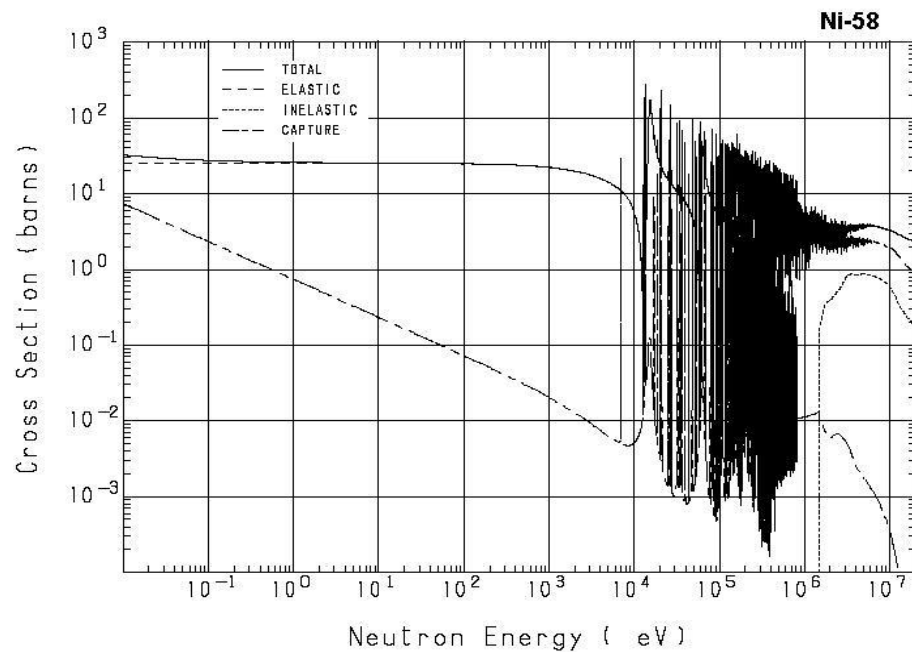
■ Gas of $M/e=2$ (${}^2_1\text{D}$ or H_2^+) appears to be the final product.

← This is inconsistent with the final product of fusion reactions, which is known to be ${}^4_2\text{He}$.

Additional Findings to be Presented

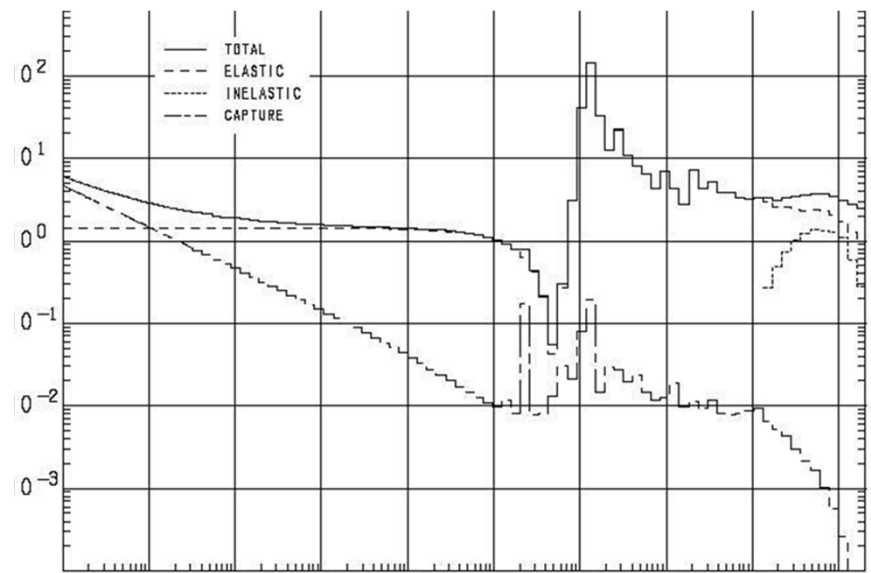
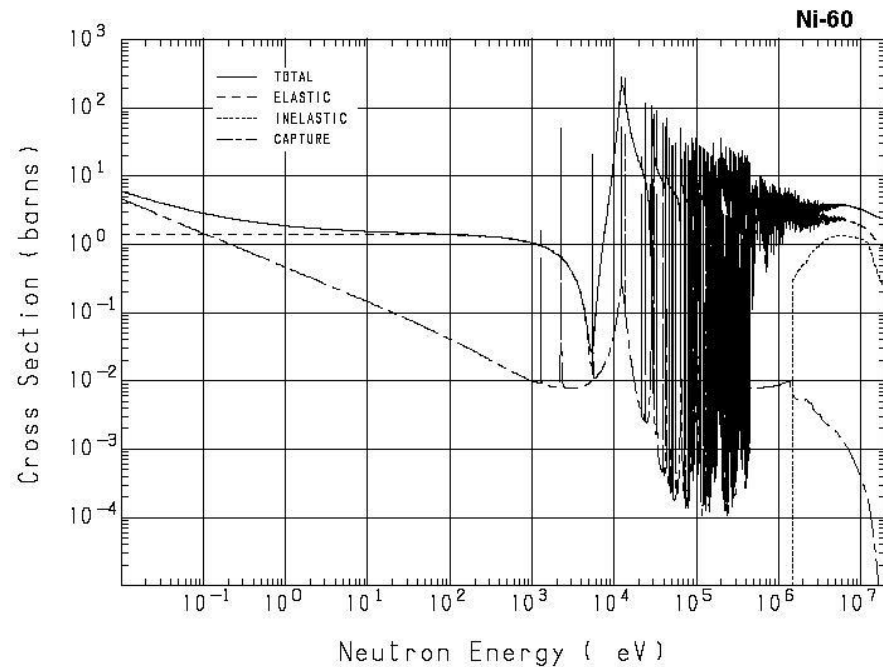
- Neutron Emission
- γ -ray Emission
- Transmutation Material

Neutron Reaction Cross Section: Ni58



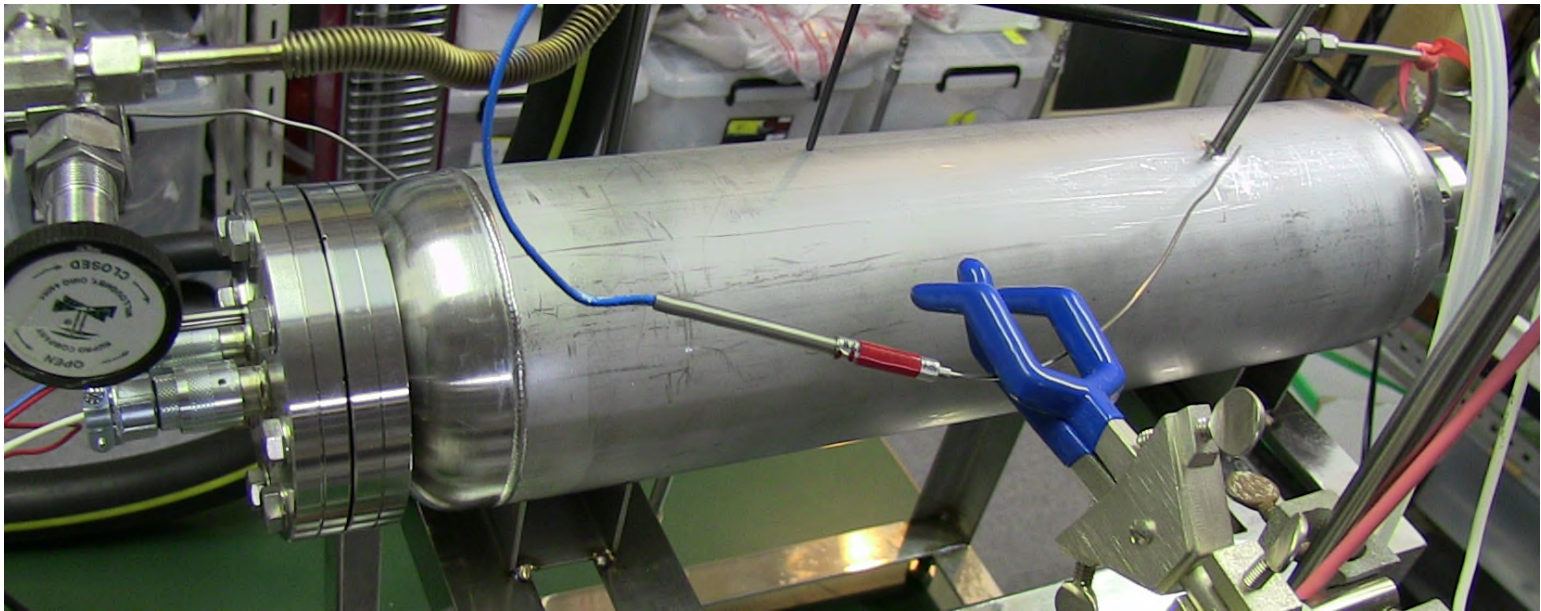
K. Shibata, T. Kawano, T. Nakagawa, O. Iwamoto, J. Katakura, T. Fukahori, S. Chiba, A. Hasegawa, T. Murata, H. Matsunobu, T. Ohsawa, Y. Nakajima, T. Yoshida, A. Zukeran, M. Kawai, M. Baba, M. Ishikawa, T. Asami, T. Watanabe, Y. Watanabe, M. Igashira, N. Yamamuro, H. Kitazawa, N. Yamano and H. Takano: "Japanese Evaluated Nuclear Data Library Version 3 Revision-3: JENDL-3.3," [J. Nucl. Sci. Technol.](#) **39**, 1125 (2002).

Neutron Reaction Cross Section: Ni60



K. Shibata, T. Kawano, T. Nakagawa, O. Iwamoto, J. Katakura, T. Fukahori, S. Chiba, A. Hasegawa, T. Murata, H. Matsunobu, T. Ohsawa, Y. Nakajima, T. Yoshida, A. Zukeran, M. Kawai, M. Baba, M. Ishikawa, T. Asami, T. Watanabe, Y. Watanabe, M. Igashira, N. Yamamuro, H. Kitazawa, N. Yamano and H. Takano: "Japanese Evaluated Nuclear Data Library Version 3 Revision-3: JENDL-3.3," [J. Nucl. Sci. Technol.](#) **39**, 1125 (2002).

1 kW Output CF Reactor (aka: Scarlett)



10 kW Output CF Reactor (aka: Catherine)



Reactor Core



Cooling Water Jacket

How We See the Future



The 15th Japan Cold Fusion Research Conference in Sapporo, Japan on Nov. 1-2, 2014



Past Speakers:

Akito Takahashi, Yasuhiro Iwamura, Hideo Kojima,
Akira Kitamura, Tadahiko Mizuno, etc.