

# Deuterium Permeation Induced Transmutation Experiments using Nano-Structured Pd/CaO/Pd Multilayer Thin Film

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*2014 CF/LANR (Cold Fusion/Lattice Assisted Nuclear Reactions) Colloquium at MIT,  
March.21-23, 2014, Massachusetts Institute of Technology, Cambridge, MA, USA*

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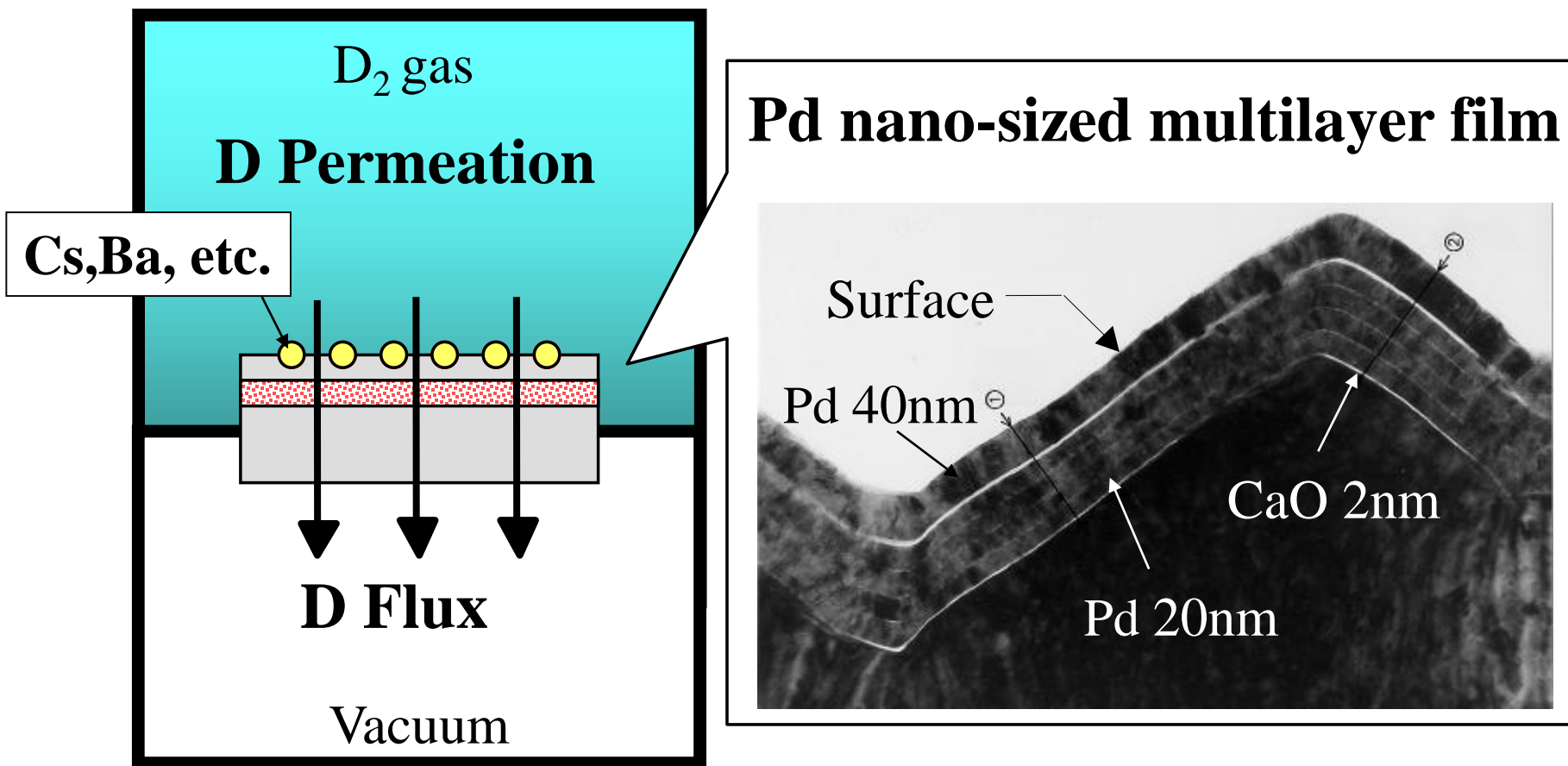
- 1. Introduction**
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# 1. Introduction



## $D_2$ gas permeation through nano-structured Pd complex





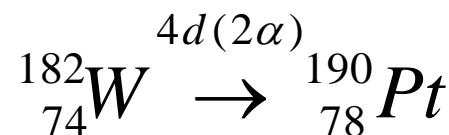
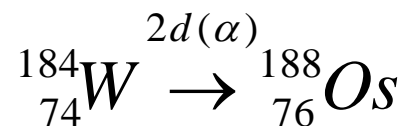
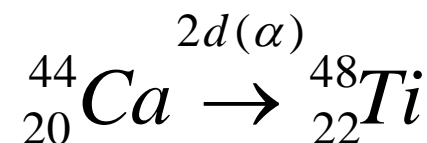
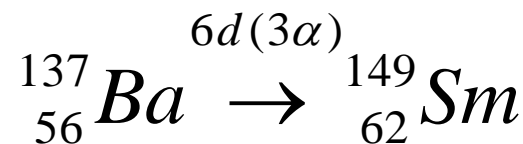
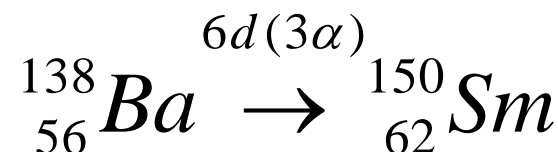
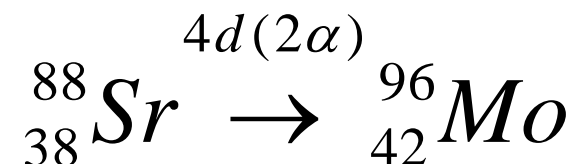
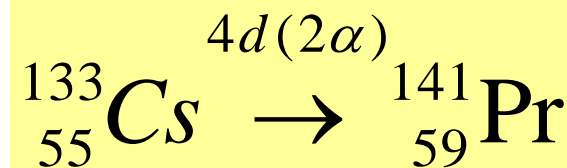
元素の周期表

Legend:

- 典型金属元素 (Orange)
- 半金属元素 (Green)
- 非金属元素 (Blue)
- 遷移金属元素 (Yellow)
- 希ガス (Pink)

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- 1) Alkali metals; Electron Emitter
- 2) 2d, 4d, 6d;  $\alpha$  capture reactions





# Progress in Permeation Experiments

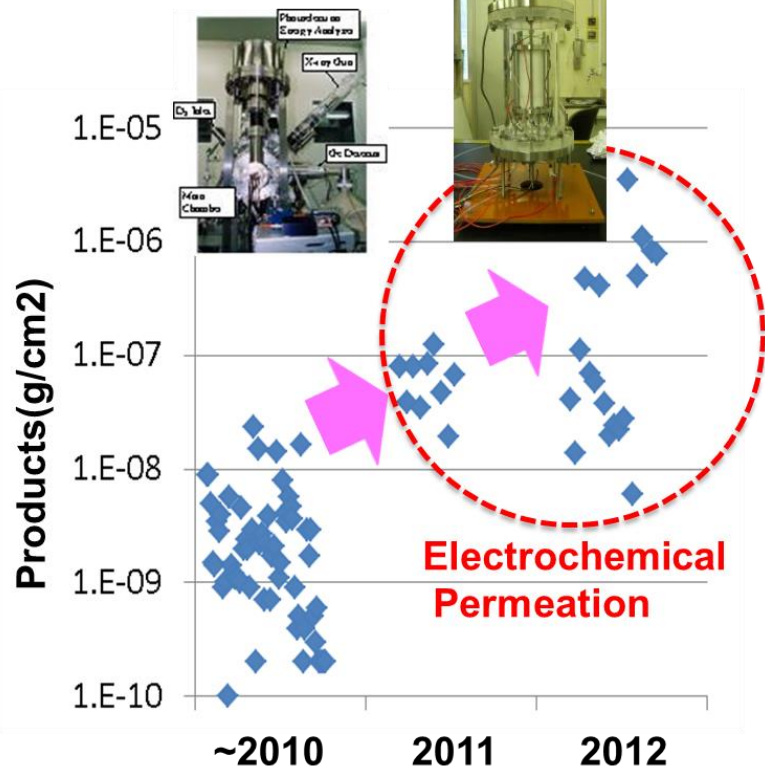
~2010  
Gas  
Permeation  
; Basic  
Research

2011~2012  
Increase of Products  
for Future Application

2013~  
Consecutive Processing

PARTERS

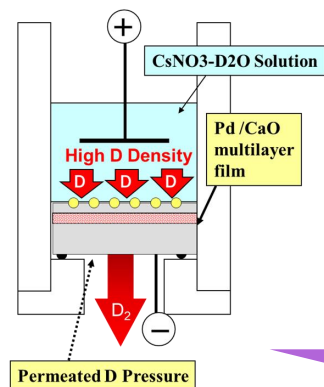
## Gas Permeation



## Electrochemical Permeation

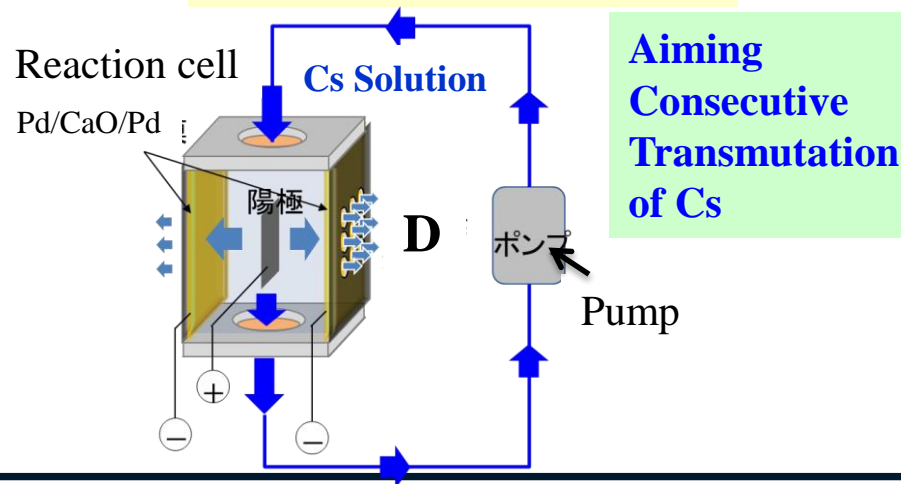


## Batch Processing



Addition of fixed  
quantity of Cs

## Consecutive Processing



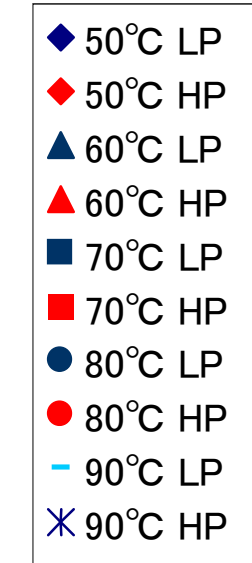
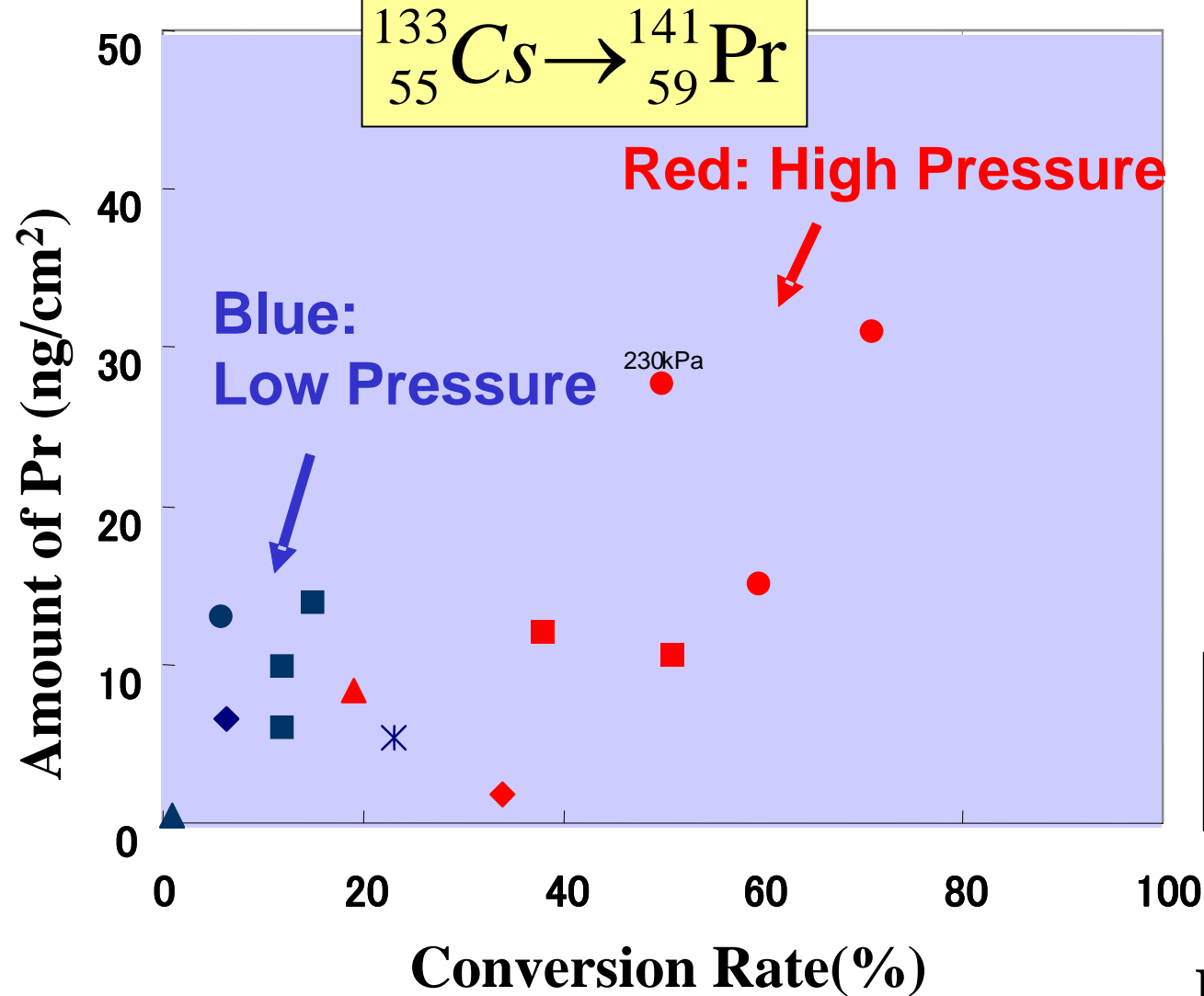


## **2. Results of Batch Process Experiments**

### **2-1. Transmuted Products Analyzed by ICP-MS, SIMS and XPS**



# Pr Dependence on D<sub>2</sub> gas pressure

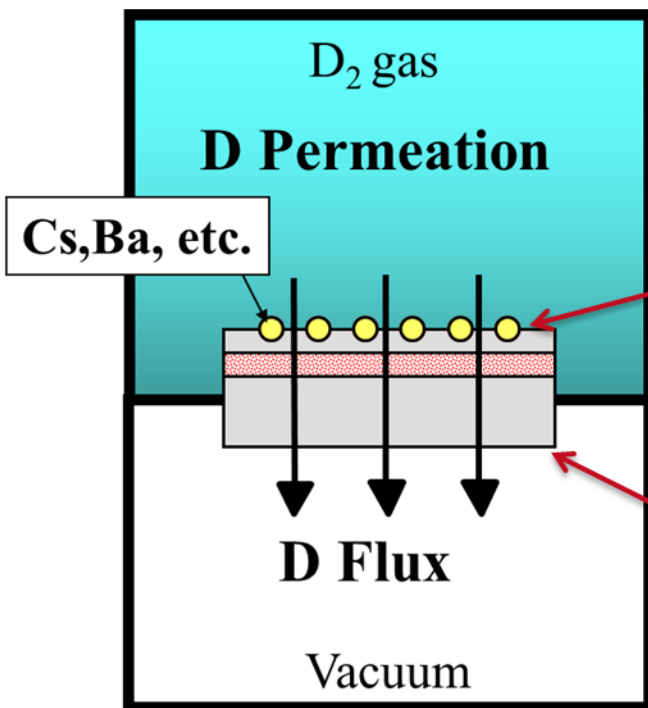


LP: 120~130kPa  
HP: 180~230 kPa

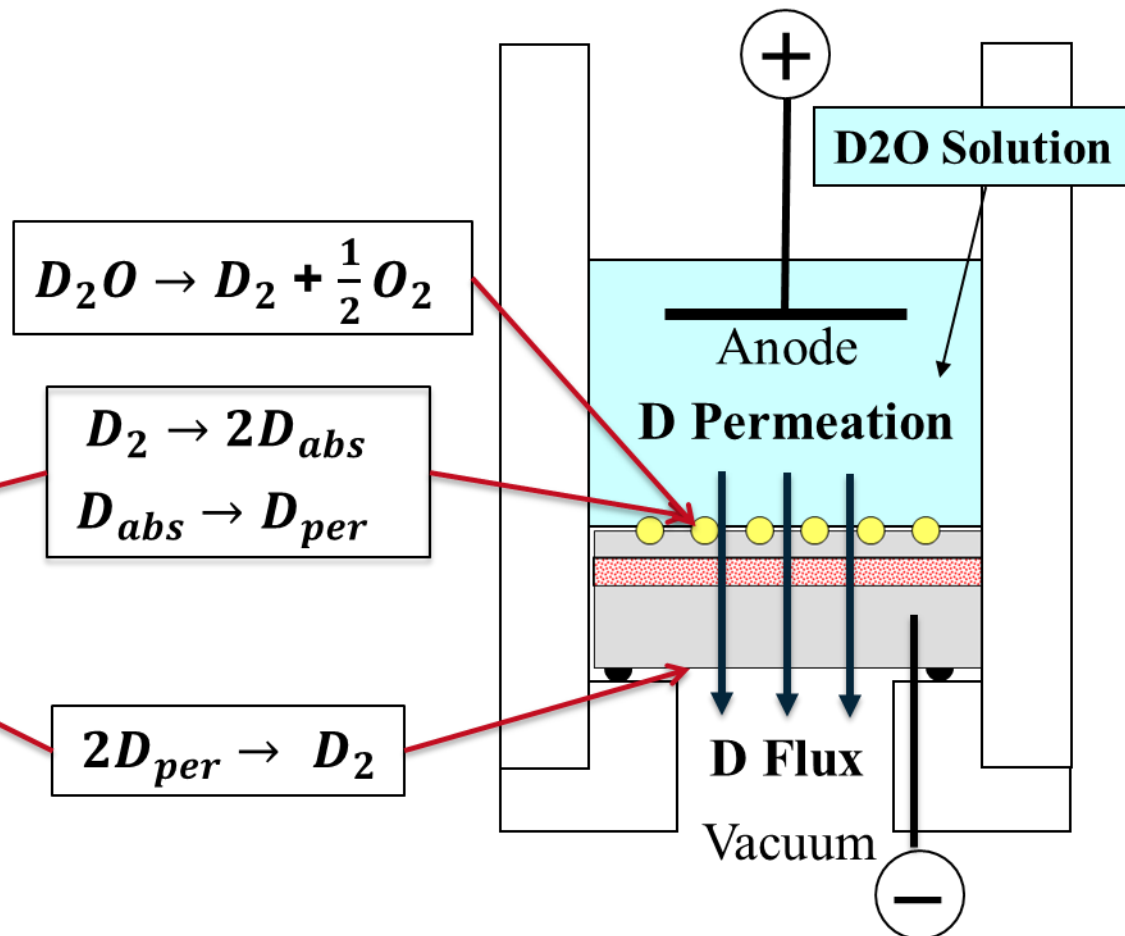
Pressure ↑ → Pr ↑



## Gas Permeation

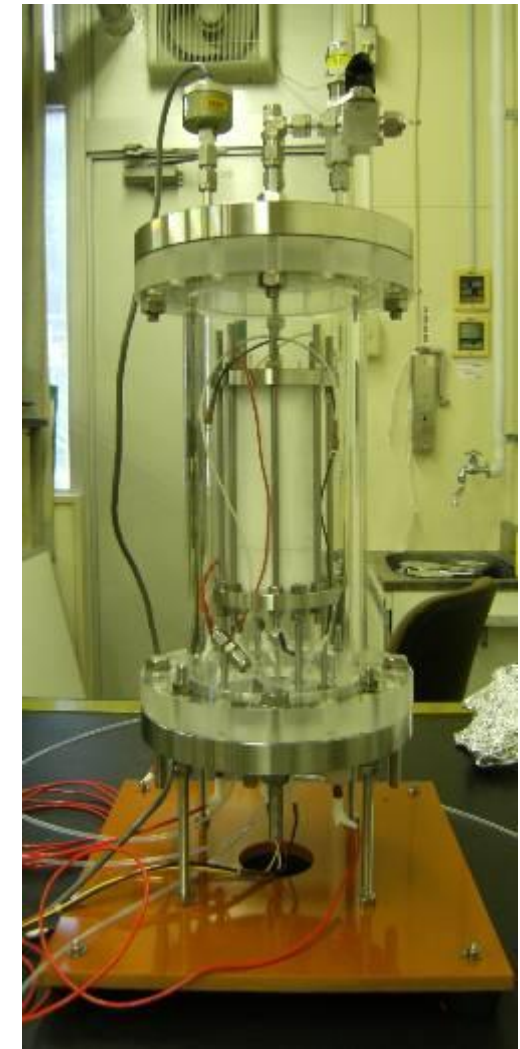
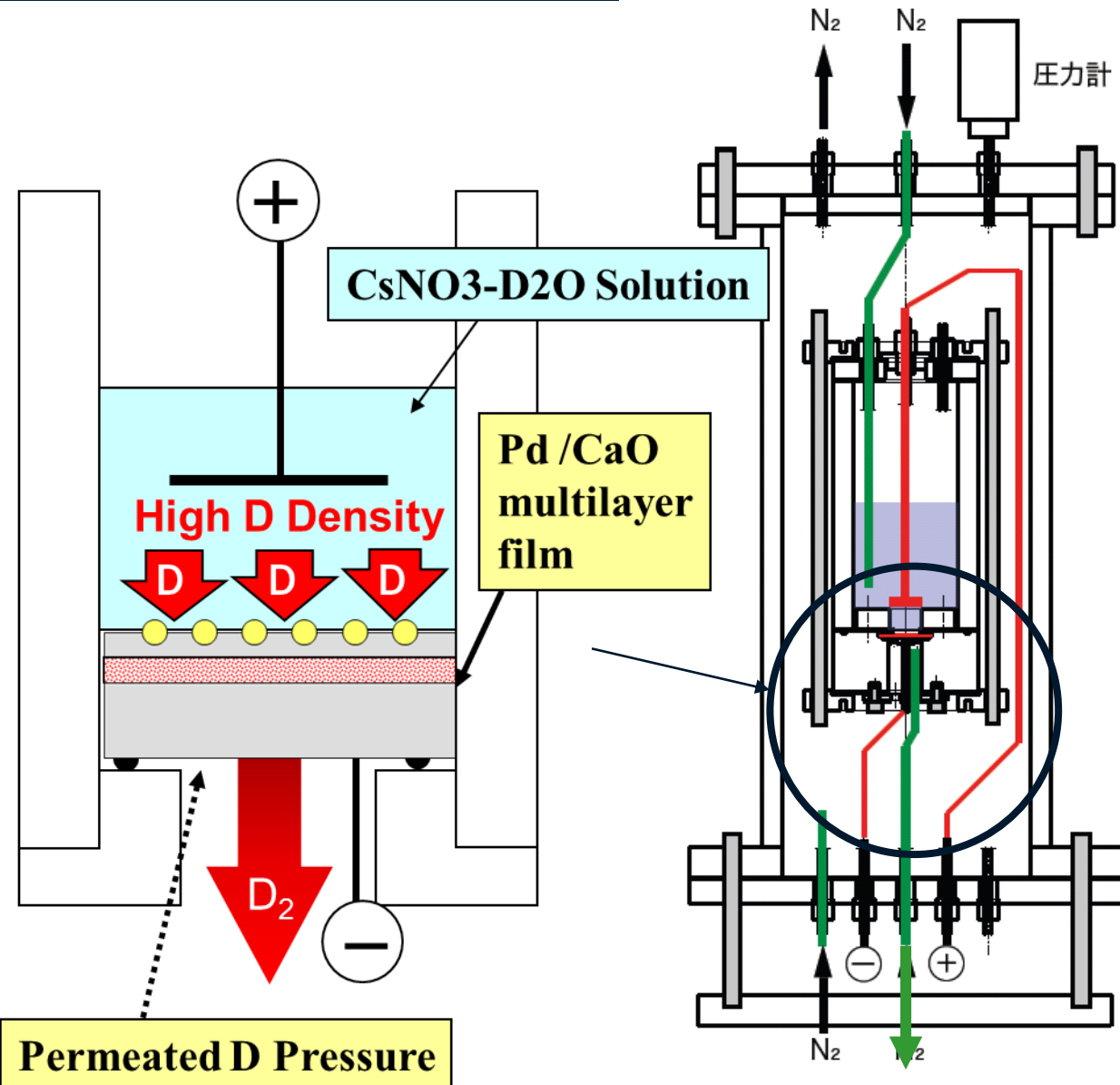


## Electrochemical Permeation

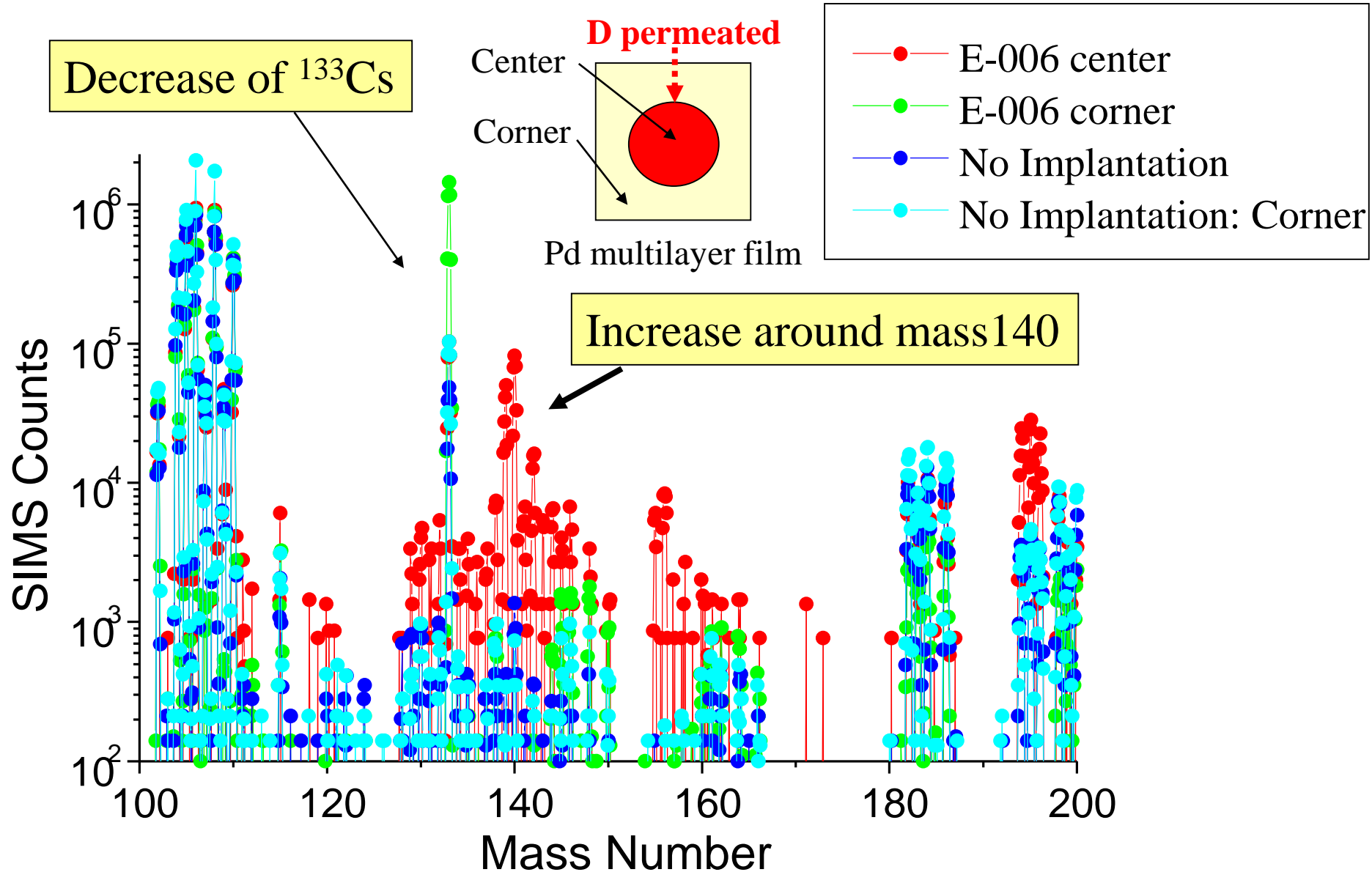




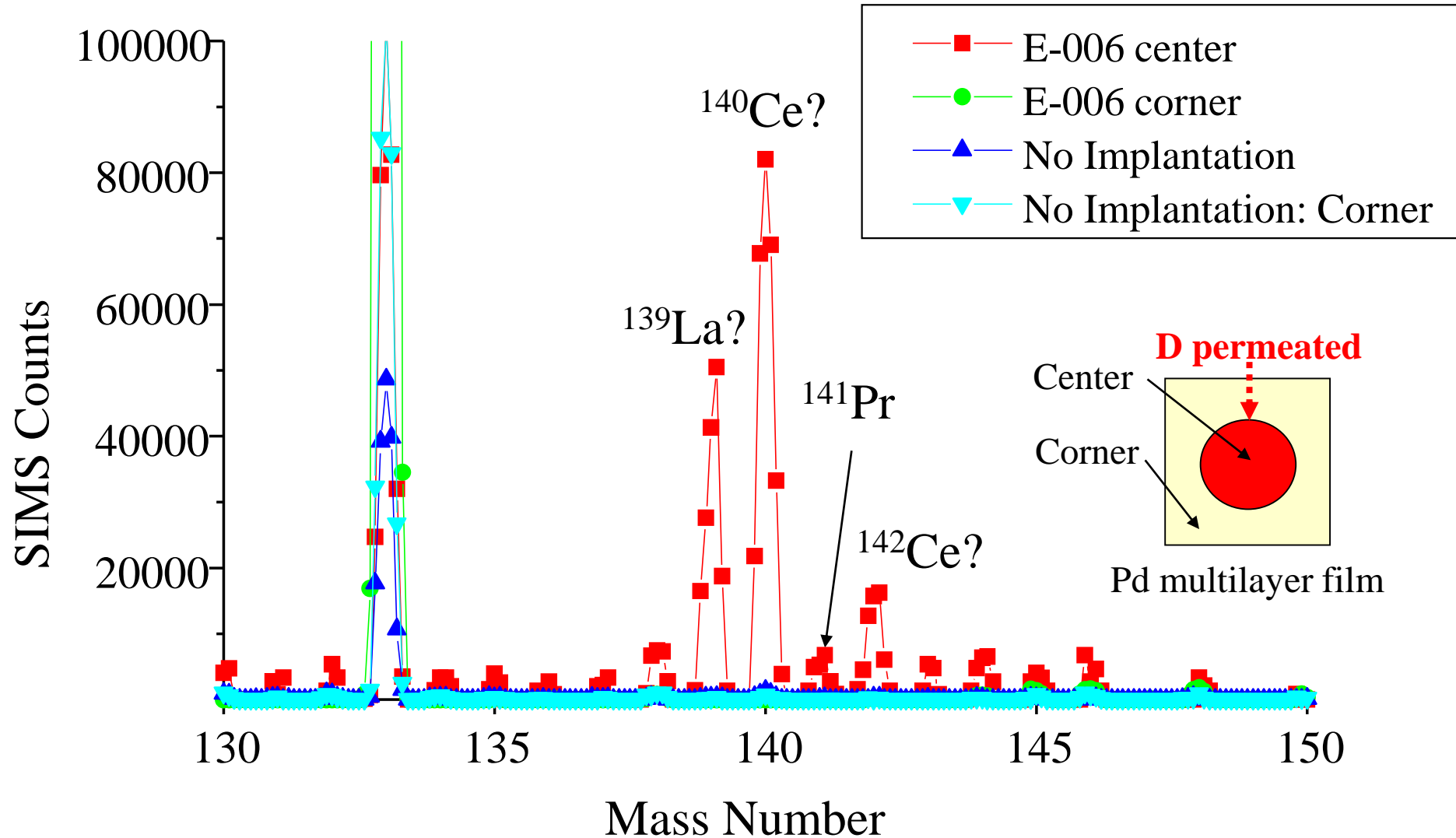
# Experimental Apparatus aiming Increase of D Density



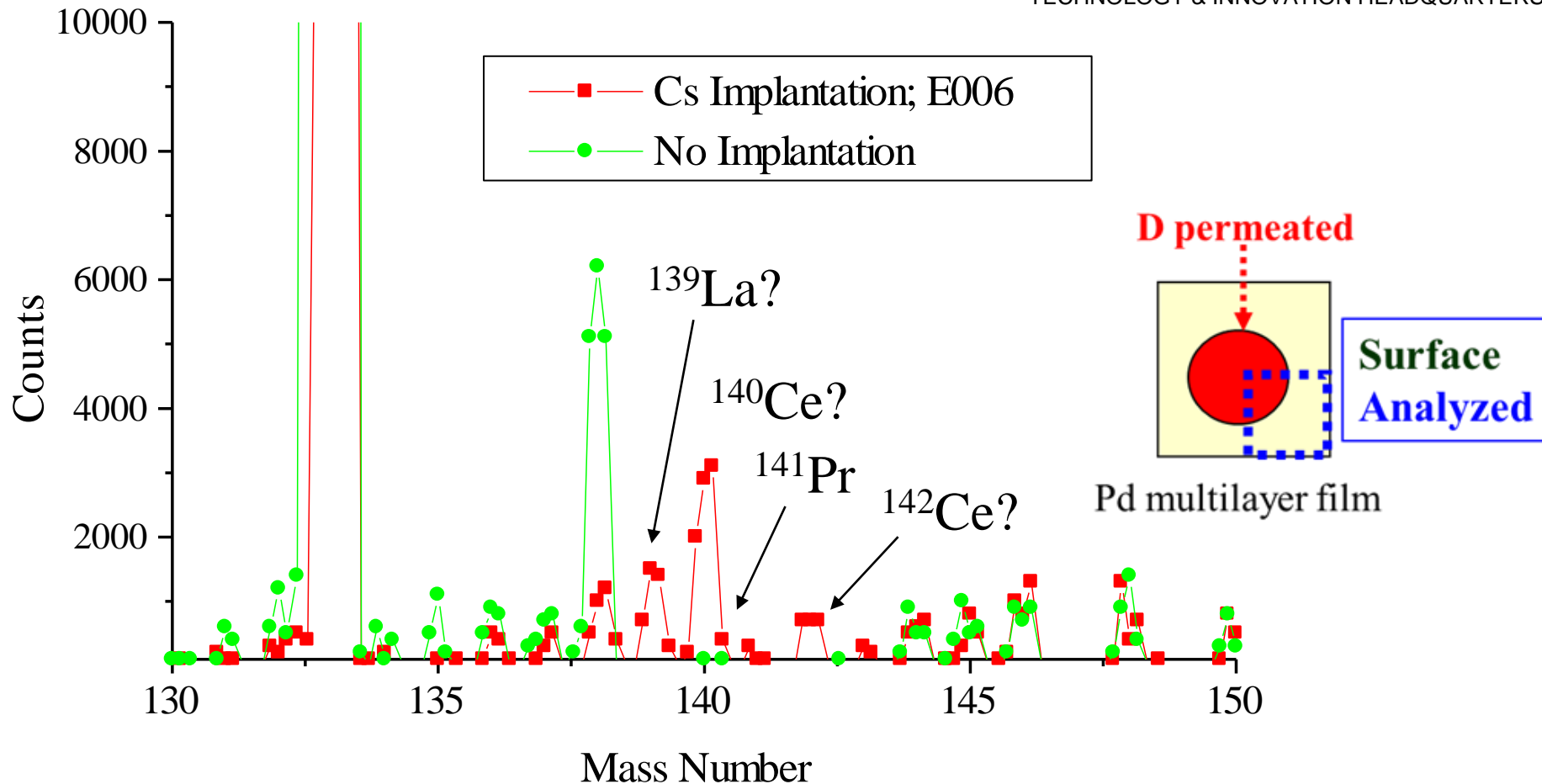










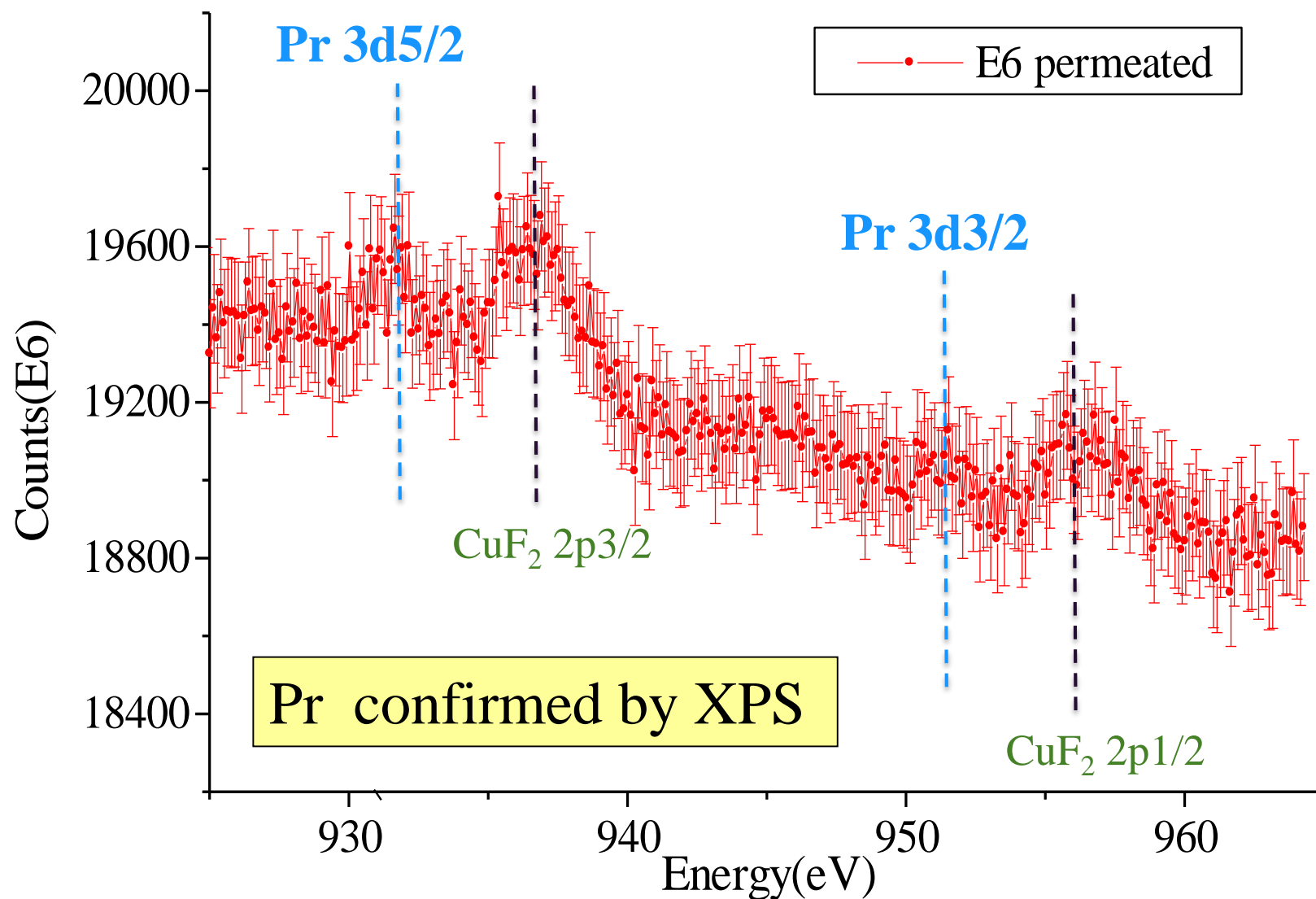


SIMS (point) and ICP-MS (all surface) gave similar results

Different Tendency from  $\text{D}_2$  gas permeation



# Confirmation of the products by XPS





## 2-2. Observation of $\gamma$ -ray peaks

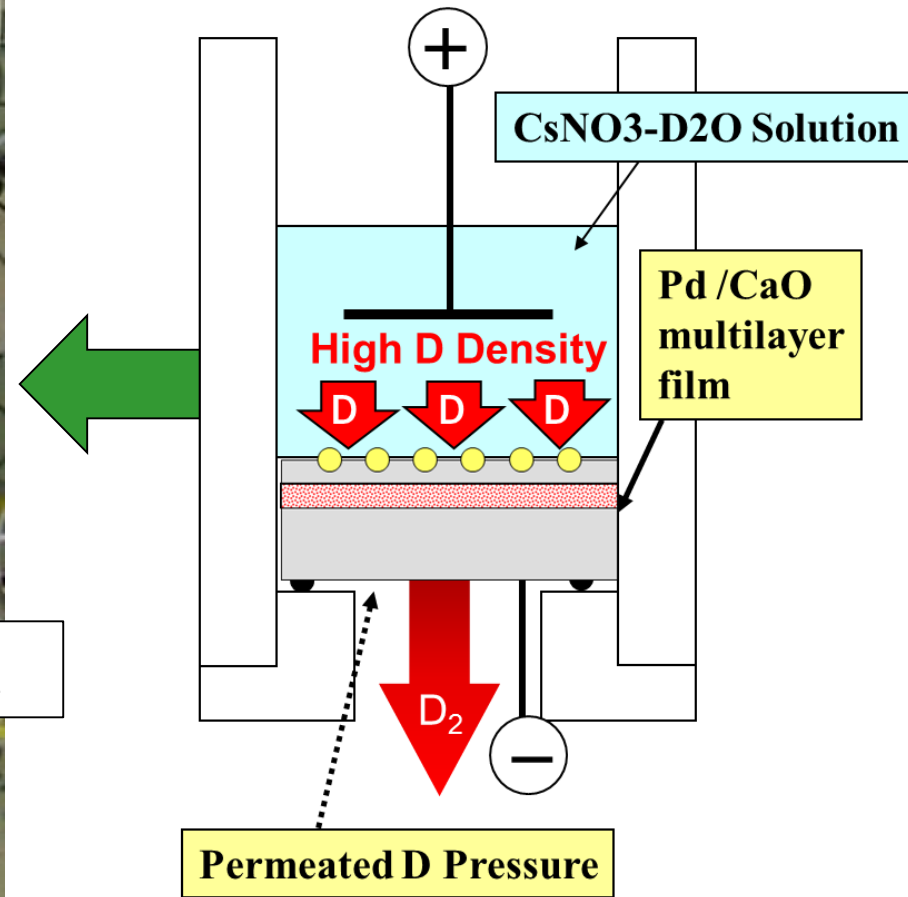


# Introduce a Gamma-ray Detector

**Ge Detector for  $\gamma$ -ray measurement**

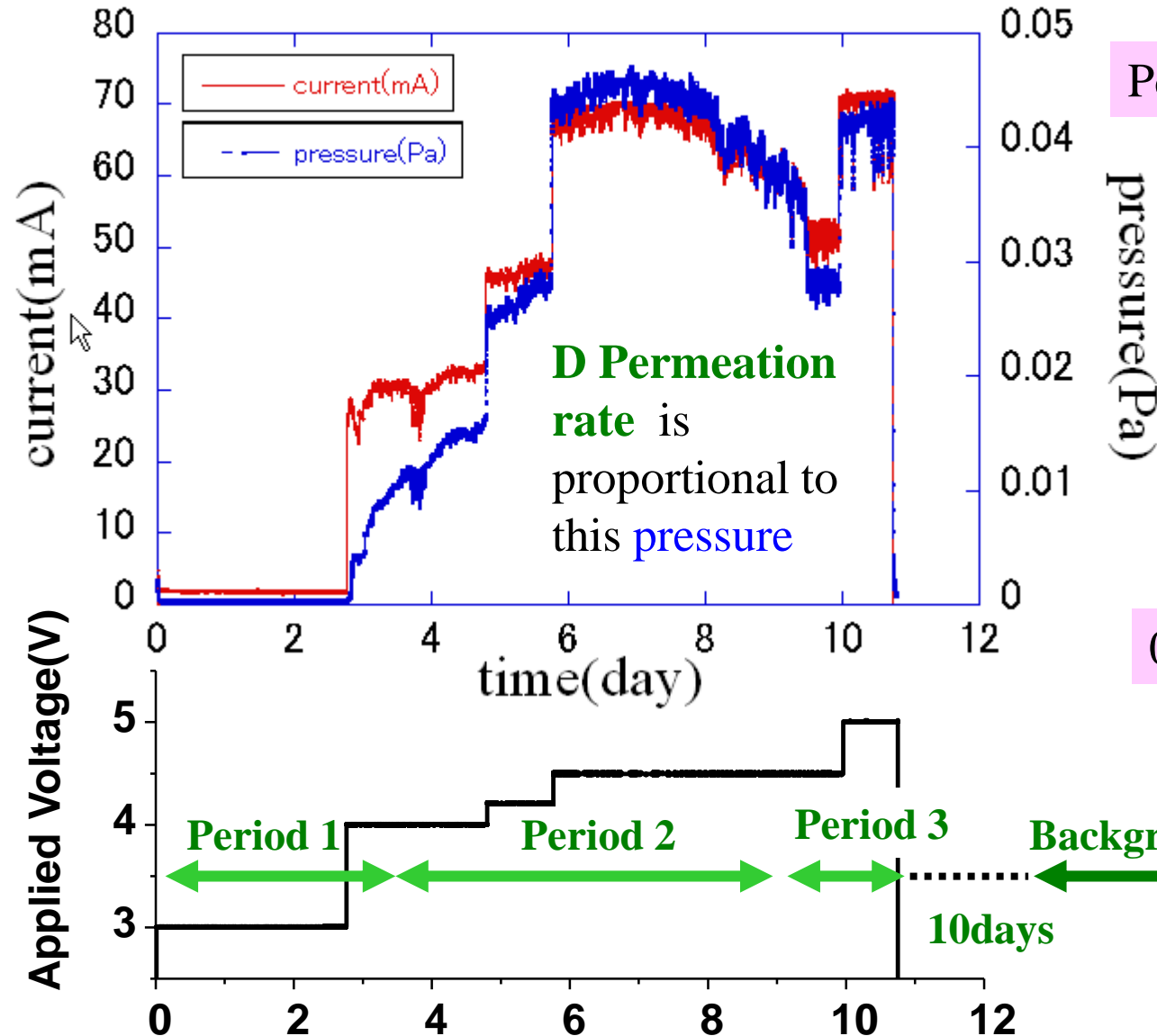
**Pb Shield**

**Reactor Cell**



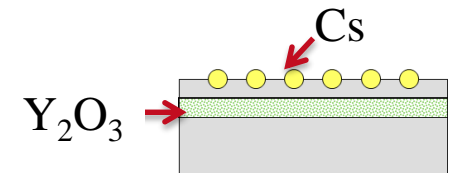


# Example of Gamma-Ray Detection; E16



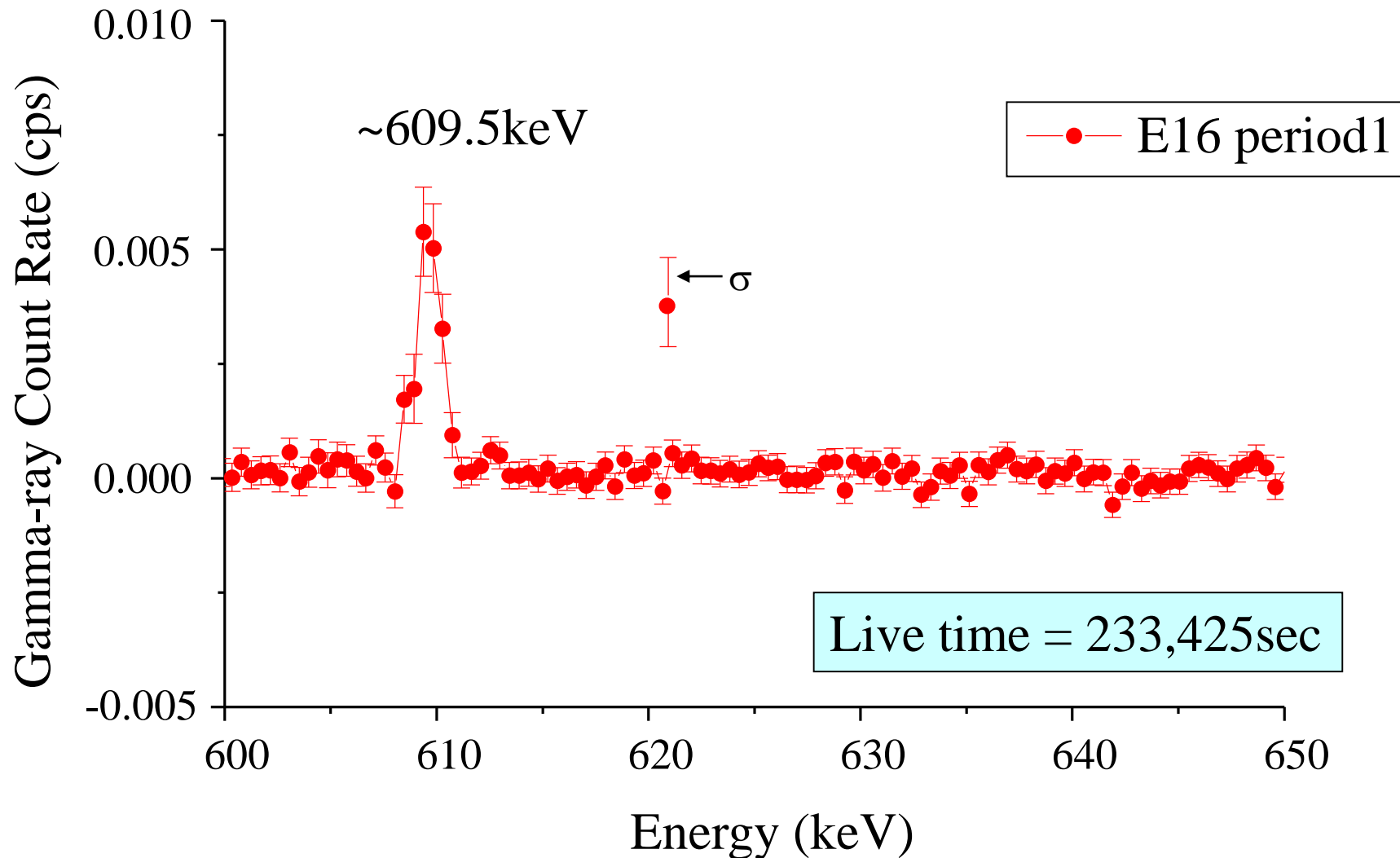
Pd/Y<sub>2</sub>O<sub>3</sub>/Pd multilayer film

Cs ion implanted  
 $1 \times 10^{16}/\text{cm}^2$  20kV

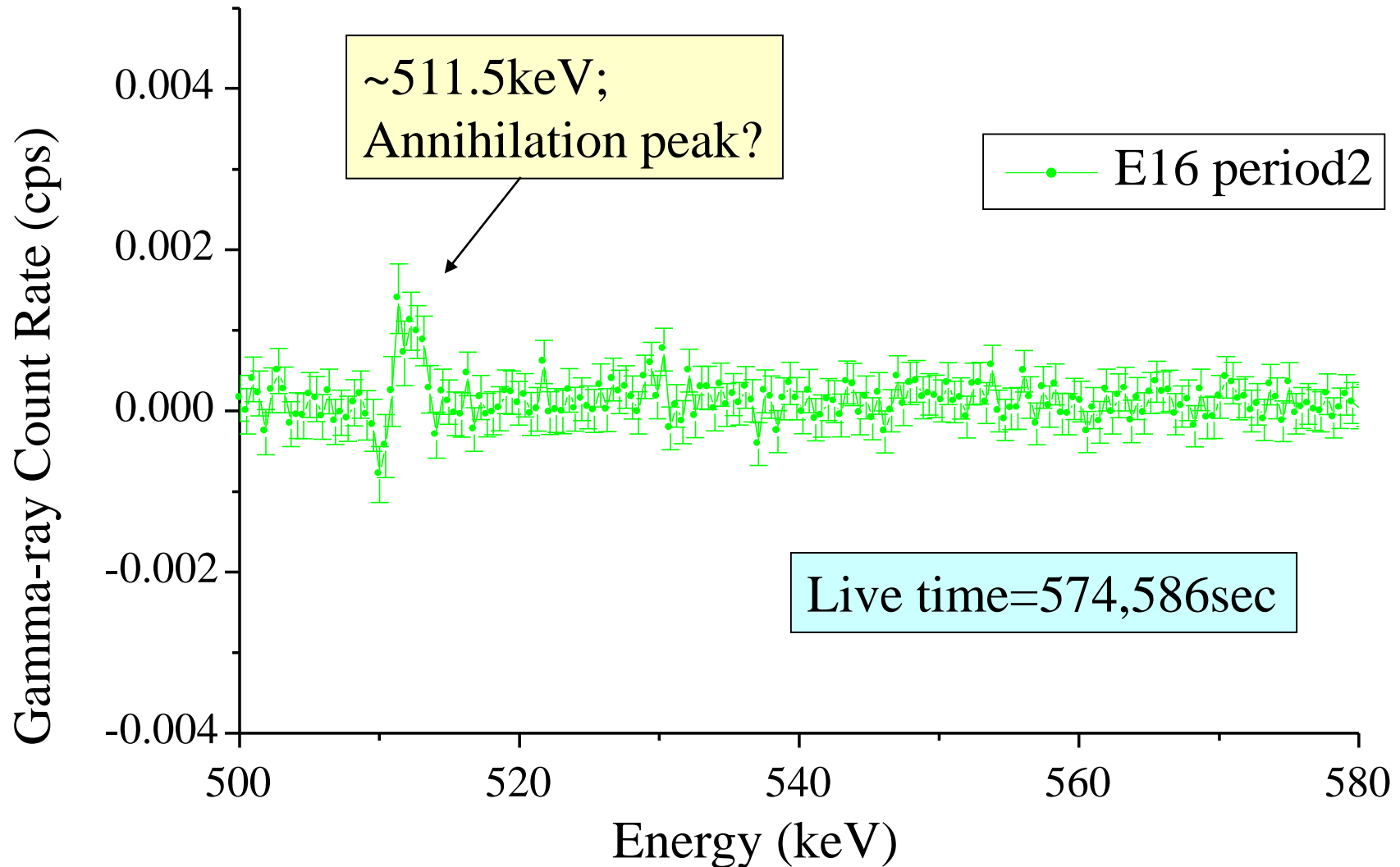


0.5MCsNO<sub>3</sub>-D<sub>2</sub>O Solution

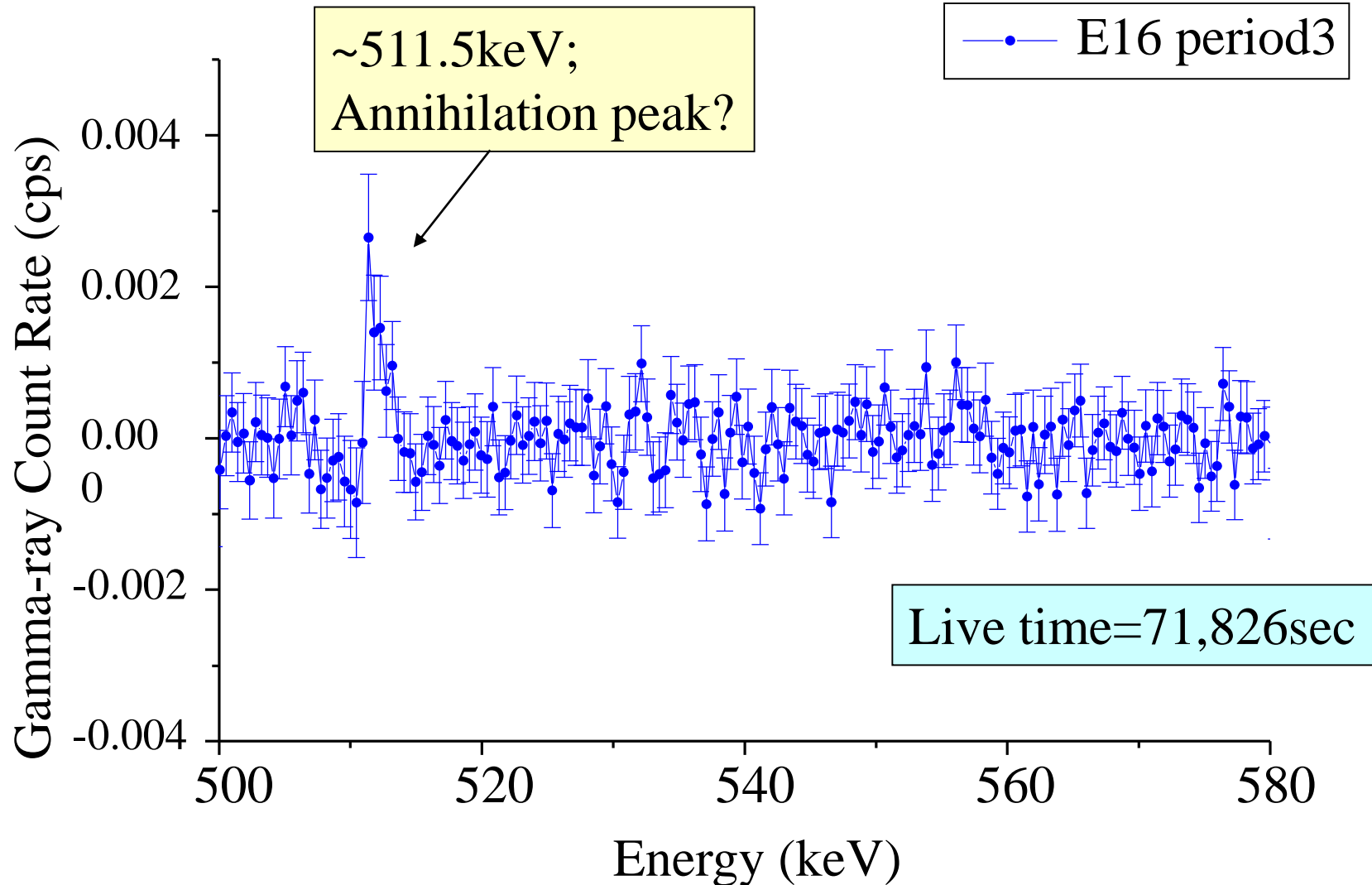








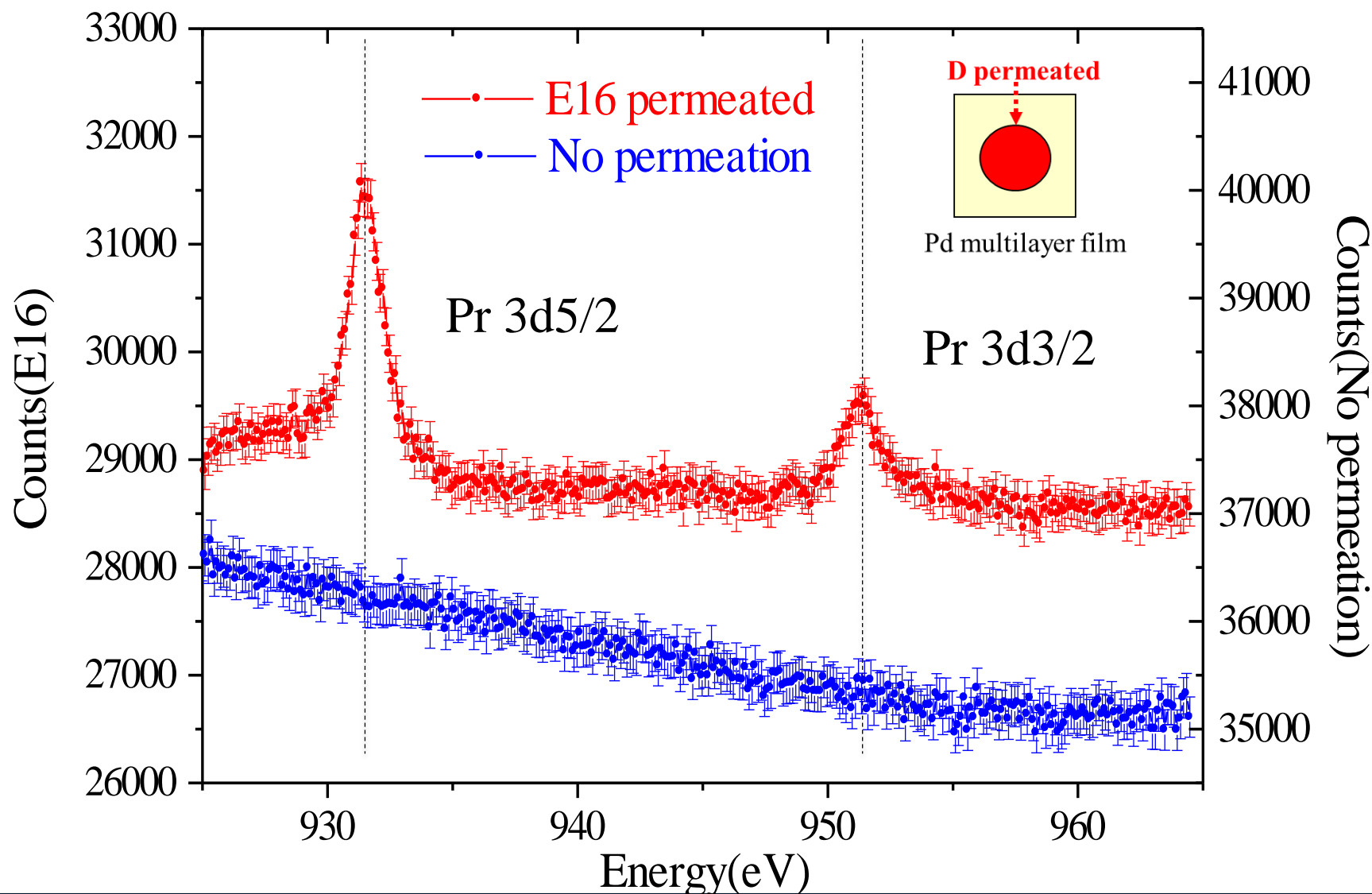




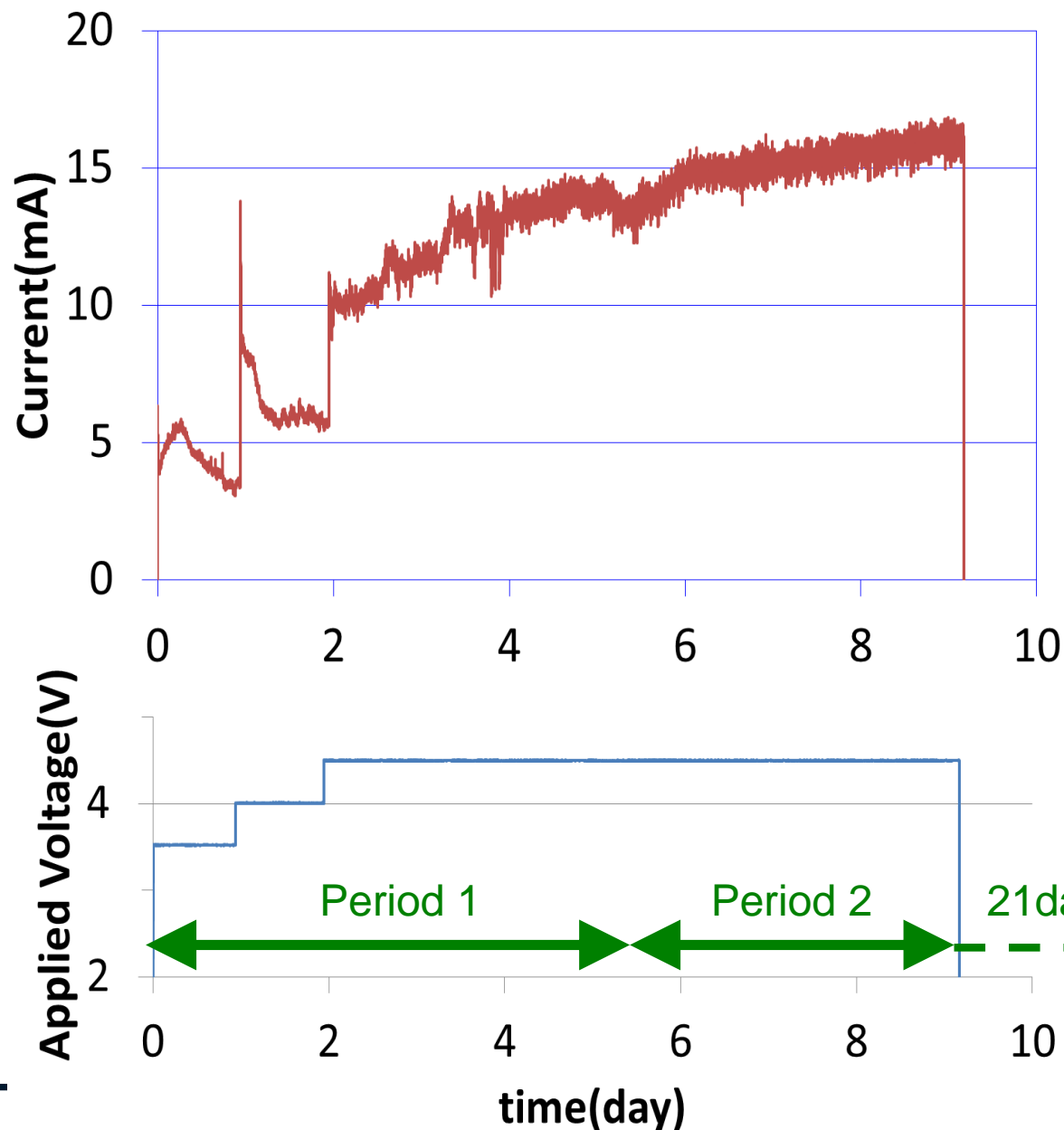


Time	Gamma-ray
Period 1	609.5keV gamma-ray detected No 511keV detected
Period 2	511.5keV gamma-ray detected No 609.5keV detected
Period 3	511.5keV gamma-ray detected No 609.5keV detected

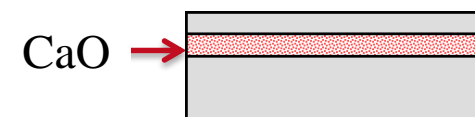








Pd/CaO/Pd multilayer film

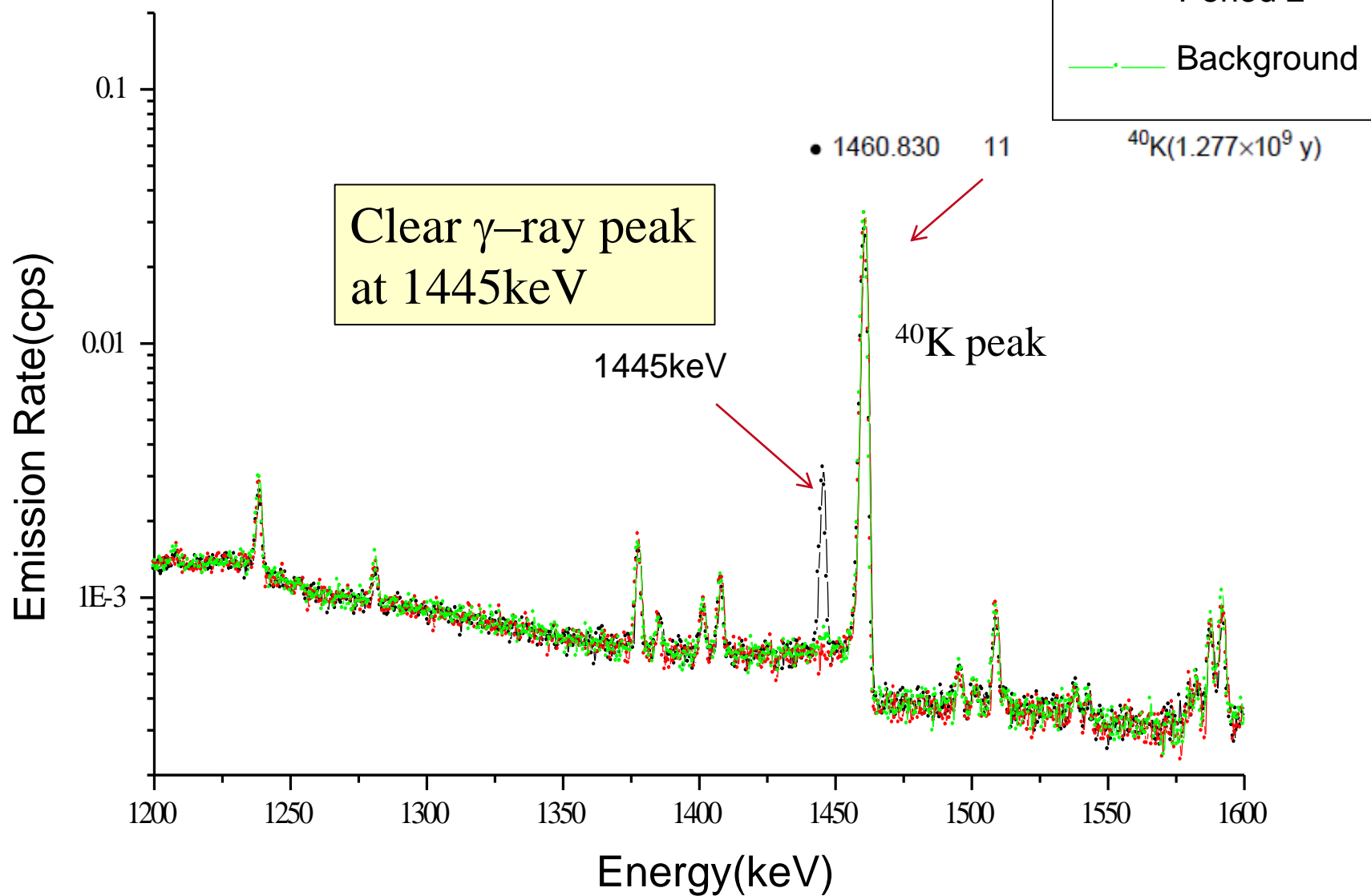


0.1M CsNO<sub>3</sub>-D<sub>2</sub>O Solution



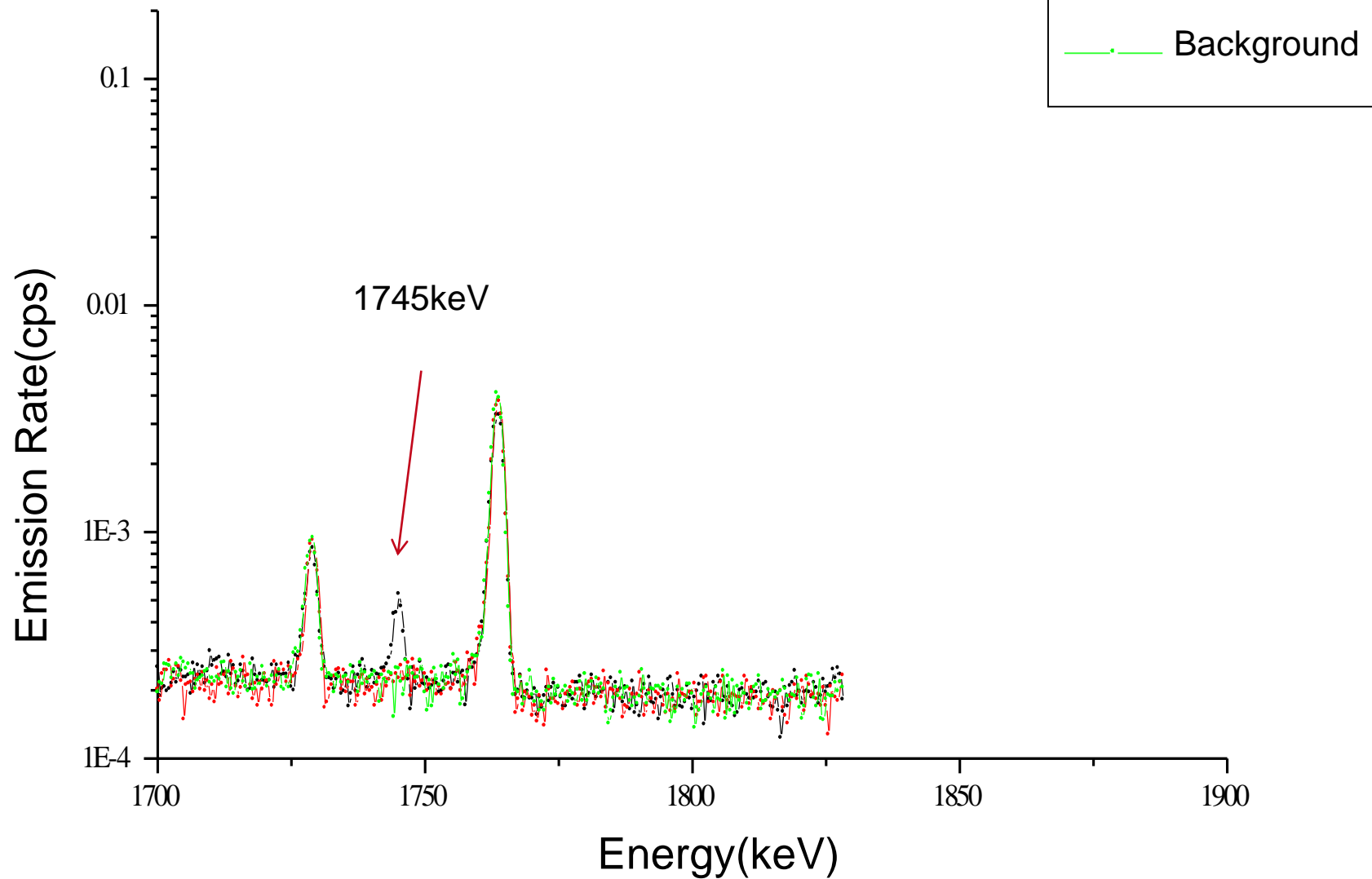
# E28 ;1200-1600keV

重工





# E28 ;1700-1850keV





# Discussion on emitted $\gamma$ -ray during E28 period1

## Detected $\gamma$ -ray energy

Energy(keV)	cps
1445	3.50E-03
1109	1.00E-03
1745	3.00E-04
507.4	5.00E-04
578.9	1.00E-04
605	5.00E-04

## Unstable nuclei that emit $\gamma$ -ray ranging from 1444.5 to 1445.5keV

$E_{\gamma}(\Delta E)$	$I_{\gamma}(\Delta I)$	Decay Parent	Associated $\gamma$ -rays: $E_{\gamma}(I_{\gamma})$
1444.5 5		$^{144}\text{Cs}(1.01 \text{ s})$	199.326( $\dagger$ 100.0), 639.00( $\dagger$ 21.2), 758.96( $\dagger$ 20.6)
1444.8 14	0.13 4	$^{170}\text{Ta}(6.76 \text{ m})$	100.8(21.0), 221.2(15.7), 860.4(7.39)
1444.86 16	$\dagger$ 1.3 4	$^{189}\text{Hg}(7.6 \text{ m})$	320.99( $\dagger$ 100), 78.21( $\dagger$ 63), 565.42( $\dagger$ 48)
1444.90 17	0.258 17	$^{138}\text{I}(6.49 \text{ s})$	588.825(56), 875.23(9.2), 2262.19(3.86)
1444.9 3	0.0027 13	$^{183}\text{Os}(13.0 \text{ h})$	381.768(89.6), 114.463(20.63), 167.844(8.81)
1444.91 22	0.25 3	$^{167}\text{Lu}(51.5 \text{ m})$	29.66(14.4), 239.22(8.6), 213.19(3.6)
1445.0 1	0.207 16	$^{107}\text{Ru}(3.75 \text{ m})$	194.05(9.9), 847.93(5.3), 462.61(3.66)
1445	$\dagger$ 2.6	$^{107}\text{Sn}(2.90 \text{ m})$	1129.2( $\dagger$ 100), 678.5( $\dagger$ 100), 1540.6( $\dagger$ 30)
1445.0 2	0.89 8	$^{130}\text{La}(8.7 \text{ m})$	357.4(81.0), 550.7(25.9), 908.0(17.0)
1445.04 25	0.97 19	$^{138}\text{Cs}(33.41 \text{ m})$	1435.795(76.3), 462.796(30.7), 1009.78(29.8)
• 1445.058 39	0.33 4	$^{124}\text{Sb}(60.20 \text{ d})$	602.730(97.8), 1690.980(47.3), 722.786(10.76)
• 1445.058 39	0.033 11	$^{124}\text{I}(4.18 \text{ d})$	602.730(60), 1690.980(10.41), 722.786(9.98)
1445.1 3	$\dagger$ 2.40 24	$^{120}\text{Cs}(64 \text{ s})$	322.4( $\dagger$ 100), 473.5( $\dagger$ 30), 553.4( $\dagger$ 19.1)
• 1445.10 30	0.0358 18	$^{170}\text{Lu}(2.00 \text{ d})$	84.2551(4.256), 1280.25(3.450), 2041.88(1.434)
• 1445.2 2	0.376 16	$^{146}\text{Eu}(4.59 \text{ d})$	747.2(98), 633.03(43), 634.07(37)
1445.2 1	0.087 16	$^{204}\text{Bi}(11.22 \text{ h})$	899.15(98), 374.72(82), 984.02(59)
1445.3 1	0.380 10	$^{240}\text{Np}(7.22 \text{ m})$	554.60(20.9), 597.40(11.7), 1496.9(1.33)
1445.4 2	0.055 4	$^{151}\text{Nd}(12.44 \text{ m})$	116.80(43.4), 255.68(16.4), 1180.89(14.8)
1445.4 1	0.32 3	$^{234}\text{Pa}(6.70 \text{ h})$	131.30(18), 946.00(13.4), 883.24(9.6)
1445.45 26	$\dagger$ 0.55 6	$^{71}\text{Se}(4.74 \text{ m})$	147.50( $\dagger$ 211), 1095.26( $\dagger$ 43.6), 830.33( $\dagger$ 43.2)
1445.5 3	3.2 7	$^{102}\text{Sr}(69 \text{ ms})$	243.80(53), 150.15(18.0), 93.89(13.4)
1445.5 5	0.14	$^{142}\text{La}(91.1 \text{ m})$	641.285(47), 2397.8(13.3), 2542.7(10.00)

We have not succeed to find a nucleus fit for the observed  $\gamma$ -ray energies.

- $\gamma$ -rays from unstable nuclei
- $\gamma$ -rays from excited nuclei
- Thermal neutron capture  $\gamma$ -rays

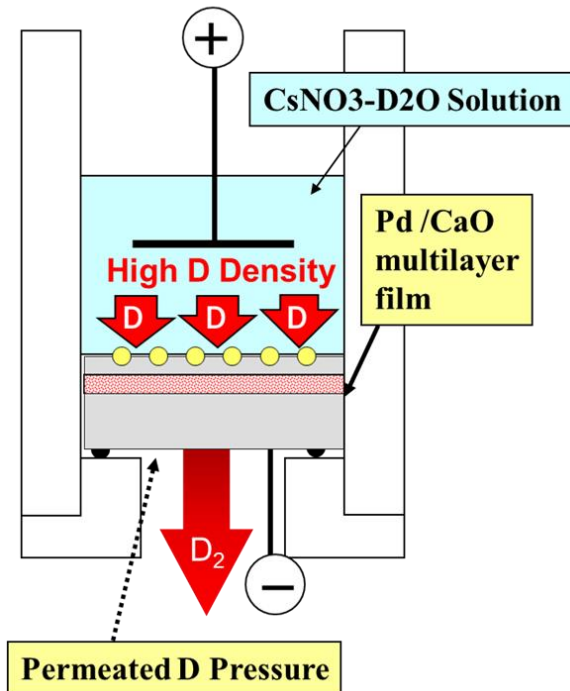
Observed  $\gamma$ -rays seems to be attributed to minor short lived nuclei.



# **3. Preliminary Results on Consecutive Transmutation Experiments**

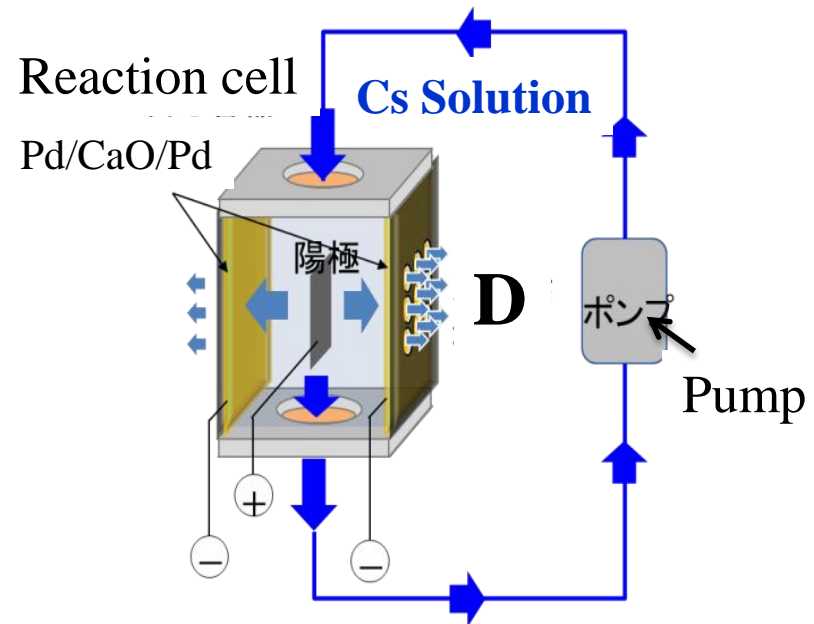


## Batch





**Addition of fixed quantity of Cs**

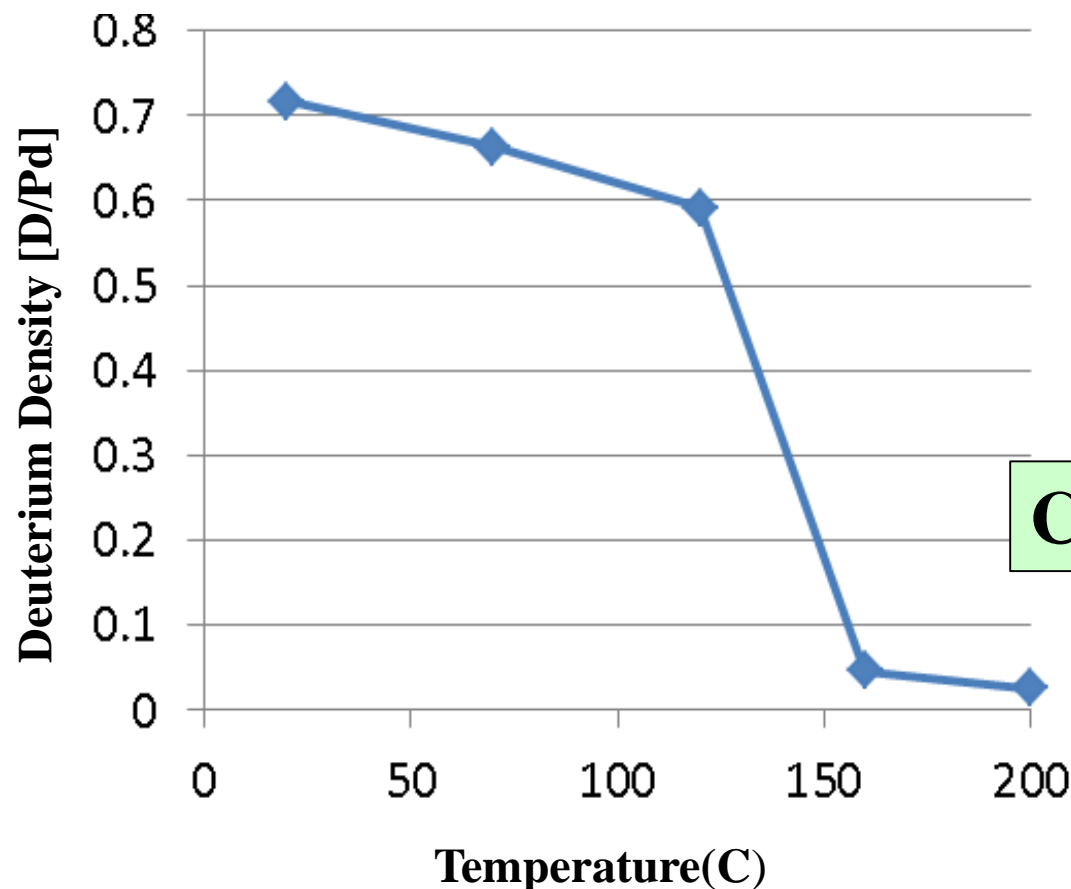
## Consecutive



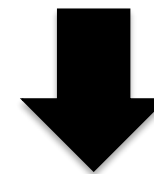
**Circulation of Electrolyte**



**T**   $\longrightarrow$  **D/Pd** 



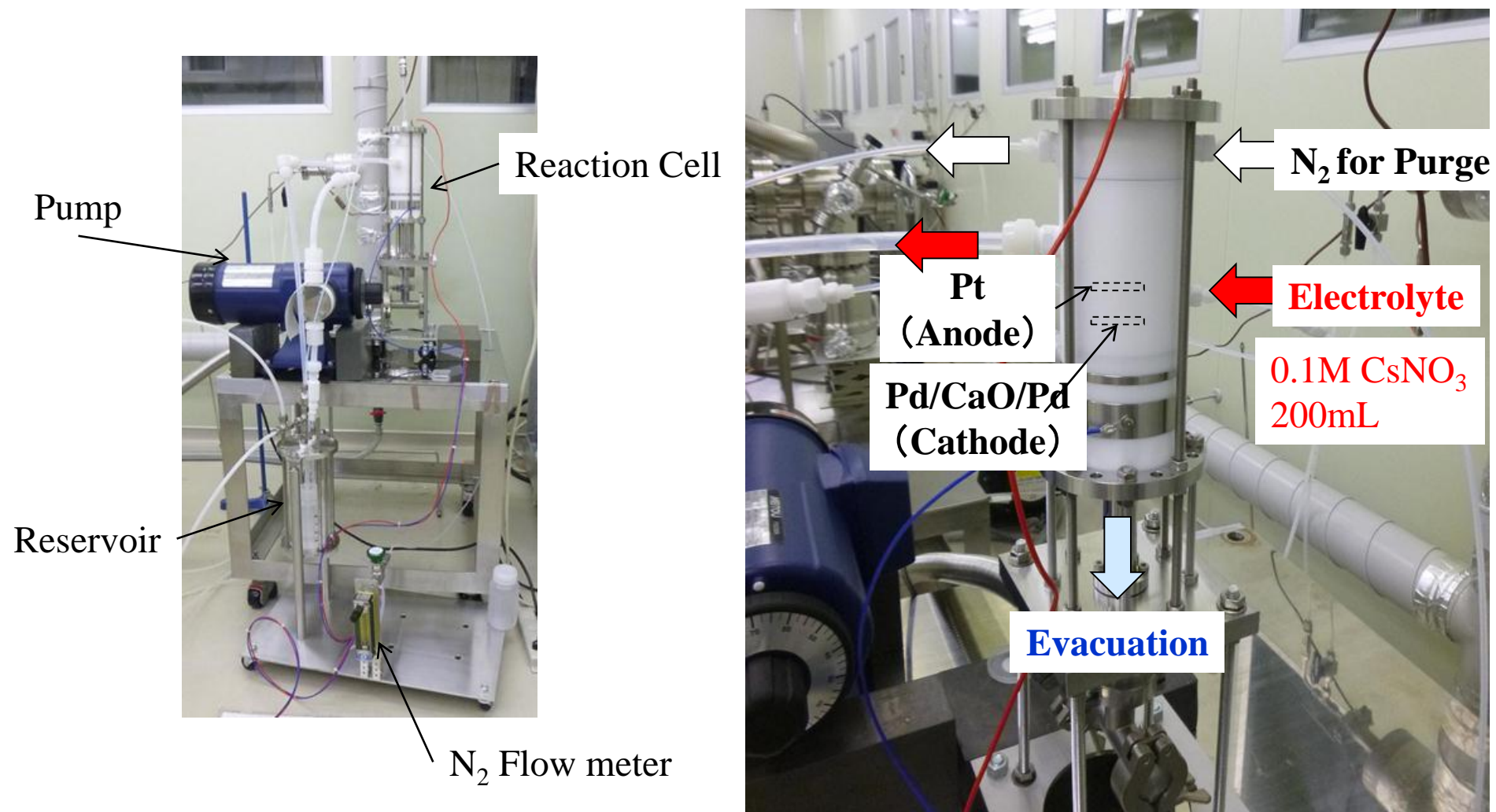
Cooling is important!



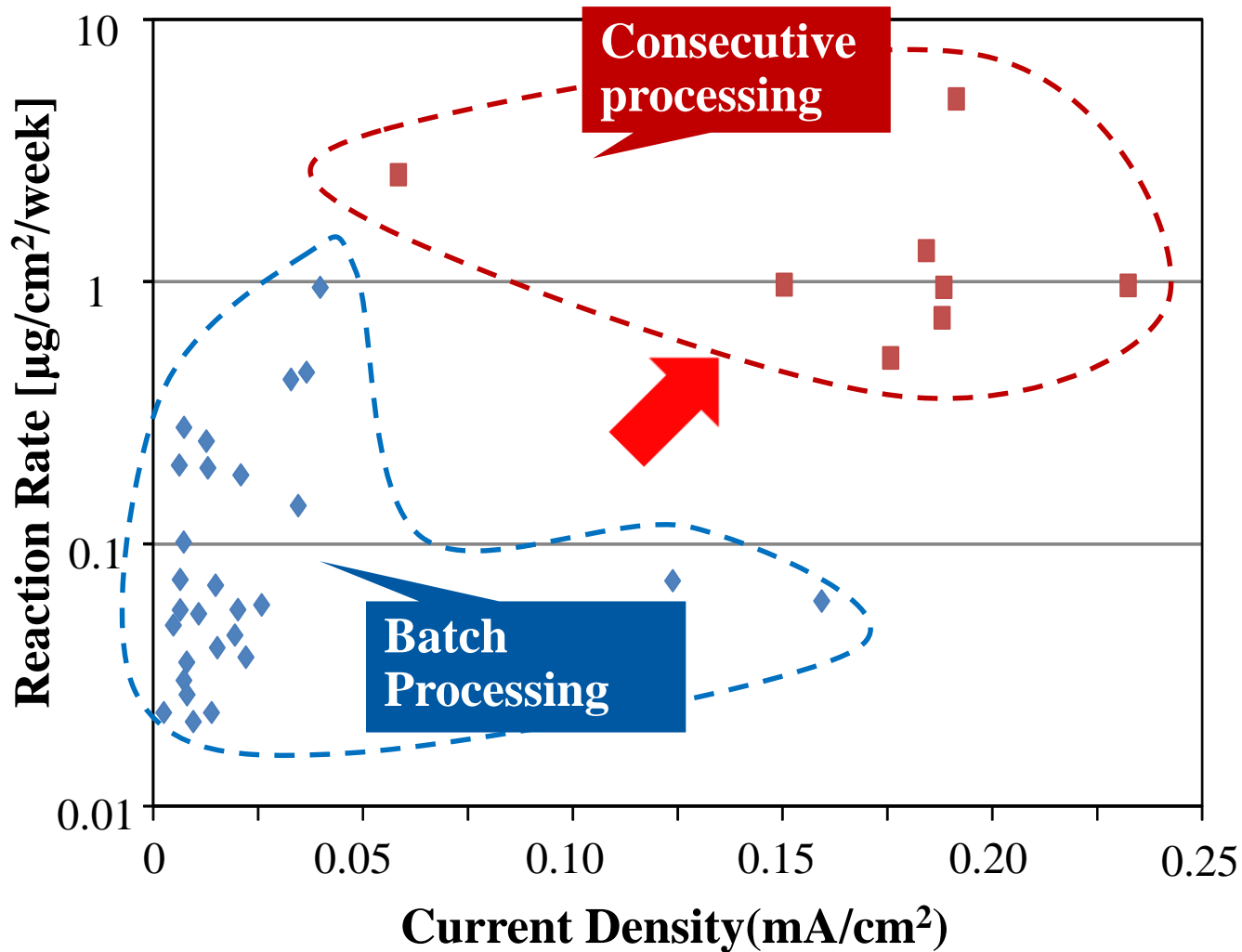
Circulation of Electrolyte



**All Contact Surfaces with Electrolyte are made of Teflon to Avoid Contamination.**





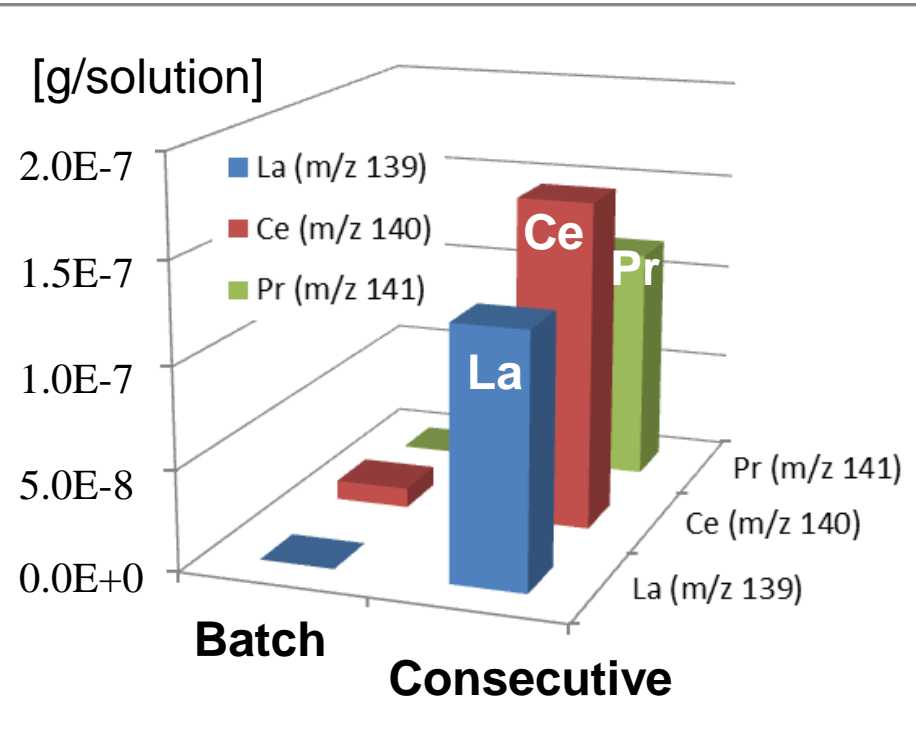
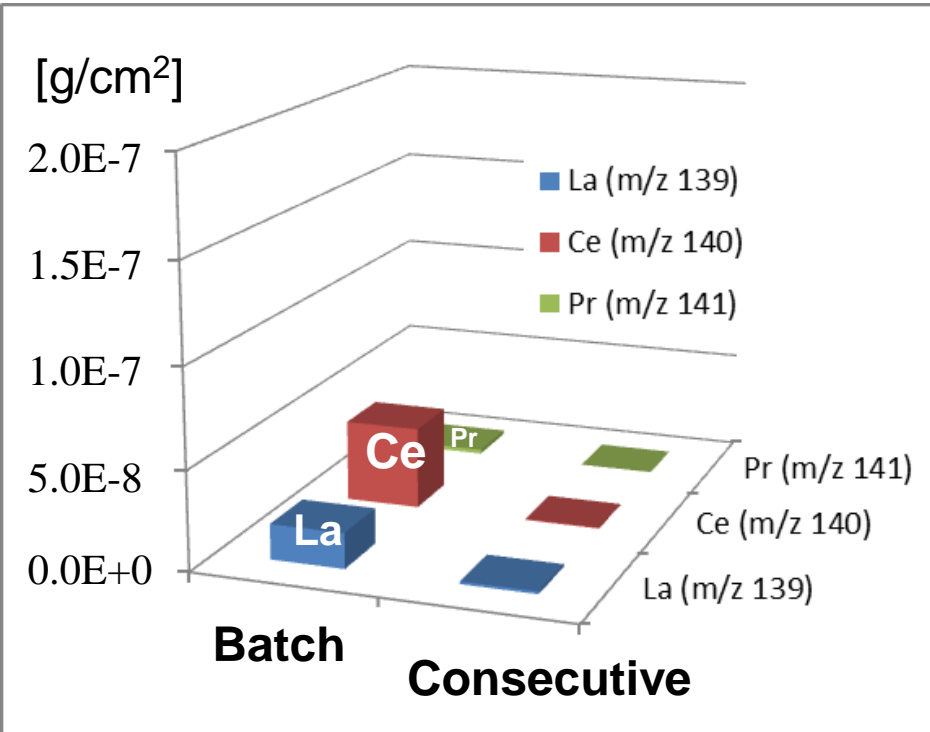




# Products; Batch vs. Consecutive Processing

## Pd/CaO/Pd Thin Film

## 0.1M CsNO<sub>3</sub> Solution



**Batch : Products**



**On the Pd Thin Film**

**Consecutive : Products**



**In Solution**



## **4. Replication Experiments by Toyota Central Research and Development Laboratories, Inc.**



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## Inductively Coupled Plasma Mass Spectrometry Study on the Increase in the Amount of Pr Atoms for Cs-Ion-Implanted Pd/CaO Multilayer Complex with Deuterium Permeation

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<sup>1</sup>Toyota Central Research and Development Laboratories, Inc., Nagakute, Aichi 480-1192, Japan

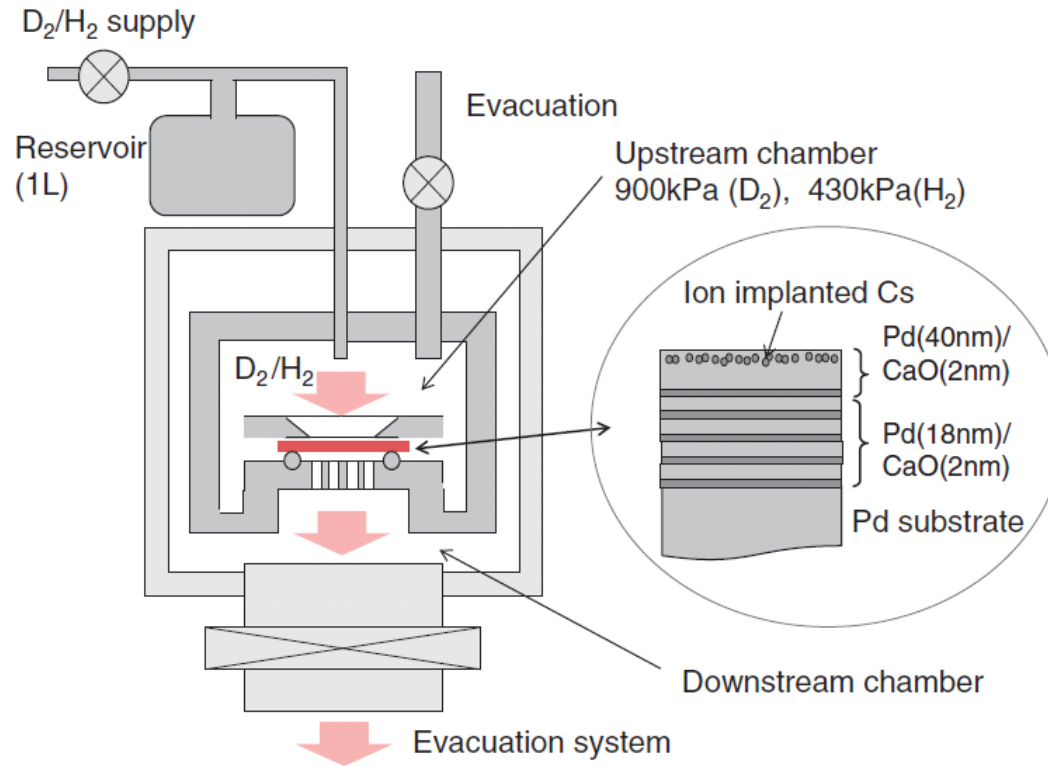
<sup>2</sup>Green Mobility Collaborative Research Center and Graduate School of Engineering, Nagoya University, Nagoya 464-8603, Japan

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Received March 6, 2013; accepted August 5, 2013; published online October 4, 2013

To investigate the nuclear transmutation of Cs into Pr reported in this journal by Iwamura and coworkers, we have measured the amount of Pr atoms in the range as low as  $\sim 1 \times 10^{10} \text{ cm}^{-2}$  using inductively coupled plasma mass spectrometry for Cs-ion-implanted Pd/CaO multilayer complexes before and after deuterium permeation. The amount of Pr was initially at most  $2.0 \times 10^{11} \text{ cm}^{-2}$  and it increased up to  $1.6 \times 10^{12} \text{ cm}^{-2}$  after deuterium permeation. The increase in the amount of Pr could be explained neither by deuterium permeation-stimulated segregation of Pr impurities nor by external contamination from the experimental environment during the permeation. No increase in Pr was observed for permeation with hydrogen. These findings suggest that the observed increase in Pr with deuterium permeation can be attributed to a nuclear origin, as reported by Iwamura and coworkers, although the amount of the increase in Pr is two orders of magnitude less than that reported by them. © 2013 The Japan Society of Applied Physics





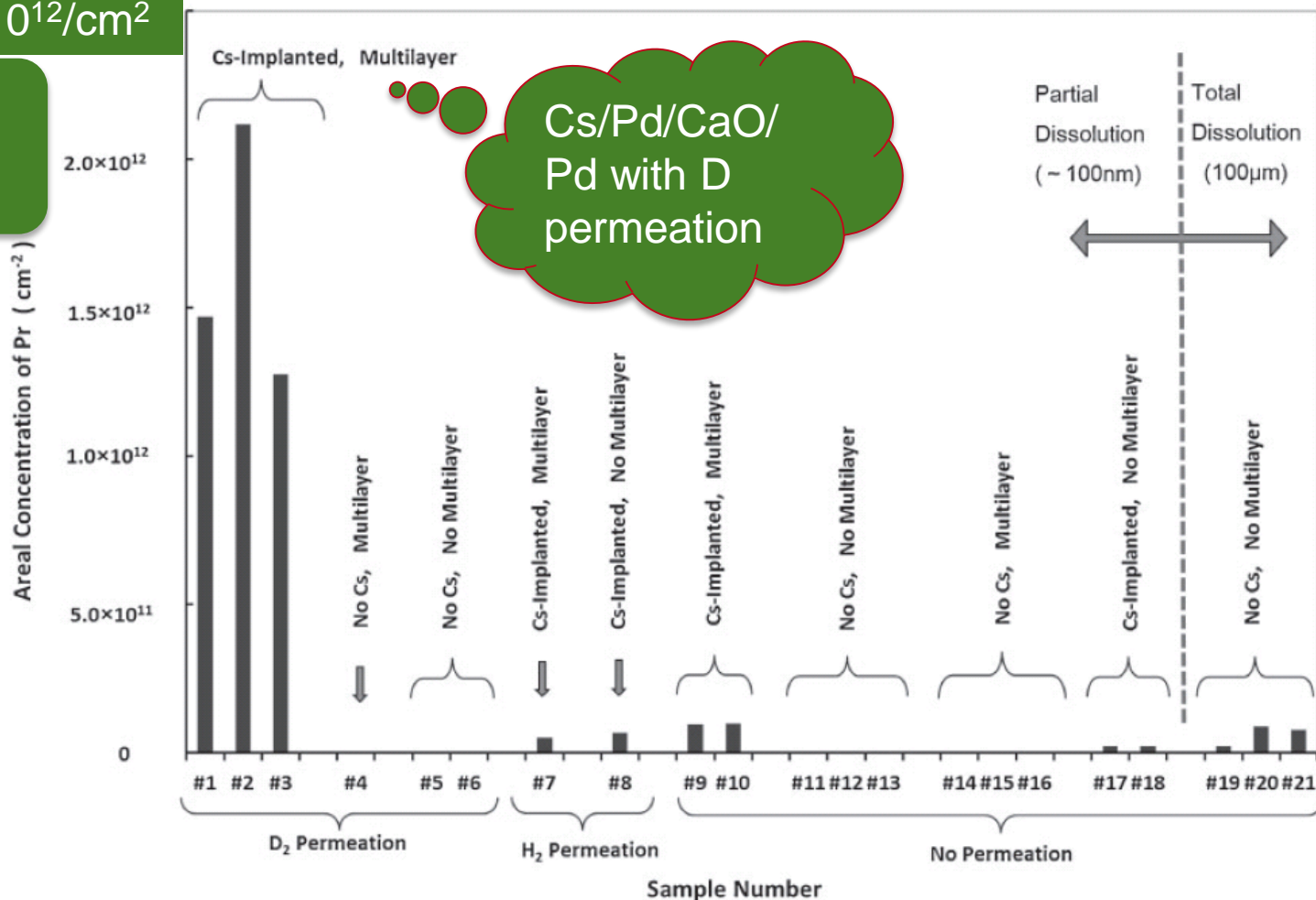
**Fig. 1.** (Color) Schematics of deuterium (/hydrogen) permeation system and Cs-ion-implanted Pd/CaO multilayer complex.

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$2.5 \times 10^{12} / \text{cm}^2$

Pr



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- 1. Deuterium Permeation Induced Transmutation Reaction**  
have been observed in the Pd complexes, which are composed of Pd and CaO thin film and Pd substrate.
- 2. Electrochemical permeation aiming the increase the local deuteron density near the surface of Pd made increase transmuted products.**
- 3. Statistically significant  $\gamma$ -rays which have clear energy spectra were detected. At present, we have limited examples. Further study is necessary.**
- 4. Preliminary consecutive transmutation experiments gave us higher reaction rates than batch processing up to now. Much products were recovered in the solution.**
- 5. Toyota R&D Lab successfully reproduced permeation induced transmutation of Cs into Pr.**





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